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# Humidity can induce phase transitions of surfactants embedded in latex coatings which can drastically decrease their performance

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# Wood, a material for the future

Wood: a renewable and widely applied building material



- Good mechanical properties
- Insulation
- Easily machinable

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But weathering (especially humid environments) can severely decrease the performance of wood as a building material.



# Wood, a material for the future

**Solution:** Wood coatings/finishes



**Environmental concerns/legislations**

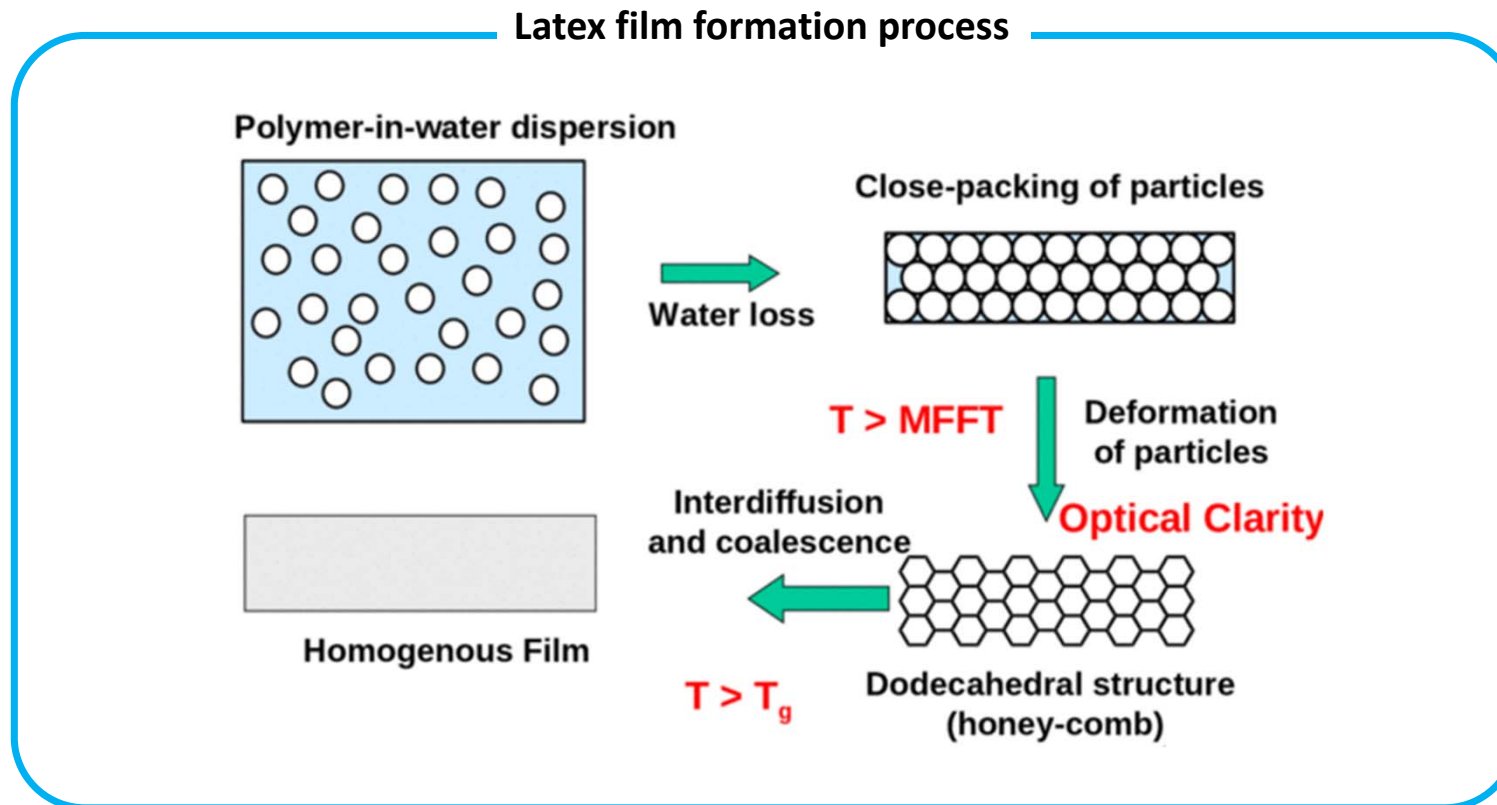
Need to use **waterborne coatings** rather than solventborne coatings



Typically with hydrophobic films/polymers in order to protect wood from humidity/water

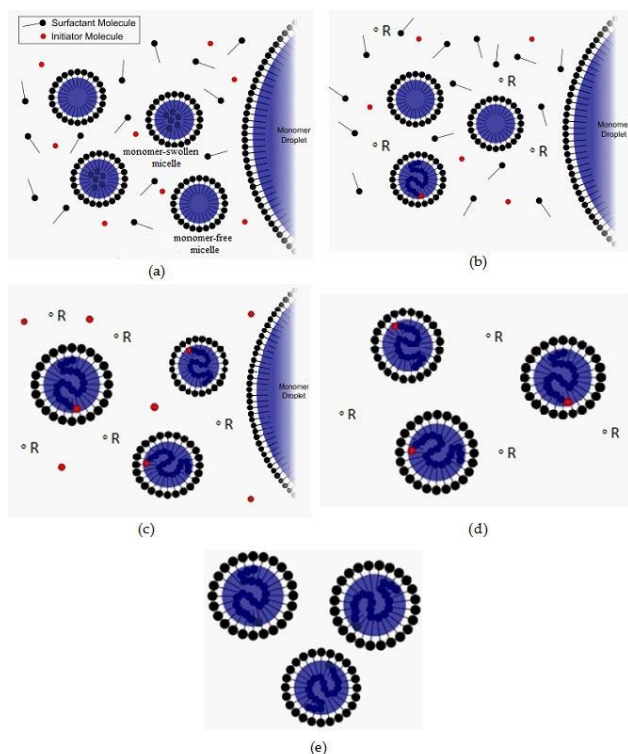
## What are waterborne coatings?

- Waterborne coatings are coatings formed by casting on a surface an aqueous dispersion of (mostly) hydrophobic polymer particles.



## What type of aqueous dispersions are used for (wood) waterborne coatings?

Many waterborne coatings (mostly those based on acrylic polymers) are formed from aqueous dispersions of polymer particles stabilized with surfactants

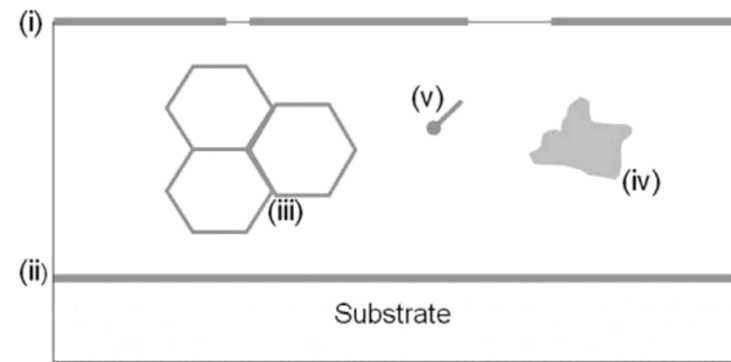
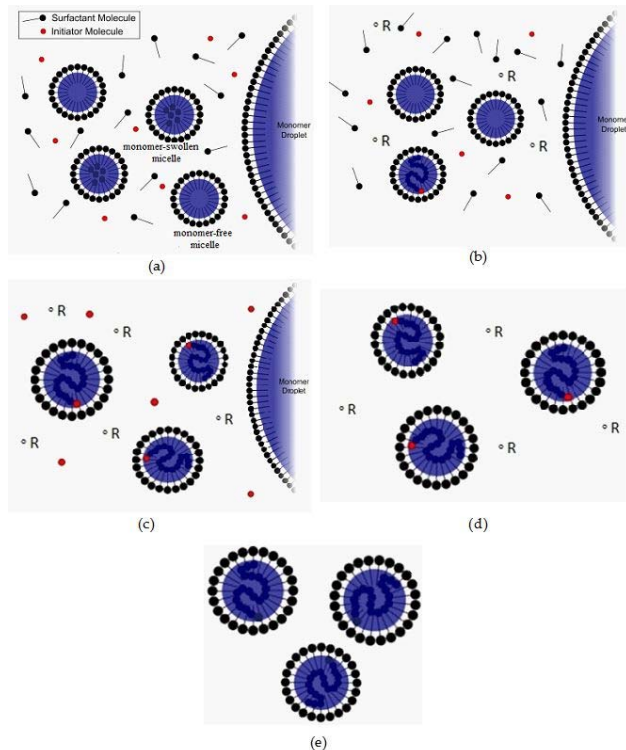


Yamak, Emulsion Polymerization, DOI: 10.5772/51498

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What happens with surfactants after the coating is formed?



**Fig. 6.2** Possible locations of surfactant in a *dry* latex film. Segregated at interfaces with (i) air or (ii) the substrate as either continuous or discontinuous layers; (iii) adsorbed along particle-particle boundaries. (iv) Surfactant can aggregate into pockets. Finally, some surfactants are partially miscible with the polymer phase and are (v) dissolved within the film matrix.

Keddie et al, *Fundamentals of Latex Film Formation*, Springer



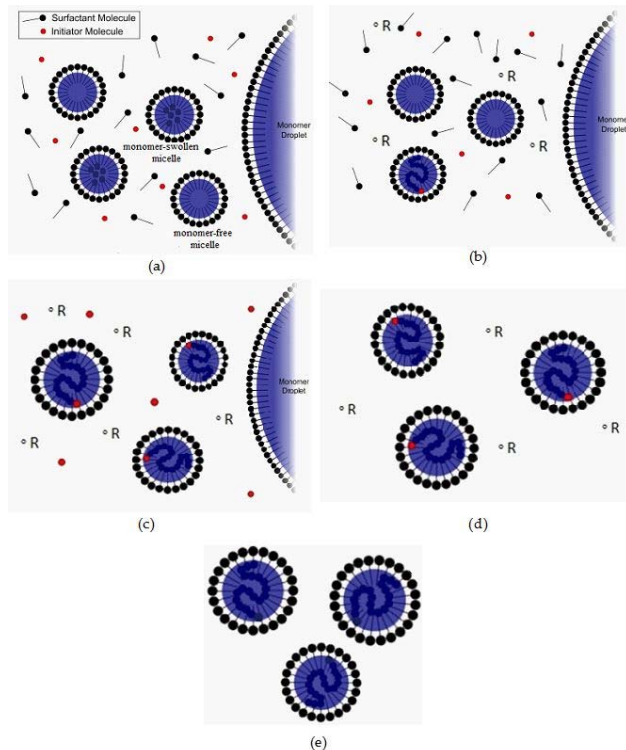
Has an influence on the mechanical performance and the aesthetics of the coatings.

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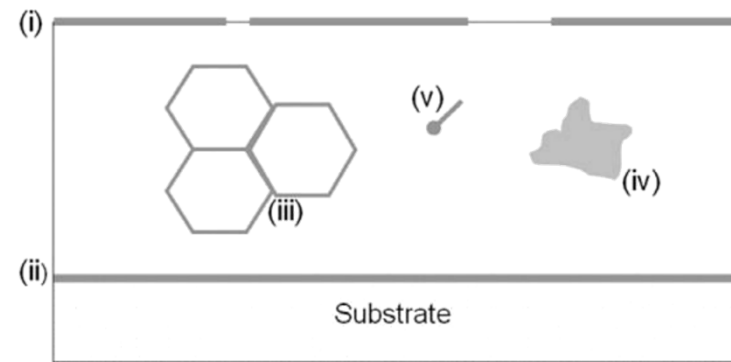
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**Surfactants: extremely sensitive to the presence of water!**



**The influence of surfactants on waterborne coatings exposed to liquid water has been thoroughly studied**



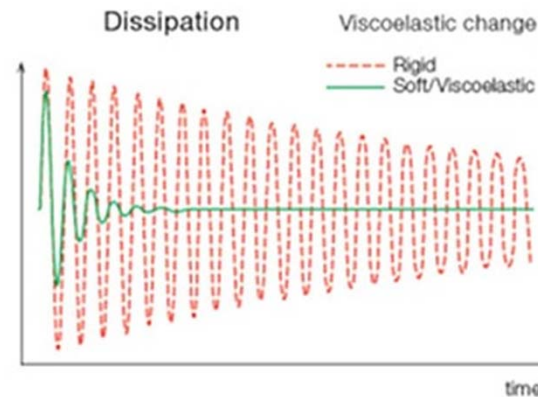
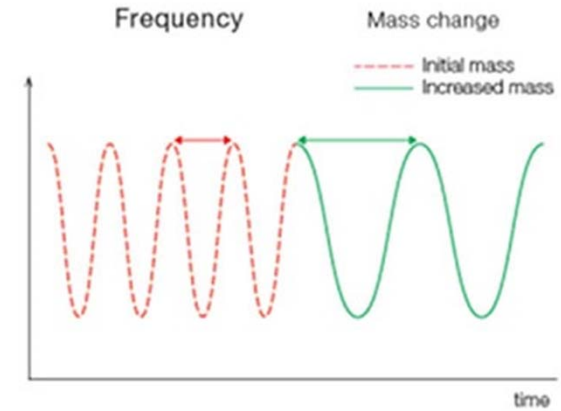
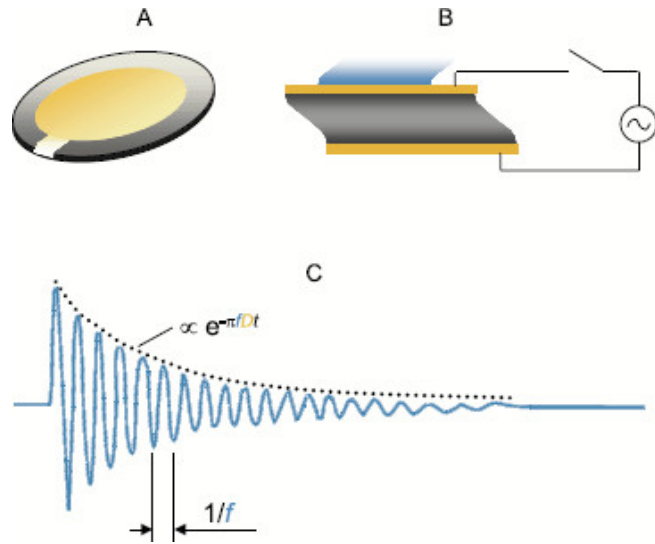
**The influence of surfactants on waterborne coatings exposed to liquid water has been thoroughly studied**



**But do they influence the performance of the coatings just exposed to humid environments ( $RH < 100\%$ )?**

# Monitoring coating formation by means of QCM-D

## Acoustic sensor



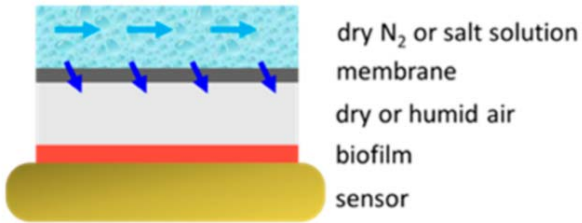
### Mass variation

$$\Delta f \propto \Delta m$$

### Viscoelasticity

$$D = \frac{1}{\pi f \tau} = \frac{1}{Q} = \frac{E_{dis}}{2 \pi E_{stor}}$$

# Monitoring coating formation by means of QCM-D

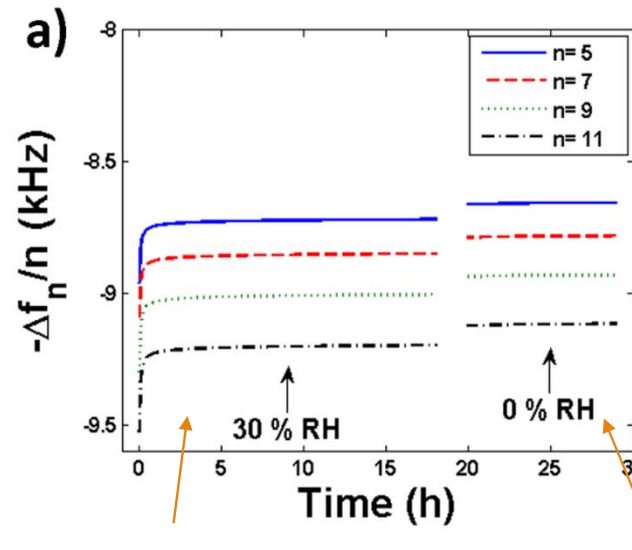


Common setup for QCM-D experiments

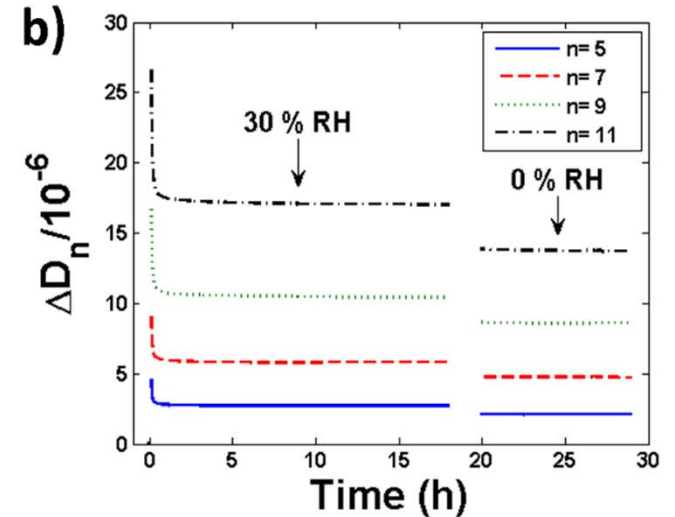
Acrylic coating where the original aqueous dispersion was stabilized with the surfactant Rhodacal® DSB (Sodium Alkyl Diphenyl Oxide Sulfonate)

Experiments with controlled humidity

- Drying at RH = 30 %
- Test at RH = 0%



Related to initial mass of water evaporated



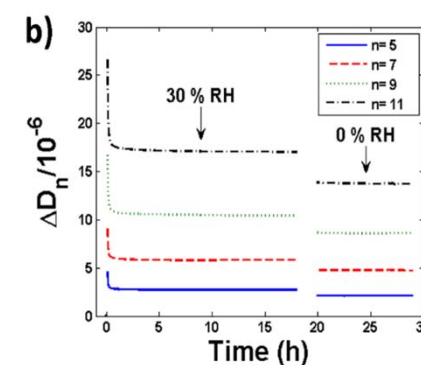
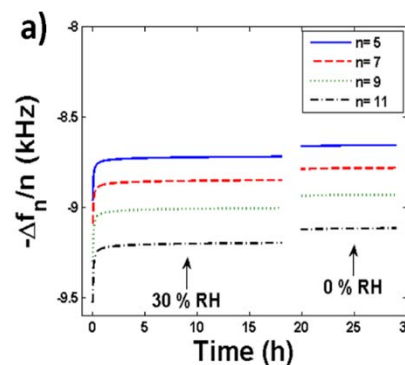
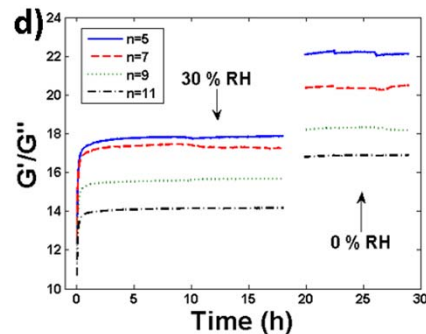
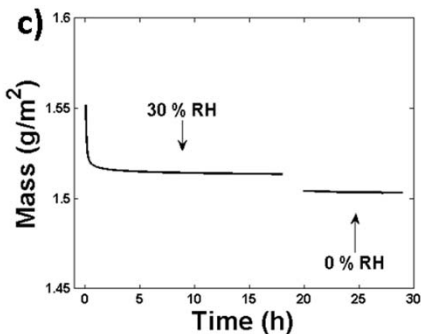
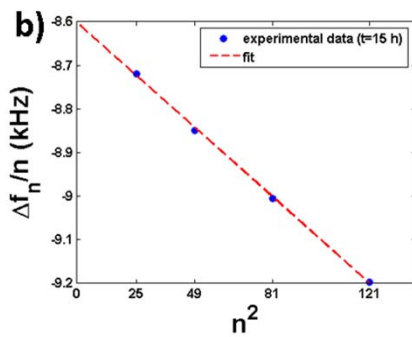
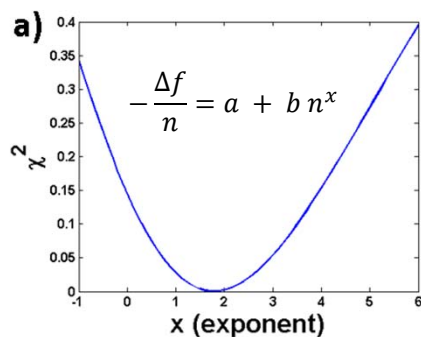
Related to humidity

## Modelling: Waterborne coatings have a viscoelastic character

For a viscoelastic film in air, the normalized frequency shifts are scaled by the overtone number to the square [1]

$$\frac{\Delta f}{n} = \frac{-2f_0^2 m_f}{Z_q} \left( 1 + \frac{1}{3} \frac{Z_q^2}{Z_f^2} \left( \frac{m_f}{m_q} n\pi \right)^2 \right)$$

In other words...  $-\frac{\Delta f}{n} = a + b n^2 \rightarrow a \propto m_f$



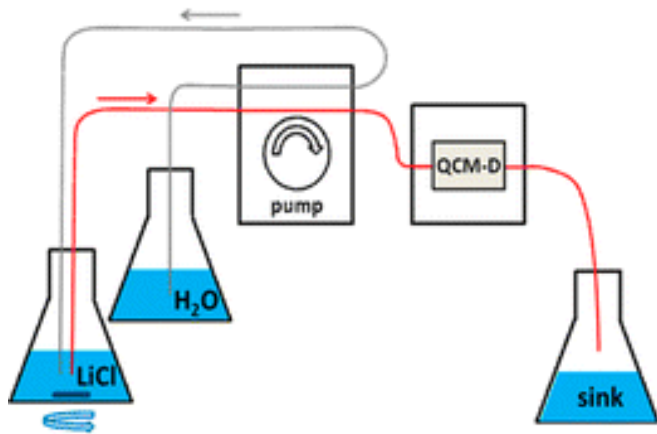
$G'$  = Shear storage modulus  
 $G''$  = Shear loss modulus

$$\frac{G'}{G''} = \frac{-\Delta f_n + n \left( \frac{\Delta f_n}{n} \right)_{n \rightarrow 0}}{\Delta \Gamma_n}$$

## Sorption isotherms: QCM-D

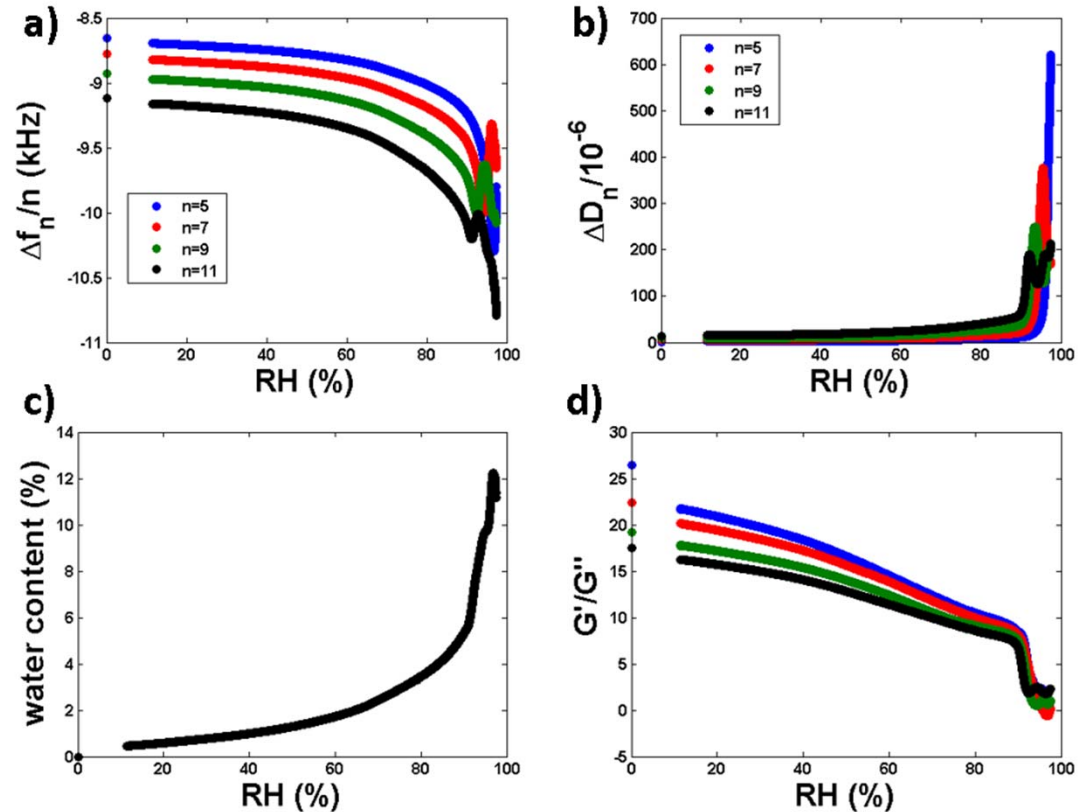
Acrylic coating where the original aqueous dispersion was stabilized with the surfactant Rhodacal<sup>®</sup> DSB (Sodium Alkyl Diphenyl Oxide Sulfonate)

QCM-D experiments, increasing humidity continuously [2].



LiCl,  $RH = 11.31 \pm 0.31 \%$

$m_{LiCl}$ ,  $m_{H_2O}$  and  $m_{sink}$  are known or measured.



**Great change at RH > 90%**

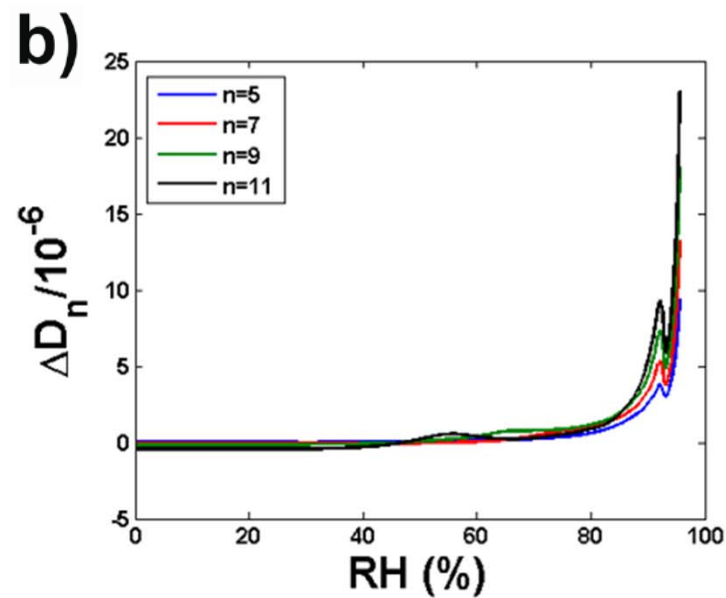
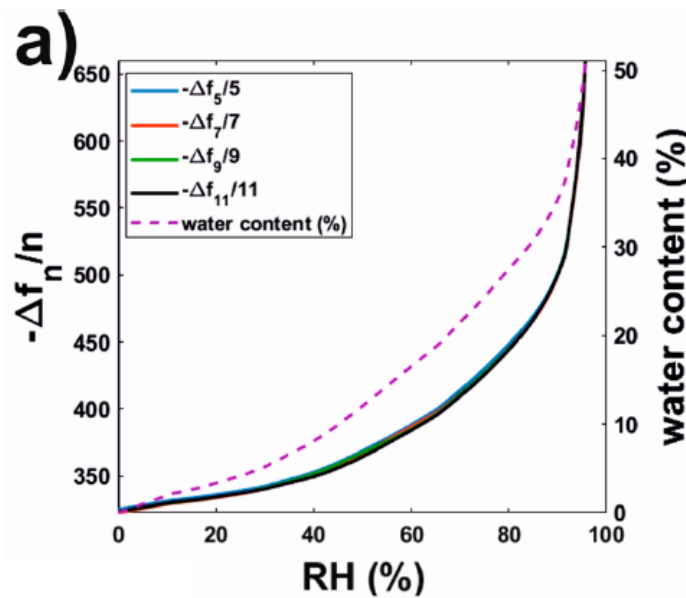
**What is the responsible of this change?**

## Sorption isotherms: QCM-D

Spin-coated layers of Rhodacal ® DSB (Sodium Alkyl Diphenyl Oxide Sulfonate)

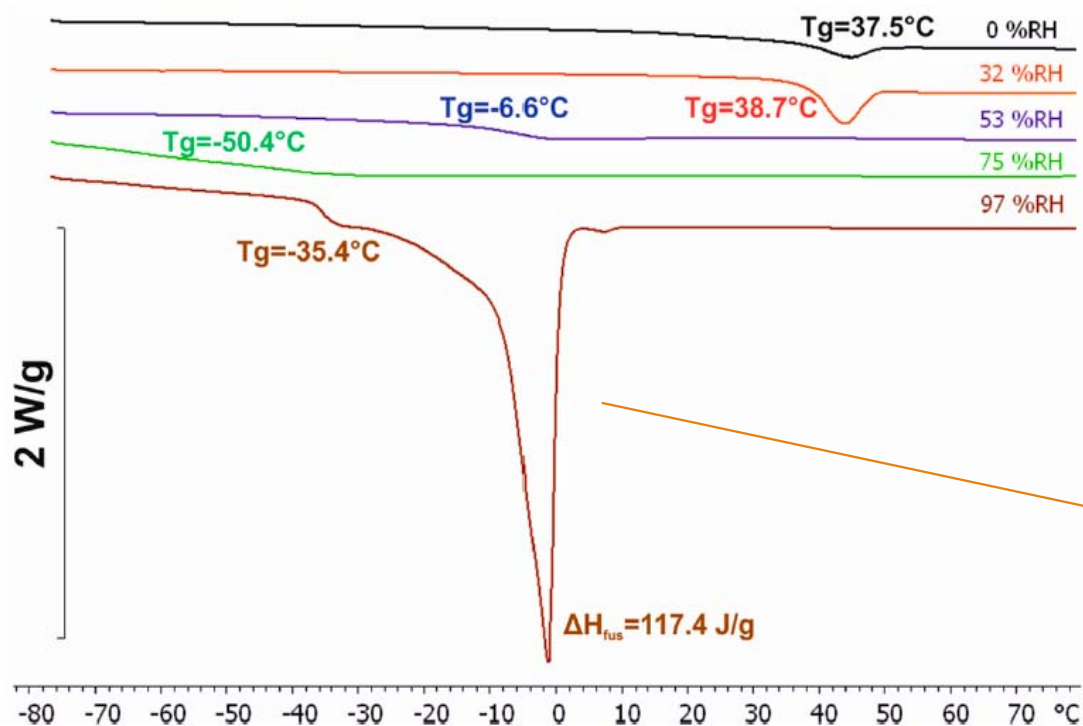
Same experiment with surfactant only.

The change at  $RH > 90\%$  is also observed.



# Differential Scanning Calorimetry

DSC scans of Rhodacal® DSB (Sodium Alkyl Diphenyl Oxide Sulfonate)



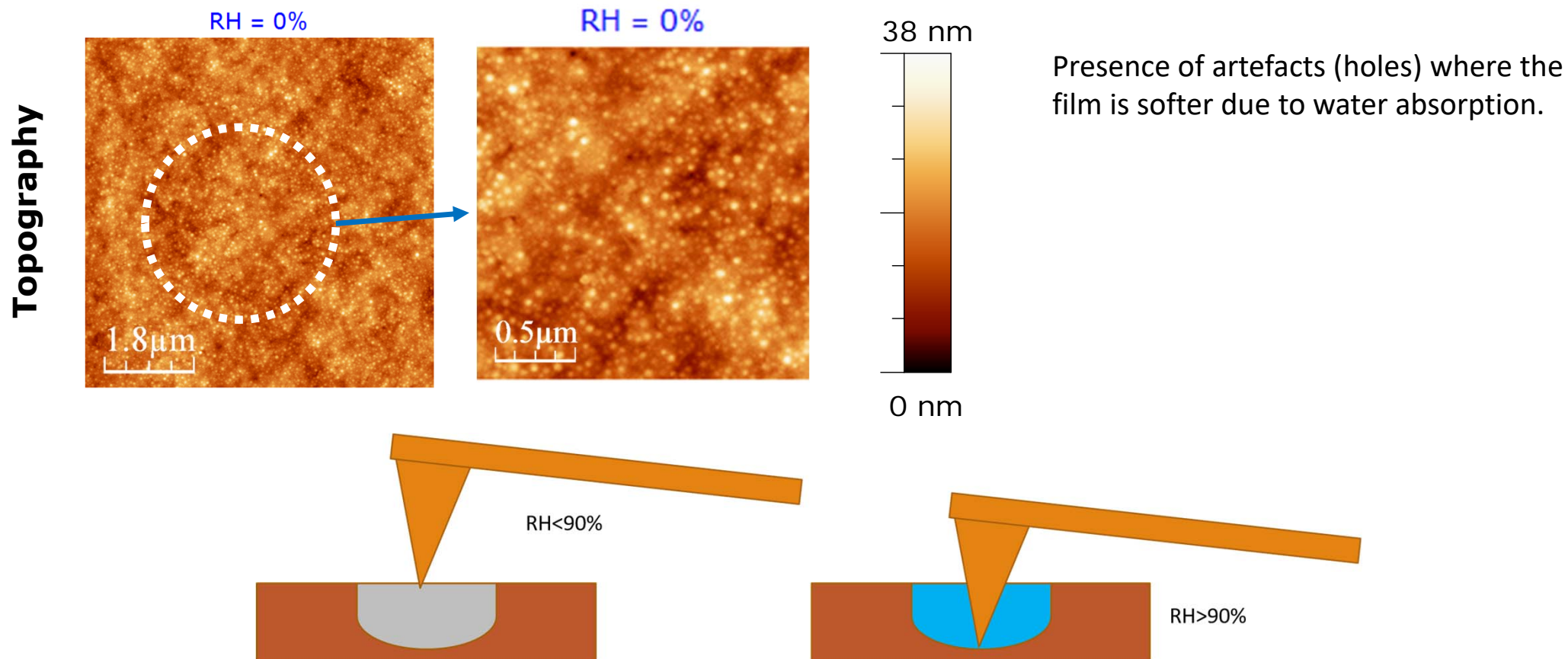
- Endothermic steps can be observed for all DSC scans.
- Steps for RH=0% and RH=32% correspond to a glass transition followed by a structural relaxation.
- Increasing of RH from 0% to 32% does not change significantly the glass transition temperature  $T_g$ .
- Further increase of RH leads to a decrease of  $T_g$  that could be explaining by plasticization effects.

An increase of  $T_g$  for RH higher than 97% is observed, with a large peak characteristic of ice melting. In fact, the experiments show that Rhodacal at 97% contains 35% of freezing water. This indicates that the surfactant for high values of RH undergoes a phase transition.



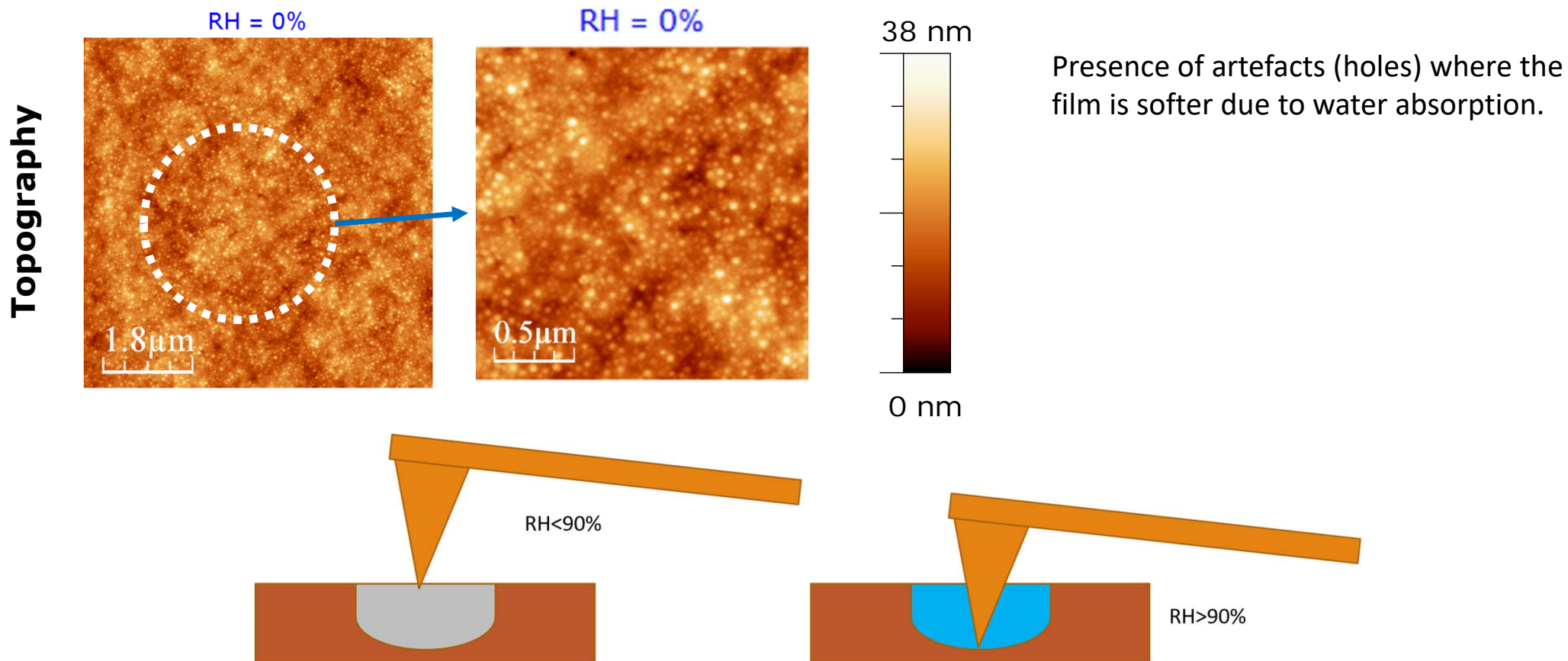
# Studying mechanical properties as a function of relative humidity with AFM

Exposition to different relative humidity values:



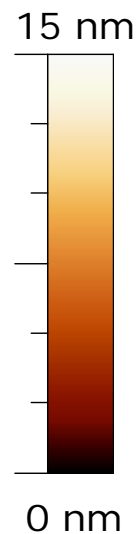
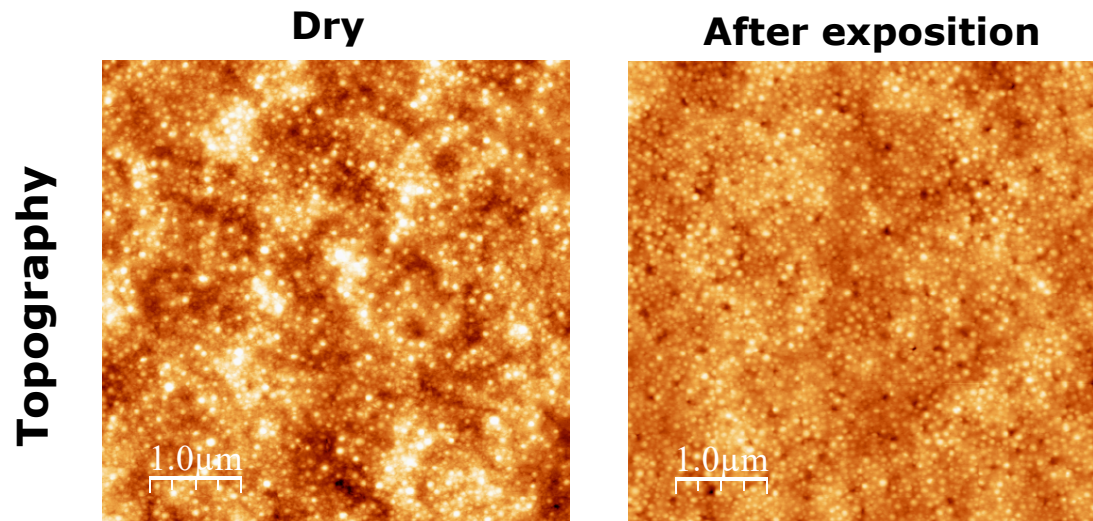
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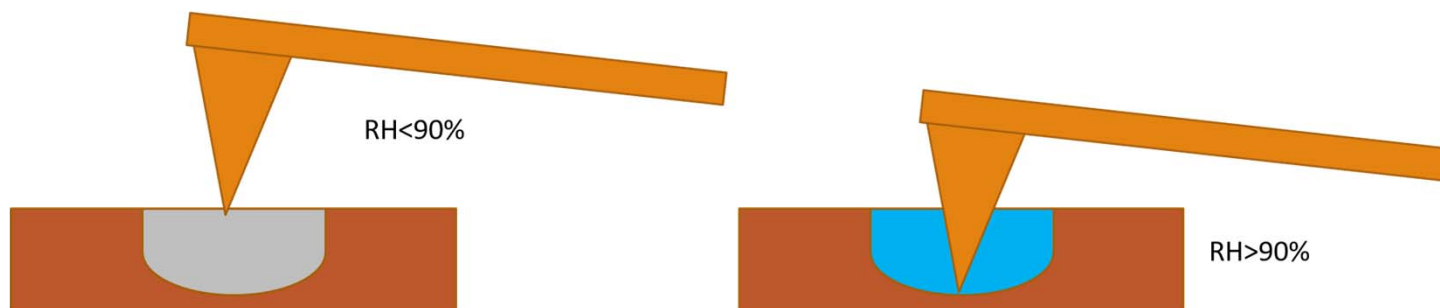
# Studying mechanical properties as a function of relative humidity with AFM

Exposition to liquid water:



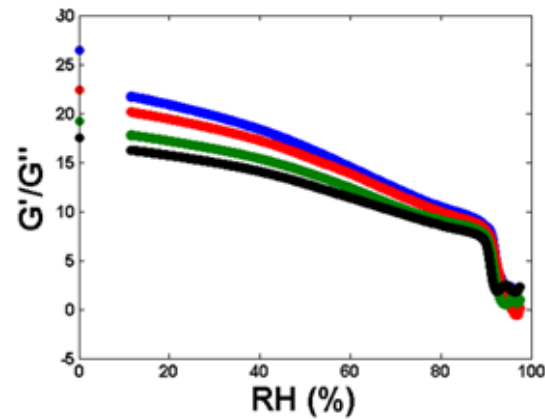
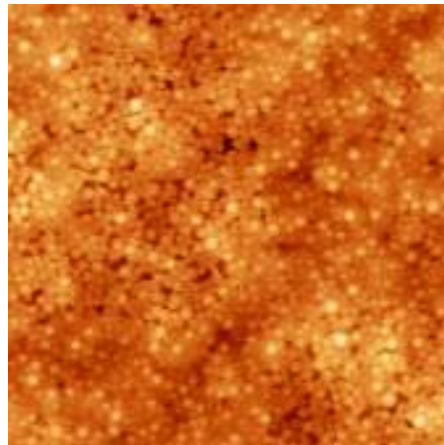
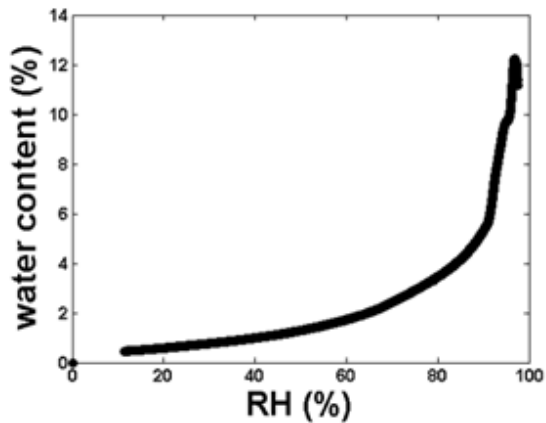
Presence of artefacts (holes) where the film is softer due to water absorption.

**Same behaviour after exposition to liquid water.**



# Take home messages

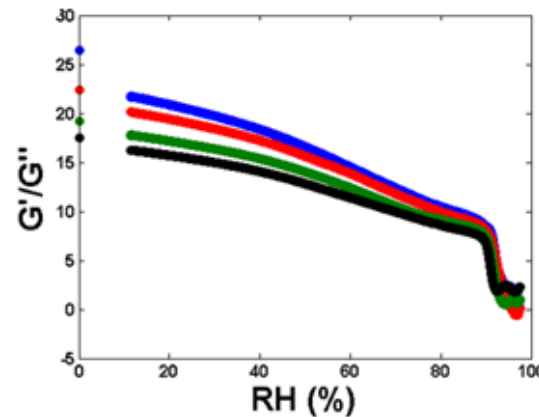
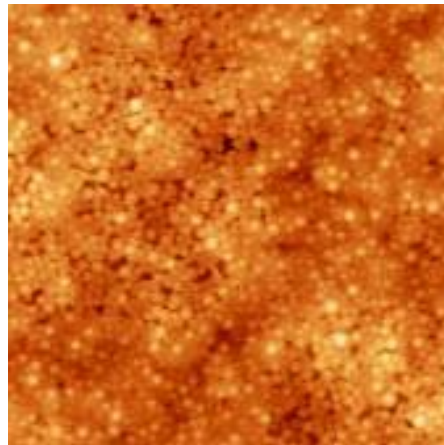
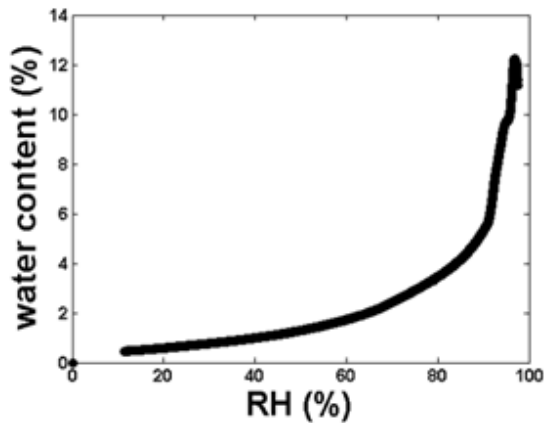
- The combination of QCM-D, DSC and AFM is a powerful strategy to investigate the response of coatings to changes in relative humidity.
- The presence of surfactant domains within the coatings can drastically lower their performance at high ambient humidities



**Funding:**  
KK-stiftelsen 


# Take home messages

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# Thank you for your attention!



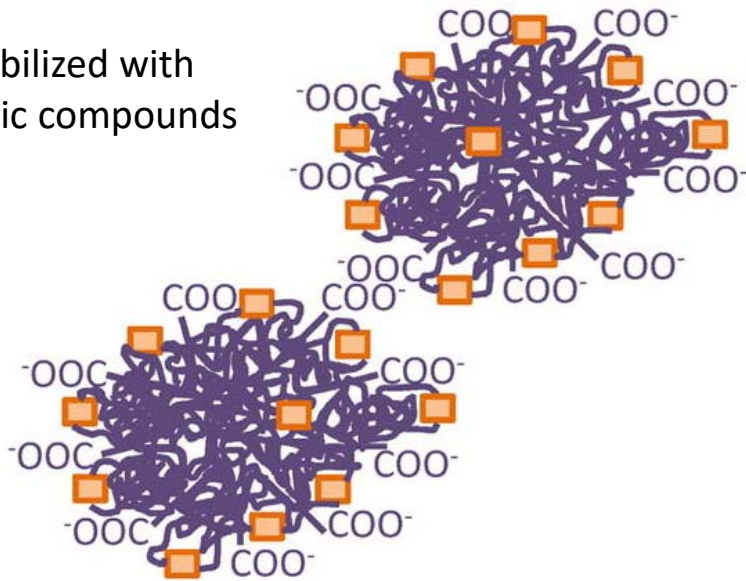
**Thank you for your attention!**



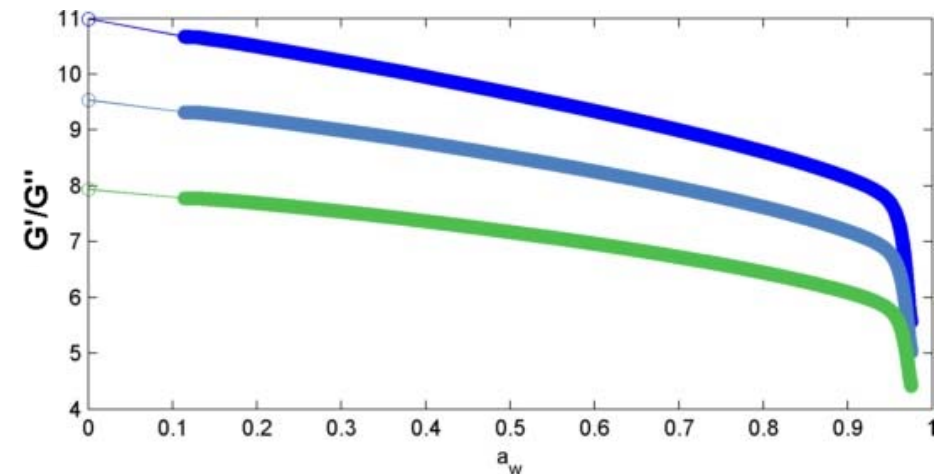
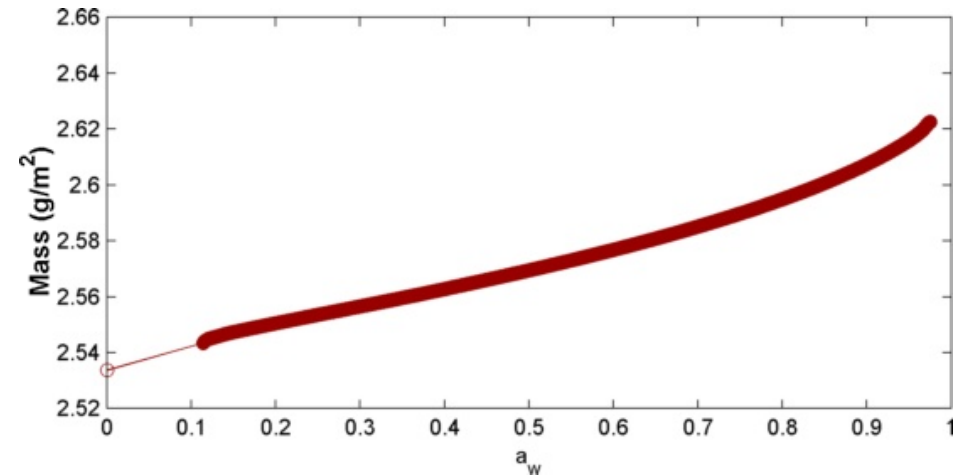
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# What if we use waterborne coatings that do not make use of surfactants? (e.g. polyurethane coatings)

Stabilized with  
ionic compounds



Again, a change in viscoelastic properties  
is seen at  $\text{RH} > 90\%$



# Apendix

- The mass of the water film was calculated using the Sauerbrey equation, where the linear relationship between mass addition and frequency shift is described

$$\Delta f/n = -2 m f_0^2/z_q$$

- Where  $\Delta f/n$  is the frequency change normalized to the overtone number  $n$ ,  $z_q = 8.8 \cdot 10^6 \text{ kg m}^{-2} \text{ s}^{-1}$  is the acoustic or mechanical impedance of quartz,  $f_0$  is the fundamental frequency and  $m$  is the mass in  $\text{kg m}^{-2}$ .