# Single-Atom Control of Arsenic Incorporation in Silicon for Quantum Materials Fabrication

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### Abstract

Semiconductor device manufacturing steadily approaches the ultimate limit of miniaturization – single-atom precision. Developing a scalable, atomically precise fabrication technique would afford tremendous scientific and technological providing opportunities. By novel engineered auantum materials and scalable atomically precise devices, fabrication will enable exploration of new areas of condensed matter physics and could facilitate the realization of universal solid-state quantum computers. Scanning tunnelling microscopy hydrogen resist lithography is the only fabrication technique capable of positioning individual dopant atoms at nearly exact lattice sites in silicon and germanium. Traditionally, this technique to used the precursor phosphine has precisely position phosphorus atoms. Using phosphorus-in-silicon, single and few atom donor devices are now routinely demonstrated, providing tantalizing glimpses into future quantum technologies. Recent studies suggest that the phosphinesilicon surface chemistry limits the singleatom fabrication yield. Arsine as a precursor to arsenic patterning offers an alternative and advantageous approach to atomically precise fabrication [1,2]. By using arsenic-insilicon it is possible to improve the singleatom yield sufficiently to allow repeatable single atom fabrication, thus providing pathways to single-atom precision

fabrication scale-up. In this talk we explore the single atom control of arsenic incorporation in silicon that can provide up to 100% yield, and discuss recent progress in fabrication of quantum materials using this approach.

### References

- [1] T.J.Z. Stock, et al., arXiv:2311.05752 (2023)
- [2] T.J.Z. Stock, et al., ACS Nano 14, (2020) 3316

### Figures

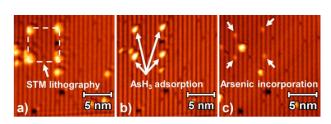


Figure 1: Single-atom arsenic pattering in Si(001) by scanning tunnelling microscopy hydrogen resist lithography: Step-wise fabrication of an artificial 2×2 single-atom arsenic lattice, imaged after: a) STM lithographic patterning of the hydrogen resist, b) room temperature adsorption of AsH<sub>3</sub> through the patterned adsorption windows, and c) thermal annealing for substitutional arsenic incorporation.