Vincent Malesys¹

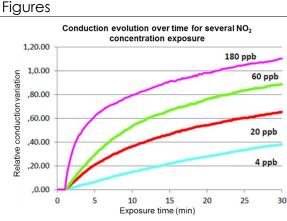
Amandine Andrieux-Ledier¹, Pierre Lavenus¹, Laurent Simon² 1. Onera, DPHY/CMT, 29 Avenue de la Division Leclerc, 92320 Châtillon, France 2. IS2M-CNRS, UHA UMR7361, 3 bis rue Alfred Werner, 68093 Mulhouse, France Vincent.malesys@onera.fr

Nowadays the reinforcement of health and environmental standards implies a compact and ppb sensitive air quality monitoring. This can be achieve through graphene ultrasensitive gas sensor as a third way between optical and metal oxides sensors. In this context, ONERA is pushing for the development of an ammonia and NOx sensor. This gas sensor relies on the chemosensitivity [1] of the graphene when exposed to a gas. It is produced by several steps of photolithography and graphene transfer. Our sensor has proven to be ppb sensitive (fig. 1) A major purpose of this work is to enhance the electronic properties of graphene concurrently with a depletion of the instabilities observed inside the SiO₂ substrate.

An initial approach involves the use of a Boron Nitride substrate as it will enhance electron mobility and reduce substrate effect [2]. The few BN suppliers available on the market as well as the difficulties encountered during the processing limit this perspective. Nevertheless, we are exploring two leads: firstly, the peeling of BN crystal before graphene transfer (fig. 2) and secondly, the use of a BN substrate synthesized by Chemical Vapour Deposition at the ONERA. A second step of the research implies to implant fluorine atoms into the pristine graphene section [3], or to fluorinate the graphene with an electron beam in order to mute graphene into fluorographene with a high spatial resolution [4], with the aim of detect both ammonia and nitrogen dioxide molecules.

References

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- [2] J. Dauber et al., "Ultra-sensitive Hall sensors based on graphene encapsulated in hexagonal boron nitride," Appl. Phys. Lett., vol. 106, no. 19, 2015, doi: 10.1063/1.4919897.
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- [4] H. Li *et al.*, "Direct writing of lateral fluorographenenanopatterns with tunable bandgaps and its application in new generation of moiré superlattice", Appl. Phys. Rev. 7, 011403 (2020).



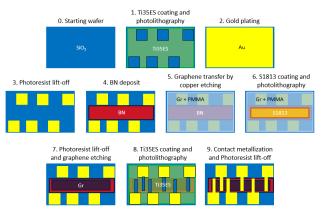


Figure 1: ONERA graphene based gas sensor response to several NO₂ concentration exposure

Figure 2: Sensor manufacturing process with BN deposit before graphene transfer