



PILOT LINE FOR LARGE-AREA PRINTING OF ELECTRONIC AND PHOTONIC DEVICES

Simon Perraud, Ph.D. Vice president for European affairs



ABOUT LITEN

Liten is the research institute of CEA devoted to clean energy technologies



955 researchers



125 million euros annual budget



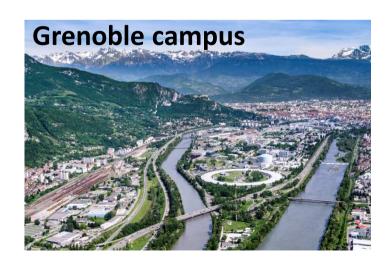
200+ patent applications per year

200+ publications per year



400+ research contracts with industrial partners every year

120+ ongoing European projects









HOLISTIC APPROACH FOR A LOW-CARBON AND CIRCULAR ECONOMY





INNOVATION ALONG THE FULL VALUE CHAIN





COMPONENTS



SYSTEM INTEGRATION



PROCESSES



ENERGY MANAGEMENT SYSTEMS



MATERIALS





MODELLING AND MONITORING





RESEARCH ACTIVITIES

Renewable energy sources

- Solar photovoltaics
- Solar thermal energy
- Bioenergy and waste-to-energy

Energy storage

- Batteries
- Hydrogen and synthetic fuels
- Thermal energy storage

Energy efficiency

- Industry
- Buildings
- Electrified powertrains

Energy grids

- Power grids
- Heating and cooling networks
- Multi-carrier energy systems and sectoral integration
- Techno-economic analysis of clean energy technologies

Materials

- Sustainable material management (net-shape manufacturing, raw material recovery, eco-innovation)
- Functional materials (surface functionalization, large-area electronics and photonics, nanomaterials)
- Cross-cutting activities (material characterization, ab-initio modelling, nano-safety)



PILOT LINES AND INFRASTRUCTURES

SOLAR PHOTOVOLTAICS



15 000 m² - 200 pers. - 100 M€

THERMAL TECHNOLOGIES



1500 m² - 75 pers. - 15 M€

BIO-ENERGY AND WASTE-TO-ENERGY

800 m² - 40 pers. - 7 M€

BATTERIES



3000 m² - 100 pers. - 40 M€

HYDROGEN PRODUCTION



820 m² - 40 pers. - 6 M€

FUEL CELLS



500 m² - 40 pers. - 6 M€

SMART GRIDS

ENERGY-EFFICIENT BUILDINGS



40 pers. - 1,5 M€

ELECTROMOBILITY



1500 m² - 20 pers. - 4 M€

MATERIAL

POWDER METALLURGY



1400 m² - 50 pers. - 12 M€

LARGE-AREA ELECTRONICS **AND PHOTONICS**



600 m² - 50 pers. - 9 M€

300 m² - 100 pers. - 2 M€



3000 m² - 80 pers. - 30 M€

NANO SAFETY



5000 m² - 150 pers. - 17 M€



OBJECTIVE: develop cost-effective printing processes to functionalize large surfaces with electronic and photonic functionalities



50 researchers



9 M€ investment



600 m² clean room



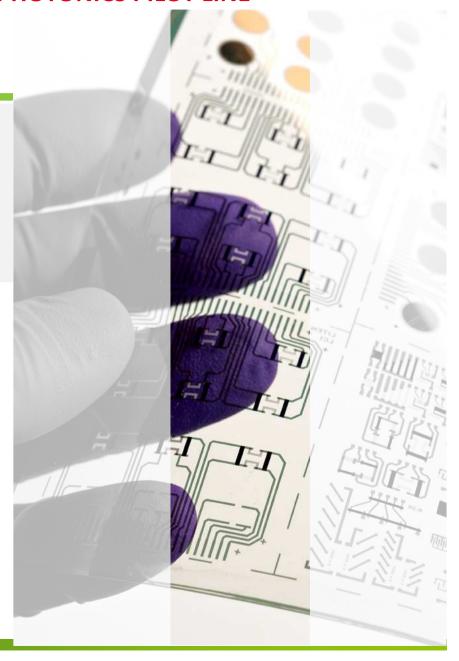
GEN1 (320 mm x 380 mm) sheet-to-sheet printing: screen printing, gravure printing, flexo printing, inkjet printing, aerosol jet printing, slot-die coating, ...



50 patents



Arkema, Merck, Incore, Isorg, Trixell, Walter Pack, Symbiose, Bosch, ArjoWiggins ...





GEN1 (320 mm x 380 mm) sheet-to-sheet printing







Screen printing
Stencil – screens



Gravure printingEngraved hard cylinder



Flexo printingCylinder with soft printing plate



Inkjet printing 126-256 nozzles



Aerosol jet printing
Tilted head
Curved surfaces



Slot die coating Vacuum bake



Laser ablationDUV laser



Photonic curing
Xenon lamps



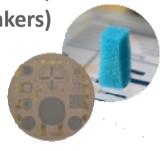
Nano-imprint PDMS stamps



2.5D printingAerosol jet printing



Piezoelectric actuators (haptic feedback, loudspeakers)



Smart paper surfaces



Organic thin film transistors and passive devices



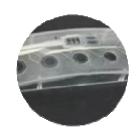
Chemical and biochemical sensors (pH, glucose, lactate)



Resistive sensors (temperature, strain)



Pictic



Smart plastic surfaces



Photodetectors X-ray imaging







Project ID:

- Title: Large Organic Robust Imager for X-ray sensing
- February 2015 July 2018
- 9.7 M€
- 12 partners
- Coordinator: CEA Liten



















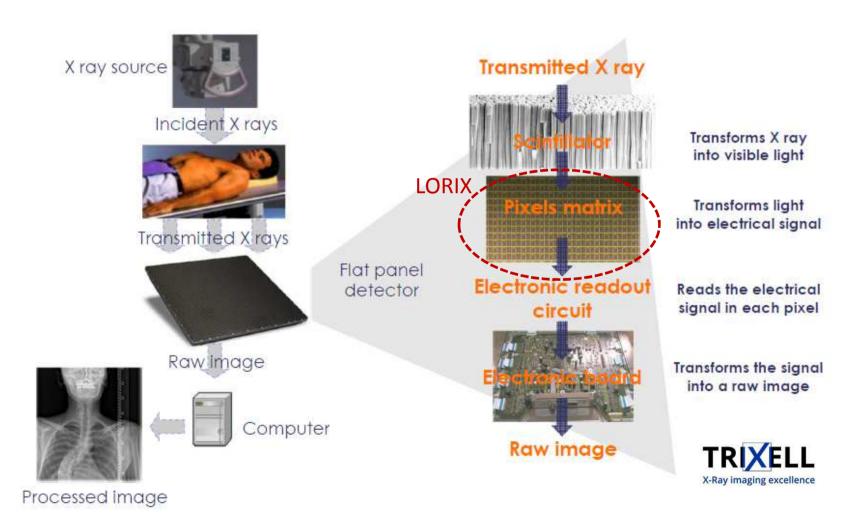








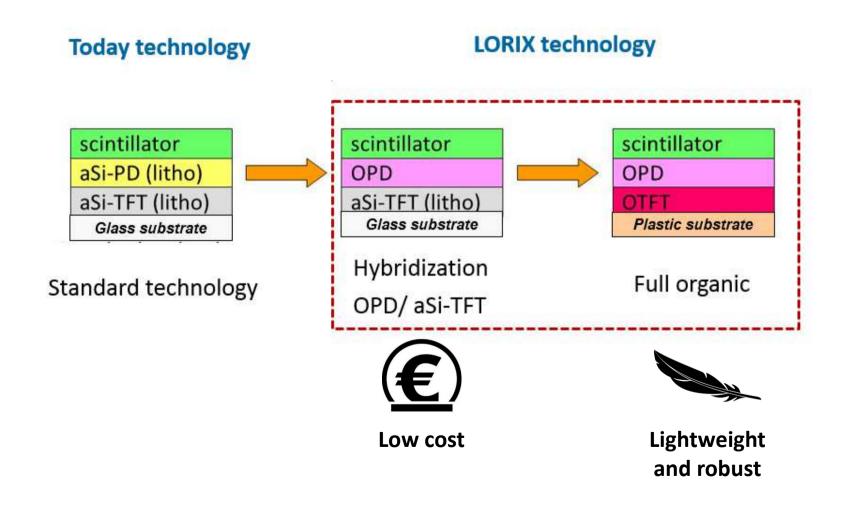
Project background: X-ray flat panel detector technology





Project concept:

printed organic photodetectors (OPD) for X-ray flat panel detectors





Project applications:

- X-ray imaging for healthcare
- Security
- Non destructive testing















Some project results:





Pilot line upgrade

- Automatic optical inspection for defect detection in OPD matrix
- Atomic layer deposition for OPD encapsulation





OPD flat panel detector prototypes

 Similar performances as standard devices



Towards industrialization:

CEA Liten pilot line

GEN1 (320 mm x 380 mm) Grenoble, France





Isorg production line

GEN4 (650 mm x 780 mm) Limoges, France













Project ID:

- Title: Haptic Printed and Patterned Interfaces for Sensitive Surface
- January 2015 December 2017
- 3.8 M€
- 8 partners
- Coordinator: CEA Liten















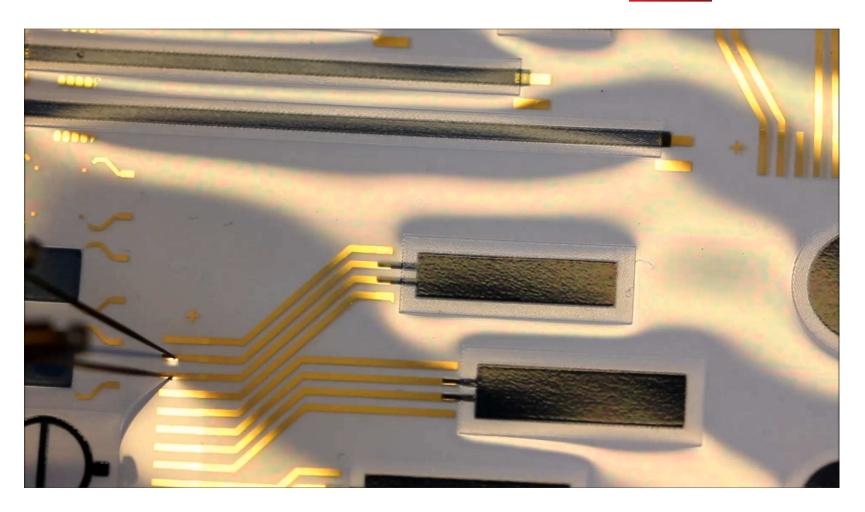




Project background: piezoelectric actuator development









Project background: trend among automotive suppliers to design smooth and seamless dashboards integrating touchscreens













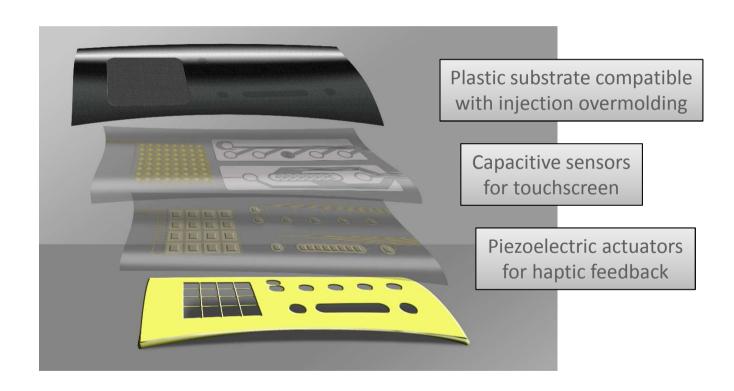
Project concept:

- Need for eyeless human machine interface on the dashboard touchscreen
- Solution: haptic feedback (=addressing the sense of touch)
 - Finger detection by the dashboard touchscreen
 - Haptic feedback by printed piezoelectric actuators



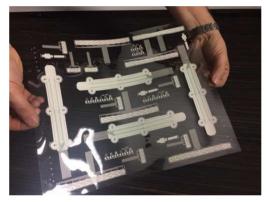


Project concept:



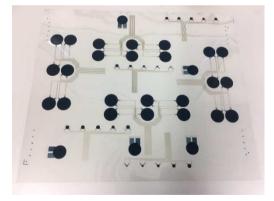


Some project results:









Sensor and actuator foil printing



Injection overmoulding of foils



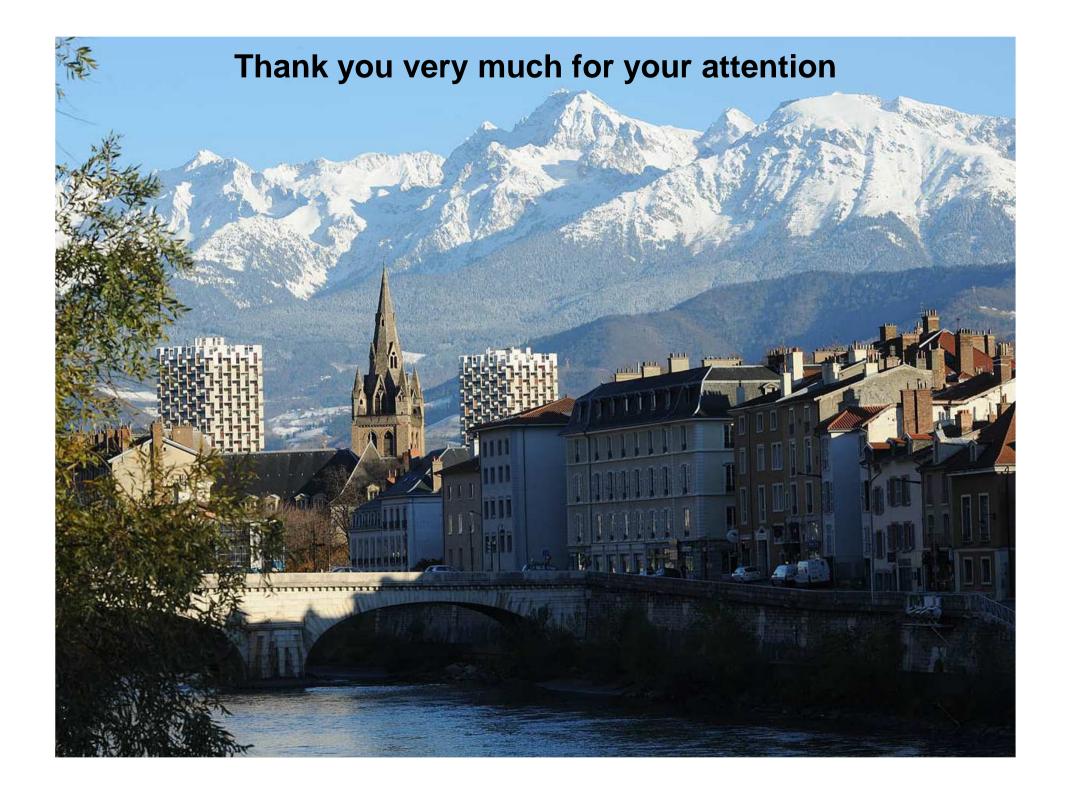
Integration into a concept car





FOR FURTHER INFORMATION

- LORIX project: Audrey Martinent (<u>audrey.martinent@cea.fr</u>)
- HAPPINESS project: Antoine Latour (<u>antoine.latour@cea.fr</u>)



Commissariat à l'énergie atomique et aux énergies alternatives 17 rue des Martyrs | 38054 Grenoble Cedex www-liten.cea.fr