

# Sol-Gel Microencapsulation of $\text{NaNO}_3$ as Phase Change Material for Thermal Energy Storage



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# SOL-GEL MICROENCAPSULATION OF $\text{NaNO}_3$ AS PHASE CHANGE MATERIAL FOR THERMAL ENERGY STORAGE

## INTRODUCTION

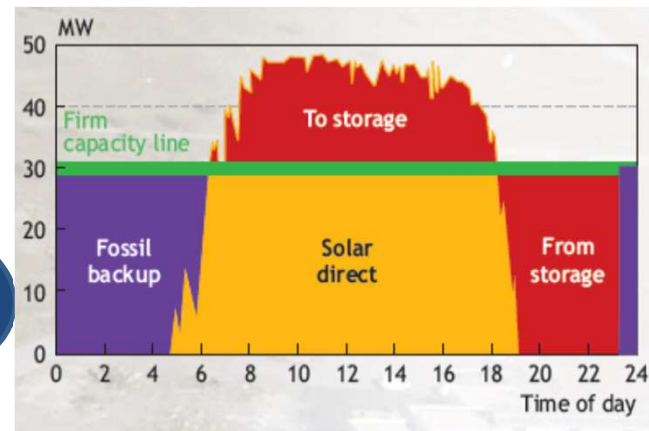
SOLAR ENERGY produces electricity by concentrating solar energy

Concentrated energy is used to heat up a fluid, produce steam and activate turbines that produce **ELECTRICITY**

Energy demand may not correspond with energy production

No greenhouse gas emission

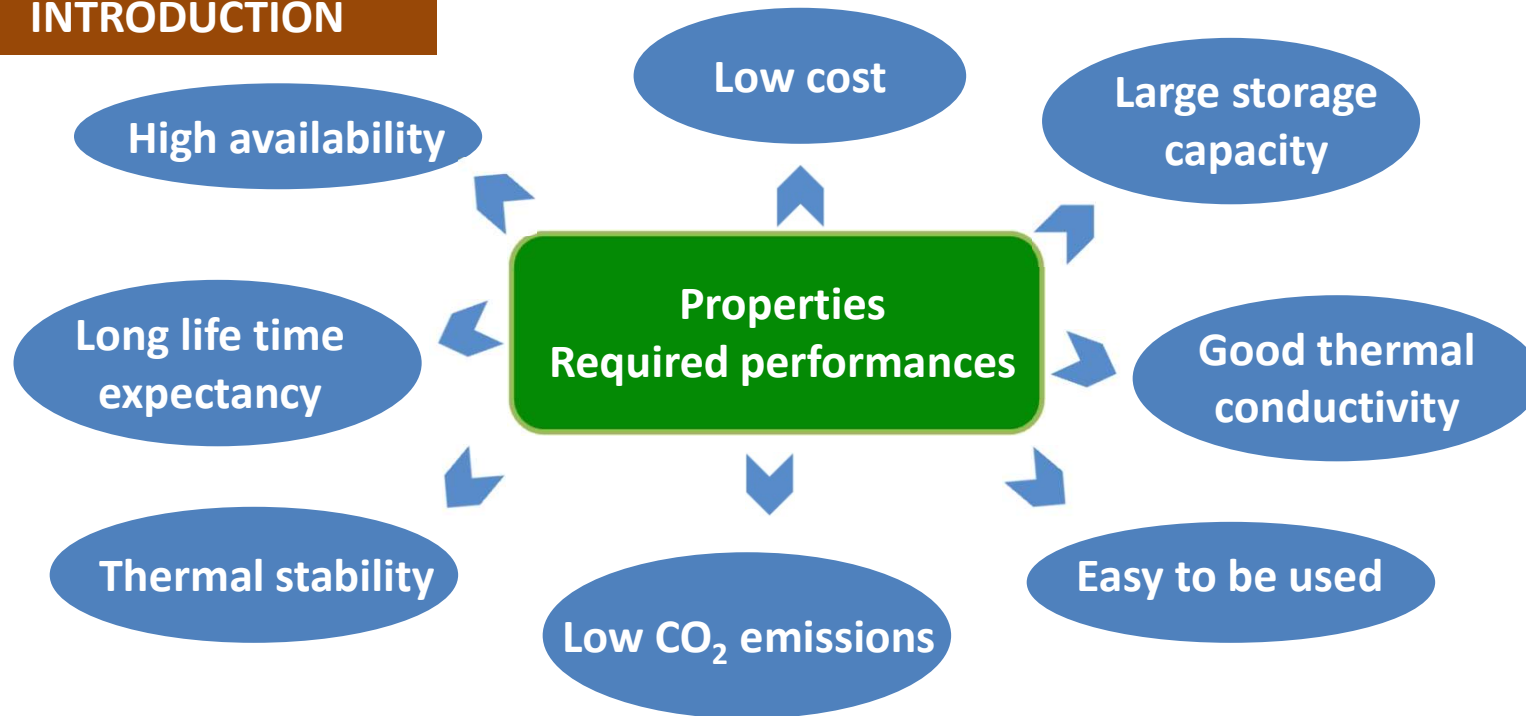
Key technology for mitigating climate change



THERMAL ENERGY STORAGE solves the time mismatch between solar energy supply and electricity demand

# SOL-GEL MICROENCAPSULATION OF $\text{NaNO}_3$ AS PHASE CHANGE MATERIAL FOR THERMAL ENERGY STORAGE

## INTRODUCTION



## MAIN LIMITATIONS

- ▶ **LACK OF STABILITY** through THERMAL CYCLES
- ▶ **CORROSION PROBLEMS** at HIGH TEMPERATURES

390 °C  
in parabolic trough collectors

565 °C  
in central receivers

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## INTRODUCTION

### LIMITATIONS

STABILITY THROUGH THERMAL CYCLES

CORROSION PROBLEMS

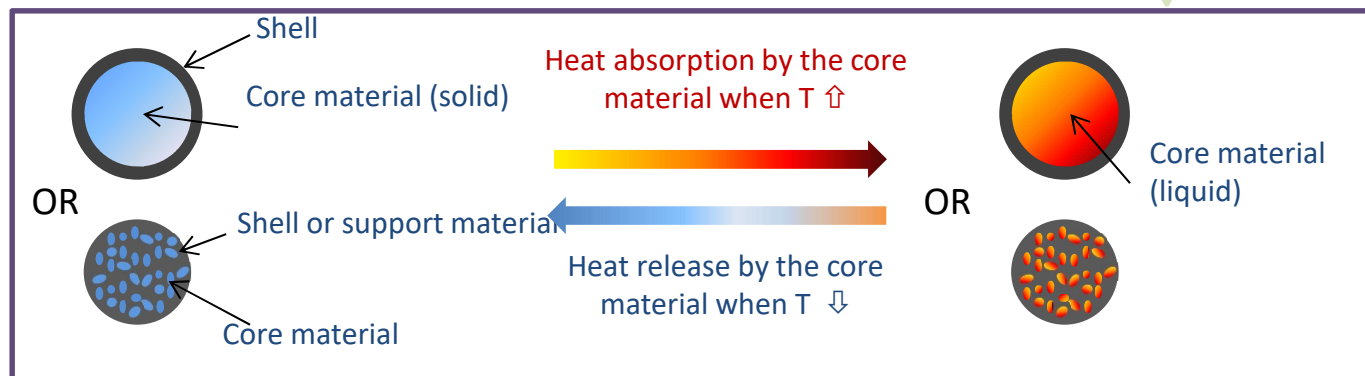
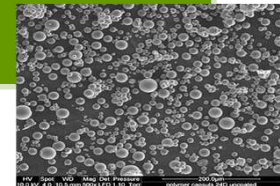
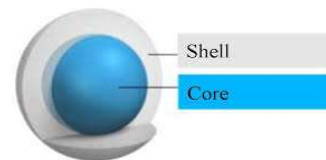


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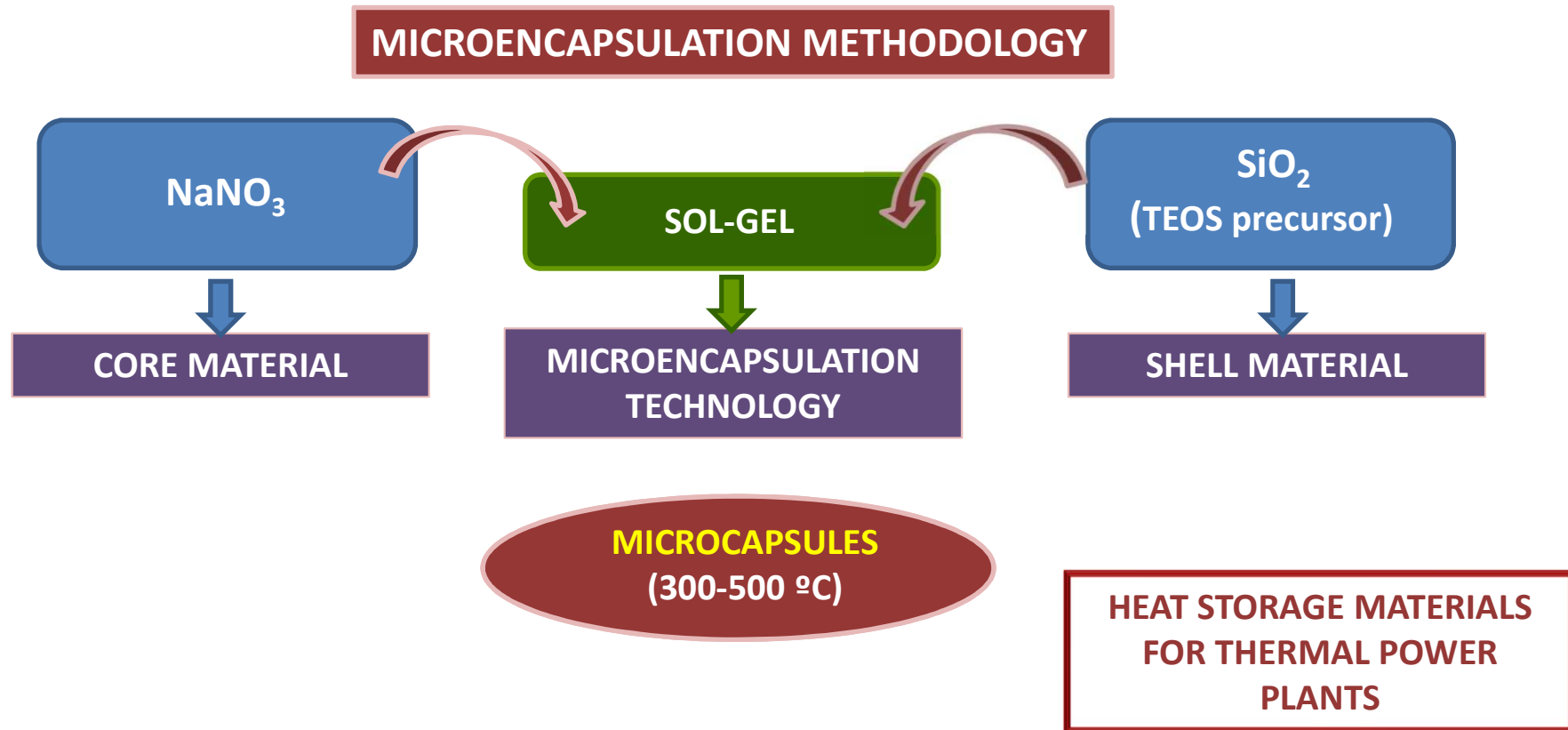
Macroencapsulation  
( $>1$  mm)

MICROENCAPSULATION



# SOL-GEL MICROENCAPSULATION OF $\text{NaNO}_3$ AS PHASE CHANGE MATERIAL FOR THERMAL ENERGY STORAGE

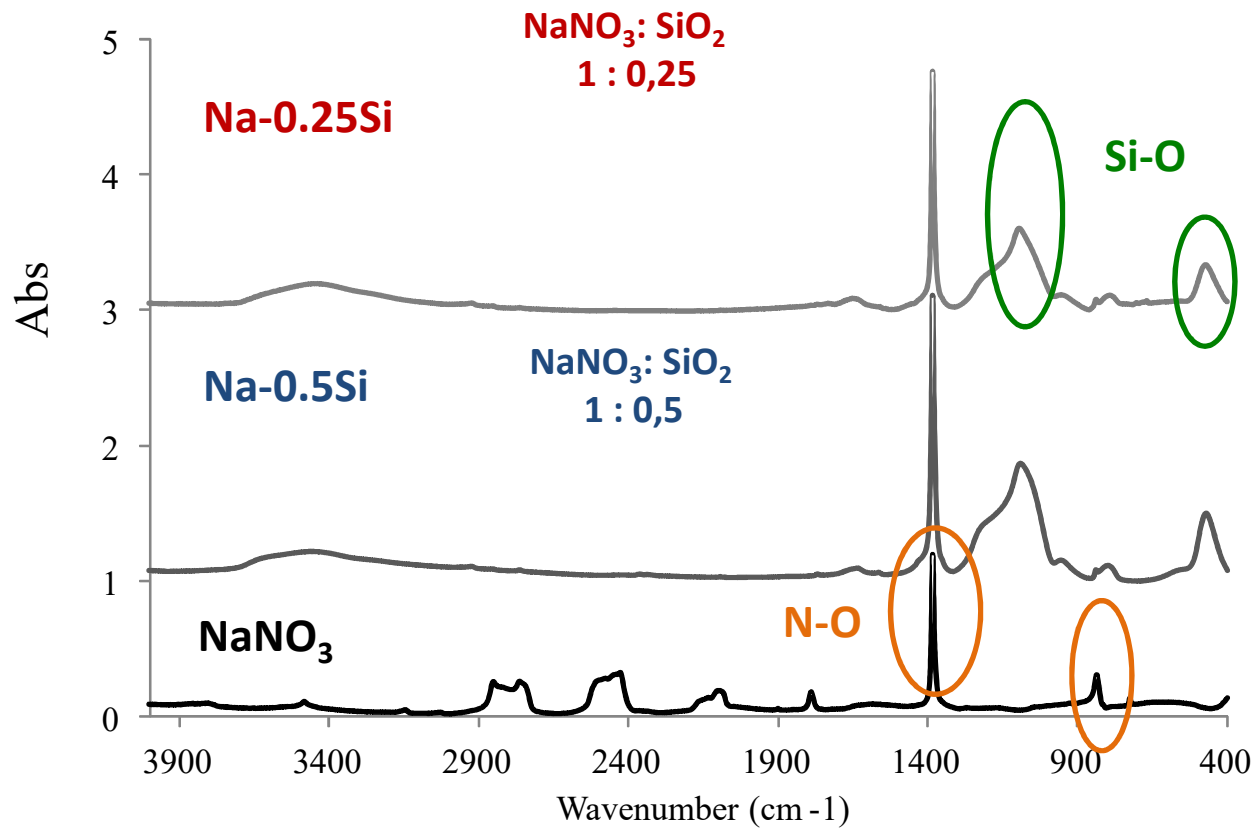
## MATERIALS AND EXPERIMENTAL TECHNIQUES



# SOL-GEL MICROENCAPSULATION OF $\text{NaNO}_3$ AS PHASE CHANGE MATERIAL FOR THERMAL ENERGY STORAGE

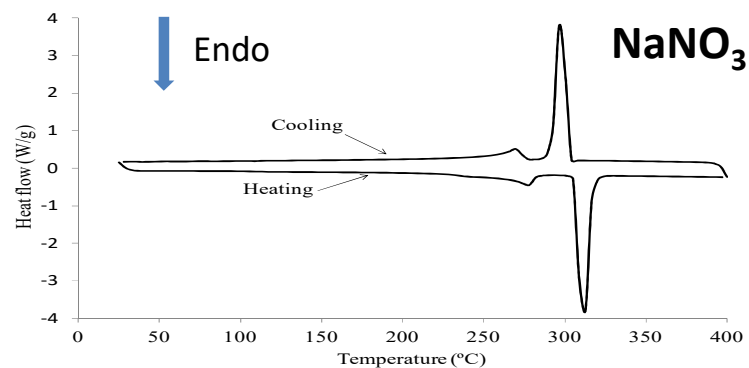
## RESULTS

IR spectroscopy



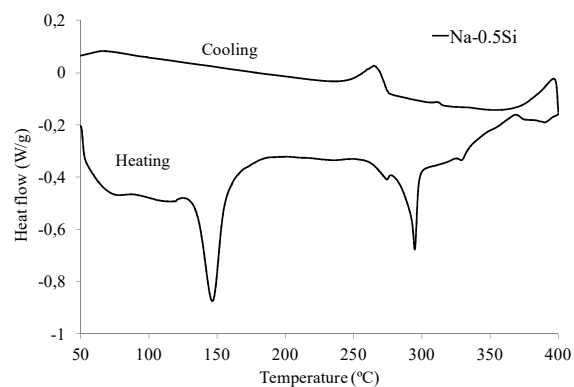
# SOL-GEL MICROENCAPSULATION OF NaNO<sub>3</sub> AS PHASE CHANGE MATERIAL FOR THERMAL ENERGY STORAGE

## RESULTS

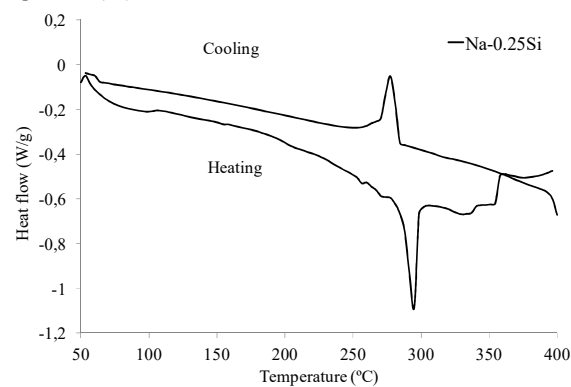


Differential Scanning Calorimetry (DSC)

**Na-0.5Si**



**Na-0.25Si**



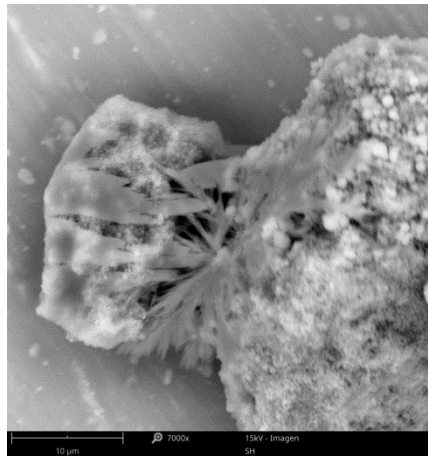
SAMPLE	HEATING		COOLING	
	T <sub>m</sub> (°C)	ΔH <sub>m</sub> (J/g)	T <sub>c</sub> (°C)	ΔH <sub>c</sub> (J/g)
NaNO <sub>3</sub>	306.8	158.1	304.0	159.4
Na-0.5Si	294.2	25.1	264.7	11.2
Na-0.25Si	293.4	29.0	277.5	21.0

# SOL-GEL MICROENCAPSULATION OF $\text{NaNO}_3$ AS PHASE CHANGE MATERIAL FOR THERMAL ENERGY STORAGE

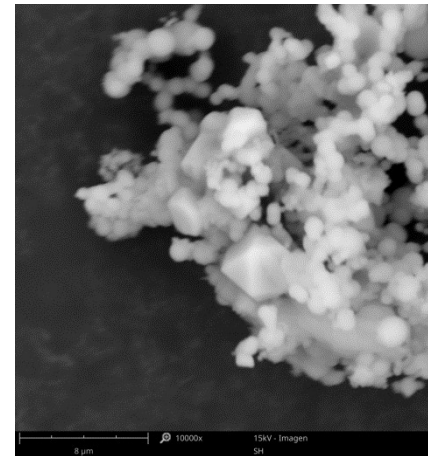
## RESULTS

Scanning Electron  
Microscopy

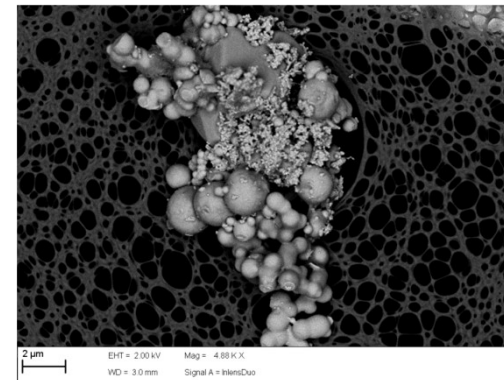
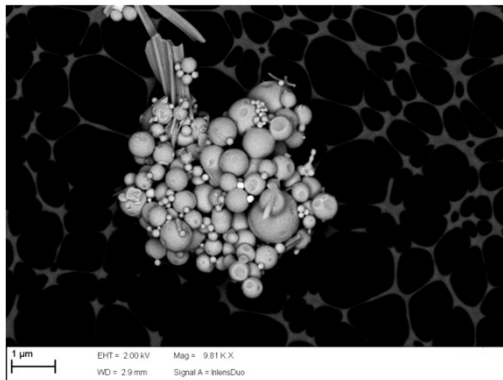
**Na-0.5Si**



**Na-0.25Si**



SEM



FESEM



# SOL-GEL MICROENCAPSULATION OF NaNO<sub>3</sub> AS PHASE CHANGE MATERIAL FOR THERMAL ENERGY STORAGE

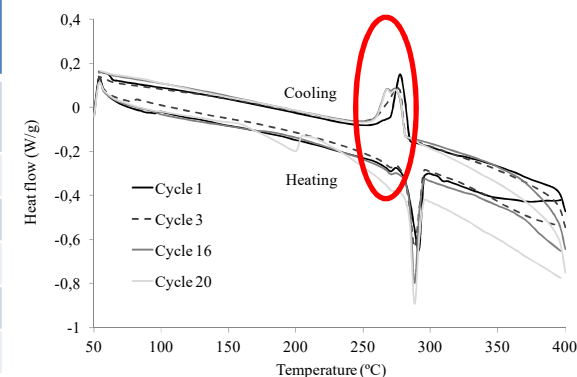
## RESULTS

50 to 400 °C and 400 to 50 °C

## Differential Scanning Calorimetry (DSC)

Na-0.5Si	HEATING		COOLING	
	T <sub>m</sub> (°C)	ΔH <sub>m</sub> (J/g)	T <sub>c</sub> (°C)	ΔH <sub>c</sub> (J/g)
Cycle 1	294.2	25.1	264.7	11.2
Cycle 2	283.7	10.9	268.8	10.7
Cycle 3	283.5	11.5	269.5	9.6
Cycle 16	282.3	5.4	266.3	5.9

Na-0.25Si	HEATING		COOLING	
	T <sub>m</sub> (°C)	ΔH <sub>m</sub> (J/g)	T <sub>c</sub> (°C)	ΔH <sub>c</sub> (J/g)
Cycle 1	270.5; 293.9	26.2	281.0; 267.0	25.7
Cycle 2	270.5; 290.5	19.5	276.8; 267.5	21.5
Cycle 3	270.5; 288.2	20.0	275.1; 267.0	22.1
Cycle 16	270.5; 288.1	20.0	274.3; 270.5	22.0
Cycle 20	270.5; 288.2	21.9	274.8; 270.0	22.7

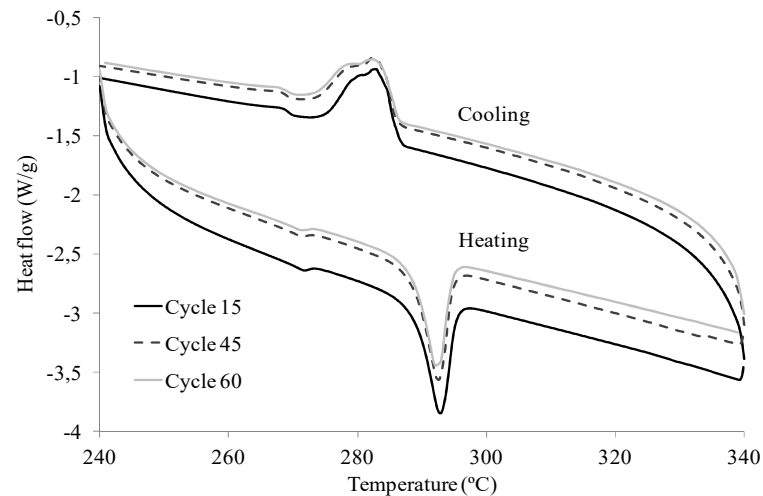


# SOL-GEL MICROENCAPSULATION OF NaNO<sub>3</sub> AS PHASE CHANGE MATERIAL FOR THERMAL ENERGY STORAGE

## RESULTS

240 to 340 °C and 340 to 240 °C for Na-0.25Si microparticles

Na-0.25Si	HEATING		COOLING	
	T <sub>m</sub> (°C)	ΔH <sub>m</sub> (J/g)	T <sub>c</sub> (°C)	ΔH <sub>c</sub> (J/g)
Cycle 1	294.0	28.3	283.6	20.3
Cycle 15	292.0	26.8	282.8	26.3
Cycle 30	291.8	26.2	283.1	25.7
Cycle 45	291.7	26.3	282.2	25.3
Cycle 60	291.6	26.2	283.0	25.3



# SOL-GEL MICROENCAPSULATION OF $\text{NaNO}_3$ AS PHASE CHANGE MATERIAL FOR THERMAL ENERGY STORAGE

## CONCLUSIONS

- Sol-gel has been demonstrated as a feasible technology for the microencapsulation of  $\text{NaNO}_3$  using  $\text{SiO}_2$  as shell material
- Effectiveness of microencapsulated  $\text{NaNO}_3$  as thermal energy storage material greatly depends on the morphology of microparticles and therefore, on the  $\text{NaNO}_3:\text{SiO}_2$  ratio
- Na-0.25Si microparticles have higher energy storage capacity even with a lower proportion of  $\text{SiO}_2$ . The  $\text{SiO}_2$  shell may affect the  $\text{NaNO}_3$  crystal growth
- Deeper work is being done to analyze the influence of the  $\text{NaNO}_3$  crystal phase on its energy storage capacity when microencapsulated within  $\text{SiO}_2$  shells
- Thermal energy storage stability of microencapsulated  $\text{NaNO}_3$  with  $\text{SiO}_2$  depends on the maximum temperature during use
- Temperatures higher than 400 °C lead to the dissociation of  $\text{NO}_3^-$  to  $\text{NO}_2^-$  and therefore to a modification of the thermal energy storage properties of  $\text{NaNO}_3$

## ACKNOWLEDGEMENTS:

The research leading to these results are based on the financial support from NASR, **ENERHIGH** project, under the Competitive Operational Programme 2014-2020. Contract 93/09.09.2016 and the EC financial support under the H2020 TWINN 692216 **SUPERMAT** project.





**THANK YOU VERY MUCH FOR  
YOUR ATTENTION**

