

Few-layers graphene-based cement composites

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Abstract

Cement composites are widely exploited materials worldwide, with a consumption of more than thirty billion tons per year and with continuous demand growth. [1]

The production processes for the Portland cement involve significant carbon emissions and consequently, it has a significant impact on the environment. [2] One possible solution to this environmental problem is to improve the mix-design to enhance the performance by the addition of special nano additives (e.g., SiO₂ or TiO₂ nanoparticles).[3] The nano additives can increase the durability of cement composites, thus reducing future degradation and commercial demand. Moreover, they can add new properties and functions to the concrete e.g., photocatalytic, electrothermal or self-sensing properties[4], thus transforming the cement composites into smart concretes. The carbon-based nano additives, graphene in particular, stand out among the wide variety of available nano additives. Nevertheless, the production of graphene is still a bottleneck for triggering the commercialisation of its cement composites. [5,6]

We exploit a high-pressure homogeniser, specifically the wet-jet milling, for the production of few-layers graphene at semi-industrial rates, *i.e.* kg per day (**Fig 1a**).[7] The high production rate enables the testing of new graphene-based cement composites, with the view of future commercialisation. The few layer graphene-based mortars produced (**Fig 1b**) demonstrated an improvement of the physical performances. In particular, we achieved an enhancement of ~25% for both the flexural and compressive strength.

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FIGURES



Figure 1: a) Examples of graphene dispersions produced by the wet-jet milling process. b) Raman mapping image of the fracture surface of a few layer graphene-based cement mortar sample.