

# Air-Stable Polymer-Capped Graphene Hall-Sensor

Ayush Tyagi<sup>1,2</sup>

Leonardo Martini<sup>2</sup> Zewdu M. Gebeyehu<sup>2,3</sup>, Vaidotas Mišeikis<sup>2,3</sup>, Camilla Coletti<sup>2,3</sup>

1. NEST, Scuola Normale Superiore, Piazza San Silvestro 12, I-56127 Pisa, Italy.

2. Center for Nanotechnology Innovation @NEST, Istituto Italiano di Tecnologia, Piazza San Silvestro 12, I-56127 Pisa, Italy.

3. Graphene Labs, Istituto Italiano di Tecnologia, Via Morego 30, 16163 Genova, Italy

[ayush.tyagi@sns.it](mailto:ayush.tyagi@sns.it)

Protecting CVD graphene from ambient exposure, provides an excellent platform for high quality graphene-based air stable electrical devices for different technological applications<sup>1</sup>. Polymethyl methacrylate (PMMA) is a commonly used capping layer for protecting graphene-based devices from environmental exposure<sup>2,3</sup>. Here, we show PMMA-capped, air-stable, and highly sensitive CVD graphene-based Hall-sensors. Detailed characterizations, including electrical and magnetic transport measurements at room temperature (RT), are performed to assess the quality of the PMMA/graphene Hall sensors. We find that as-fabricated back-gated PMMA/graphene Hall-sensors maintain, after 15 days in air, a current related RT sensitivity ( $S_I$ ) up to  $\sim 2422 \text{ VA}^{-1}\text{T}^{-1}$ , with low residual carrier density of ( $n^*$ )  $\sim 2.11 \times 10^{11} \text{ cm}^{-2}$ , and hole and electron mobility ( $\mu$ ) of  $\sim 7554 \text{ cm}^2\text{V}^{-1}\text{s}^{-1}$  and  $\sim 6600 \text{ cm}^2\text{V}^{-1}\text{s}^{-1}$ , respectively. Furthermore, the minimum magnetic field ( $B_{\min}$ ) of the PMMA/graphene Hall-sensor was observed to be around  $\sim 2.0 \times 10^{-3} \text{ T/Hz}^{0.5}$  after 15 days of ambient exposure. The overall performance of PMMA/graphene Hall-sensors shows minimal degradation (i.e.,  $<7\%$ ) after 15 days of air exposure. This study contributes to the achievement of air-stable and highly-sensitive CVD graphene Hall sensors on wafer scale<sup>4</sup>.

## References

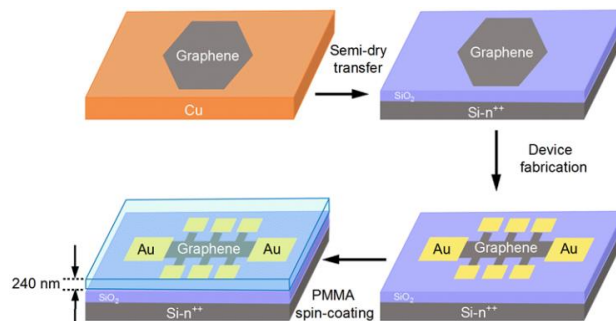
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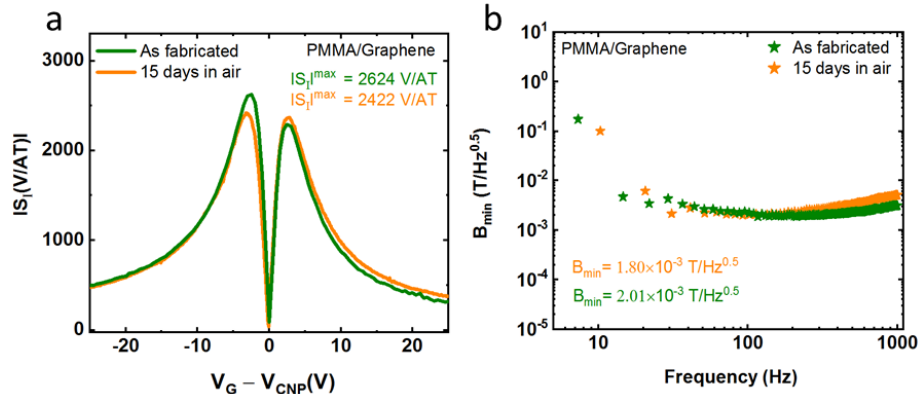
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## Figures



**Figure 1:** Schematics of graphene transfer and PMMA/graphene Hall-sensor fabrication process.



**Figure 2:** (a) Current related sensitivity  $|S_I|$  vs gate voltage and (b) minimum magnetic field ( $B_{\min}$ ) vs frequency of as fabricated PMMA/graphene Hall-sensor and after 15 days of air exposure.

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