## Continuous-flow synthesis of high-quality fewlayer antimonene hexagons

#### Marta Alcaraz Megias<sup>1</sup>

Iñigo Torres,<sup>2,</sup> Roger Sanchis-Gual,<sup>1</sup> Jose A. Carrasco,<sup>1</sup> Michael Fickert,<sup>3</sup> Mhamed Assebban,<sup>3</sup> Carlos Gibaja,<sup>2</sup> Christian Dolle,<sup>1</sup> Félix Zamora<sup>2,\*</sup> & Gonzalo Abellán<sup>1,3,\*</sup>

<sup>1</sup>Instituto de Ciencia Molecular (ICMol). Universidad de Valencia, Catedrático José Beltrán 2, 46980, Paterna, Valencia, Spain.

<sup>2</sup>Departamento de Química Inorgánica, Institute for Advanced Research in Chemical Sciences (IAdChem) and Condensed Matter Physics Center (IFIMAC). Universidad Autónoma de Madrid, 28049, Madrid, Spain. <sup>3</sup>Department of Chemistry and Pharmacy & Joint Institute of Advanced Materials and Processes (ZMP).

Friedrich-Alexander-Universität Erlangen-Nürnberg (FAU), Dr.-Mack-Straße 81, 90762, Fürth, Germany.

#### marta.alcaraz@uv.es

A novel family of layered materials from group-15 of the Periodic Table, called Pnictogens (P, As, Sb and Bi) have gained increasing attention due to their semiconducting behaviour, with thicknessdependent band gaps that can be modulated by strain, doping or chemical functionalization, which can be useful for fabricating optoelectronic devices. Additionally, these 2D-Pnictogens offer unique photonic, catalytic, magnetic, and electronic properties. [1] Within this chemical group, antimonene is a monoatomic 2D material with a buckled structure showing exceptional physico-chemical properties. Although some of its theoretically-predicted remarkable properties have already been experimentally demonstrated, others remain a challenge to corroborate because of the absence of a suitable synthetic method to produce the required high-quality material. [2] Antimonene can be isolated using top-down and bottom-up approaches. On the one hand, top-down methods such as micromechanical or liquid phase exfoliation have demonstrated the ability to produce limited lateral dimensions and partially oxidized hexagonal antimonene nanoflakes. [3] On the other hand, bottom-up methods as well as molecular beam epitaxy and van der Waals epitaxy approaches, have led to high-quality antimonene flakes but are not suitable for large-scale synthesis. [4] Another bottom-up approach has been recently reported, involving a solution phase synthesis of well-defined hexagonal few-layer antimonene via anisotropic growth, [5] which has facilitated large-scale production of this material. In this context, we optimized the synthetic parameters for the production of high quality few-layer antimonene hexagons, and their implementation in a large-scale manufacturing process under continuous-flow conditions to pave the way for optoelectronic device fabrication.

## REFERENCES

[1] Carrasco, J.A. *et al. Chemistry of Antimonene: Understanding the next-generation 2D material* (Submitted).

[2] Antonatos, N. et al. Applied Materials Today 18, 100502 (2020).

[3] Assebban, M. et al. 2D Materials 7, 025039 (2020).

[4] Wu, X. *et al.* Epitaxial Growth and Air-Stability of Monolayer Antimonene on PdTe2. *Advanced Materials* **29**, 1605407 (2017).

[5] Peng, L. et al. Angewandte Chemie International Edition 58, 9891-9896 (2019).

## FIGURES

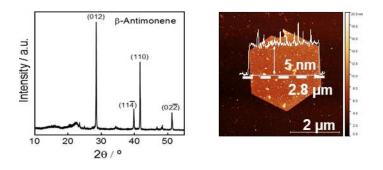


Figure 1: X-ray powder diffraction (left) and atomic force microscopy image (right) of hexagonal antimonene nanosheets synthesized using a colloidal chemistry approach.

# SmallChem2021