

## Development of porous microwave-acid treated sepiolite /ZnO nanocomposite particles for potential ethylene scavenger application

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Ethylene scavengers have been used to adsorb or decompose ethylene, a phytohormone responsible for inducing biochemical, physiological, and structural changes during the fruit ripening, in order to prolong the fruit shelf-life [1]. Natural porous clays, such as sepiolite, have been addressed as ethylene adsorbing matrices [2]. However, their low adsorption activity still compromise their broad application. Recently, an acid treatment of natural clays has been applied to increase their porosity [3]. On the other hand, ZnO has already demonstrated to have ethylene chemisorption activity [4]. Combination of acid treated clays and ZnO particles may enhance the ethylne adsorption kinetics and pave the way for different applications. In this work, the feasibility of using a microwave (MW)-assisted acid treatment to modify sepiolites and further assembling ZnO nanoparticles on their structure was explored. The influence of MW-assisted acid treatment and nano co-precipitation of ZnO on chemical, tructural, morphological, and ethylene scavenging properties of sepiolite was studied. Untreated sepiolite was used as control.

Sepiolite was chemically composed of SiO<sub>2</sub> 76.7 %, MgO 7.2%, K<sub>2</sub>O 3.2%, P<sub>2</sub>O<sub>5</sub> 3.0%, CaO 2.4%, and Al<sub>2</sub>O<sub>3</sub> 1.7% (wt%). MW-acid treatment caused the depletion of Mg<sup>2+</sup> from sepiolite octahedral sheets, which was confirmed by the progressive loss of FTIR bands attributed to magnesium species coordinated with -OH and H<sub>2</sub>O, and the decrease of MgO content (3.2%) determinated by X-ray fluorescence. The modification of sepiolite sheets increased its specific surface area from 337 m<sup>2</sup>/g to 519 m<sup>2</sup>/g and pore volume from 0.404 cm<sup>3</sup>/g to 0.769 cm<sup>3</sup>/g. The posterior synthesis of ZnO on MW-acid treated sepiolite surface generated sepiolite/ZnO nanocomposite particles. X-ray fluorescence confirmed the presence of 17.1% ZnO, as expected by the amount of added ZnO precursors. STEM images revealed that ZnO nanoparticles synthesized without any clay support. The assembly of ZnO decreased the specific surface area (423 m<sup>2</sup>/g) and pore volume (0.613 cm<sup>3</sup>/g) of MW-acid treated sepiolite. These chemical and morphological changes affected the ethylene scavenging activity of sepiolite. Therefore, the simultaneous modification of sepiolite by MW-assisted acid activation and ZnO assembly revealed to be a suitable approach for obtained porous nanocomposite materials with higher specific surface areas than the commercially available, enhancing their potential for food packaging application.

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