Directed Self-Assembly Exploiting Combustion Synthesis for Next-Generation Nanomanufacturing

David W. Collinson, Thomas W. Colburn, Robert D. Miller, Reinhold H. Dauskardt*

Department of Materials Science and Engineering, Stanford University, Stanford, CA 94305, USA

Structured metal oxide films have promise in optoelectronics, sensing, energy storage, and catalysis, however, current manufacturing techniques to form the mesoporous oxides involve expensive and low-throughput fabrication techniques. Porous metal oxides generated via traditional sol-gel approaches often require aging and sintering processes over many hours or days to yield controlled, meso-scale porosity at the cost of manufacturability.

I will describe research showing how we use a self-assembling polymer to act as the fuel source in a combustion reaction to generate highly structured nanoporous aluminum and other transition metal oxide films at <250°C in a matter of minutes through process we term а porogen-integrated rapid oxidation (PiRO). The resulting films show an open-cell, face-centered cubic structure of spheroidal pores. Further, an additional ligand can be coordinated to the metal cation to control the self-assembly step.

Finally, we demonstrate roll-to-roll manufacturing with PiRO on flexible polymeric substrates. The nanoporous metal oxide films can be filled with a second phase polymer to produce phase nanocomposite films with mechanical. desirable thermal and dielectric properties. Our method therefore offers a tunable, scalable. low temperature, and hence lower-cost method to generate large area structured nanoporous and nanocomposite metal oxide films.



Porogen integrated rapid oxidation (PiRO) greatly enhances manufacturability of thin film transition metal oxides with ordered nanoporosity.

* corresponding author e-mail: <u>dauskardt@stanford.edu</u>