

MACRO-SCALE CONTACTLESS CHARACTERISATION OF GRAPHENE-BASED TRANSPARENT ELECTRODES

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## Motivation & Objectives

ISOM

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<u>Why use Graphene?</u> Unique properties<sup>[1]</sup>:

Flexibility

das

- Conductivity
- Transparency
- Mechanical resistance No energy gap





- **Graphene in Photovoltaic sector**<sup>[2]</sup>: Which technology to be used?
- ⇒ Low temperature reliable solution: Silicon-heterojunction (SHJ) technology:

Promising approach

- To extract the current more efficiently (Not loosing optical performance)
- Main bottleneck to reach the industrial production scenario:

 $\rightarrow$  Quality production control at large areas

 $\rightarrow$ <u>Objective</u>: <u>Efficient macro-scale + non-destructive contactless mapping methods</u>

Environmental stability

Desired properties to be used as Transparent Electrode (TE)

(1) To evaluate key Graphene performance indicators (2) To determine Graphene suitability, depending on the field application (3) To determine the uniformity + quality Graphene-transfer process

# **GRAPHENE SYNTHESIS AND TRANSFER**



Automatic system ensures: (1) Self-centering system (2) Liquid flow control (3) Arbitrary substrate types (4) Reproducibility (5) Scalability to technological route

Patent ES 2 536 491 B2; W02015/075292 A1<sup>[3]</sup>

✓ Single layer graphene, with improved electrical performance

Analysed TCE structure



Transferred graphene

⇒ Aixtron BM Pro Chemical vapor deposition (CVD)



Fabrication steps: (1) Heating : Ar (2) Deposition:  $H_2 + Ar + CH_4$ (3) Cooling



4-inch substrates: Cu foil or Cu/SiO2/Si(111) wafers ✓ Single layer graphene, defect free

## CHARACTERISATION OF GRAPHENE-BASED TRANSPARENT CONDUCTIVE ELECTRODES: Meso-scale contactless mapping methods

Graphene monolayers

80 nm- TCO

(1) <u>TCE Structure</u>: (i) *Graphene monolayers (GML)*: **3** + (ii) *TCO*: **80-nm thick ITO film**<sup>[3]</sup>

Substrate

(2) <u>Substrates</u>: Corning glass and Silicon (3) Application field: Front-electrode for SHJ solar cell technology

0.0

2.5

5.0 -

7.5

(m 10.0 -m 12.5 -

15.0 -

17.5 -

20.0

Σ

#### ⇒ Optical transmission mapping home-made system:

- Focused white-light lamp
- X-Y positioner set
- Current preamplifiers
- Reference photodiode
- Digital voltmeters





(1) At room temperature (2) No need sample preparation (3) Large areas analysed

### Good homogeneity in optical maps:

#### ⇒ ONYX SYSTEM from Company<sup>[\*]</sup>: das-Nano

(1) THz time-domain spectrometer (2) Contactless and non-destructive (3) Industrial quality control tool (4) High speed analysis of large areas (5) Reflection mode operability (6) No need for sample preparation (7) Room temperature measurements





[\*] https://www.das-nano.com/

<sup>[\*]</sup> Azanza, E. et al., S.L. Quality inspection of Thin films materials. US Patent, US 10,267,836 (B2), 2019 April 23: das-Nano

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⇒ High *reproducibility* of transfer-method

Transmittance, close to theoretical value:

⇒ High *quality* of Graphene material

DC Conductance,  $\sigma_{DC}$ DC Resistance, R<sub>DC</sub>

> <sup>•</sup> High sensitivity to small variations  $\Rightarrow$  *Goodness* of transfer-method Ś  $\square$  Determination of electrical parameters  $\Rightarrow Key$  Graphene <u>indicators</u> + <u>Suitability of Graphene-based structures</u>

CONCLUSIONS  $\Rightarrow$  Use of these approaches allows opening new horizons to achieve the definitive take off of Graphene-based technologies.

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