## Graphene and 2D Materials Mechanics: From Intrinsic Limits to Composites Reality

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Spanning nearly two decades since the first mechanical tests on free-standing monolayers, the mechanics of two-dimensional (2D) materials has advanced from discovery to design. Initial nano-indentation studies with atomic force microscopy provided first benchmarks of elastic and strength values, while recent methodology now enables direct uniaxial tensile testing of atomically thin crystals. Graphene remains the in-plane reference ( $E \approx 1$  TPa;  $\sigma$ max  $\approx 100$  GPa [1]), fracturing in a brittle Griffith-type manner with  $K_{IC}$  in the 3–4.4 MPa $\sqrt{m}$  range [2, 3]. Hexagonal BN ( $E \approx 0.86$  TPa;  $\sigma$ max  $\approx 70$  GPa [4];  $K_{IC} \approx 8.7$  MPa $\sqrt{m}$  [5]) and transition-metal dichalcogenides (MoS<sub>2</sub>, WS<sub>2</sub>,  $E \approx 0.27$ –0.30 TPa;  $\sigma$ max  $\approx 20$ –50 GPa [6]) broaden this space, offering lower inplane strength but higher flexural rigidity. Importantly, large-scale chemical vapour deposition is now yielding materials whose properties approach those of exfoliated monolayers, paving the way for systematic integration into composites.

When translated into polymer matrices, however, the decisive factors are not the headline values of the isolated monolayers but the mechanics of reinforcement. Effective load transfer requires flakes with sufficient aspect ratio relative to a critical length, strong interfacial shear and interphase interactions, and controlled wrinkle morphology and orientation [7,8]. Raman-based strain mapping combined with shear-lag and Halpin—Tsai analysis demonstrates that substantial stiffness and strength gains are possible at ≤1 wt% loading [9]. At the same time, toughness improvements arise from fracture processes—crack deflection and pinning, flake pull-out and bridging—that reflect, but also transcend, the intrinsic fracture response of the monolayers.

Ultimately, the design of 2D-material composites is dictated less by the intrinsic limits of perfect crystals than by the mechanics of stress transfer and fracture within the composite—where reinforcement efficacy and toughness requirements set the true performance envelope.

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