## Hangyel Kim<sup>1,2</sup>

Jong-Hun Kim<sup>2</sup>, Gwan-Hyoung Lee<sup>2</sup> <sup>1</sup>Department of Material Science and Engineering, Yonsei University, Seoul, South Korea <sup>2</sup>Department of Material Science and Engineering, Seoul National University, Seoul, South Korea

gwanlee@snu.ac.kr

## Strain and charge doping modulation of graphene by epitaxial growth of MoO<sub>3</sub>

Since isolation of graphene from graphite<sup>[1]</sup>, graphene has attracted enormous attention because of its unique properties, such as high carrier mobility<sup>[2]</sup>, outstanding flexibility and stiffness<sup>[3]</sup>, and optical transparency<sup>[4]</sup>, which make graphene an emerging candidate in next-generation electronic devices. It has been reported that various method to modify properties of graphene by engineering graphene mechanically<sup>[5]</sup> or electronically<sup>[6]</sup>, but most of the methods are available only temporary or damaging graphene. Therefore, it is necessary to establish permanent and non-destructive method to engineering graphene.

Meanwhile,  $\alpha$  phase molybdenum trioxide ( $\alpha$ -MoO<sub>3</sub>) is a layered oxide material, where octahedral layers are stacked along b-axis direction with weak van der Waals force<sup>[7]</sup>. Bulk state of MoO<sub>3</sub> has been utilized as hole transport layer of solar cell and light emitting diode due to its high work function<sup>[8]</sup>, but it is not studied sufficiently about growth or characteristics of its 2D form.

Here we demonstrated engineering of graphene by epitaxial growth of MoO<sub>3</sub>. Bi- to few-layer MoO<sub>3</sub> is synthesized on exfoliated graphene by proximity evaporation of Mo thin film in ambient condition. Strong interaction between graphene and the grown MoO<sub>3</sub> is observed because graphene/MoO<sub>3</sub> interface forms an ultraclean heterointerface with a crystalline correlation. When few-layered MoO<sub>3</sub> is grown on monolayer graphene, graphene is compressed by ~ 0.2 % due to large lattice mismatch of graphene and MoO<sub>3</sub>. In addition, graphene is p-doped up to 2.0 × 10<sup>23</sup> cm<sup>-2</sup> due to extraction of electrons from graphene to MoO<sub>3</sub> which is originated from high work function of MoO<sub>3</sub>. More interestingly, we observed asymmetric doping level between top graphene layer and bottom layers in MoO<sub>3</sub>-deposited multilayer graphene, which is probably originated from screening effect of graphene. Our work shows a possibility of graphene engineering by using epitaxial growth of 2D oxides, including strain modulation and permanent and non-destructive doping control.

## References

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## **Figures**



**Figure 1:** (a) Schematic image of graphene-MoO<sub>3</sub> heterostructure. (b) Raman spectra of pristine 1L graphene and graphene-MoO<sub>3</sub> heterostructure. (c, d) Optical microscope image of pristine graphene and graphene-MoO<sub>3</sub> heterostructure, respectively. (e) Atomic Force Microscope (AFM) image of graphene-MoO<sub>3</sub> heterostructure.



**Figure 2:** (a) AFM image of graphene-MoO<sub>3</sub> heterostructure. (b) Raman spectra of pristine (black), MoO<sub>3</sub>-uncovered (blue), MoO<sub>3</sub>-covered (red) 1L graphene. (c) Polarized Raman spectra of MoO<sub>3</sub>-covered 1L graphene. (d) G and 2D peak position of graphene-MoO<sub>3</sub> heterostructure. (e) G and 2D peak distribution (black: pristine, blue: MoO<sub>3</sub>-uncovered, red: MoO<sub>3</sub>-covered) of graphene-MoO<sub>3</sub> heterostructure. (f) Polar plot of G<sup>+</sup> and G<sup>-</sup> peak intensity of graphene-MoO<sub>3</sub> heterostructure