

# MBE Growth of MoSe<sub>2</sub>/ MoS<sub>2</sub> Hetero Tri layer for Resonant Tunneling Device Applications

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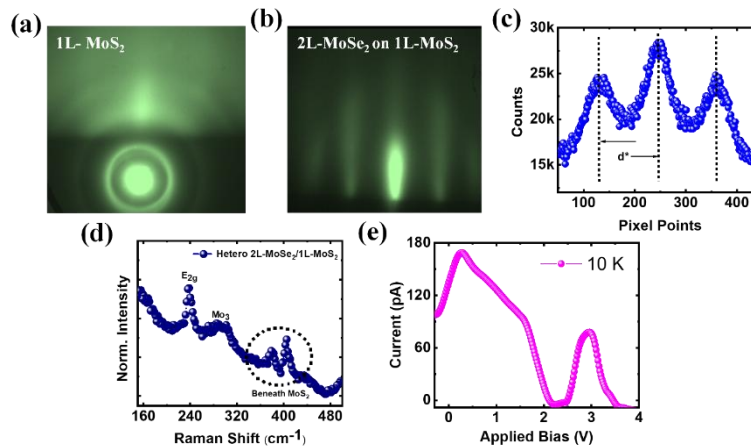
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**Abstract:** We report the molecular beam epitaxy (MBE) growth of bilayer MoSe<sub>2</sub> on wafer-scale monolayer MoS<sub>2</sub>, forming a well-defined MoSe<sub>2</sub>/MoS<sub>2</sub> van der Waals hetero trilayer. The monolayer MoS<sub>2</sub> film was synthesized via chemical vapor deposition (CVD), ensuring uniform large-area coverage for subsequent epitaxial growth. Optimisation of MBE growth parameters enables controlled bilayer MoSe<sub>2</sub> formation with high crystallinity and atomically sharp interfaces. The growth process was monitored in situ using reflection high-energy electron diffraction (RHEED), where intensity oscillations and diffraction patterns confirm a layer-by-layer growth mode and improved surface ordering. Post-growth characterisation using Raman spectroscopy reveals distinct vibrational modes corresponding to MoSe<sub>2</sub> and MoS<sub>2</sub>, indicating successful heterostructure formation. X-ray photoelectron spectroscopy (XPS) confirms the chemical composition and stoichiometry, while atomic force microscopy (AFM) demonstrates uniform surface morphology with low roughness. The resulting MoSe<sub>2</sub>/MoS<sub>2</sub> heterotrילayer provides a controlled platform for interlayer coupling and band engineering. A resonant tunnelling device fabricated using this heterostructure exhibits promising characteristics, highlighting its potential for quantum transport and next-generation nano electronic applications.



**Figure.1:** RHEED Spectra of (a) MoS<sub>2</sub> (b, c) Grown MoSe<sub>2</sub>, (d) Raman (e) Electrical Characterization

## References

[1] Mukherjee, A.; Sharma, K.; Bhatt, K.; Kandar, S.; Singh, R.; Das, S. MBE Grown Tri-Layer 2H-MoTe<sub>2</sub> Quantum Wells Coupled with WSe<sub>2</sub> Carrier Reservoir for Resonant Tunneling Device Applications. *APL Quantum* 2025, 2 (4), 046112. <https://doi.org/10.1063/5.0296597>.