

# All-2D Material Inkjet-Printed Capacitors: Toward Fully Printed Integrated Circuits

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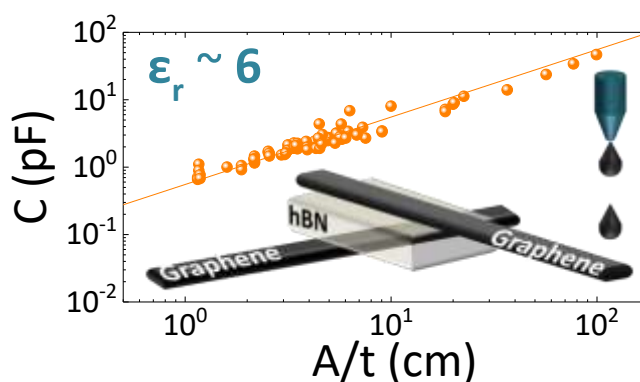
A well-defined insulating layer is crucial within integrated circuits for the fabrication of both passive and active components, such as capacitors and transistors. The best-known 2D dielectric material is hexagonal boron nitride (hBN). Synthesis includes both chemical vapour deposition (CVD) [1], [2] and solution-based techniques [3-5]. Whilst CVD offers high material quality, the procedures are time-consuming and costs are high. Solution-processing techniques are inexpensive, but suffer from poor design flexibility and large amounts of waste. In comparison, inkjet printing provides a cost-effective and non-contact approach to 2D-material capacitor fabrication, allowing for maximum design flexibility, producing no material wastage and offering compatibility with almost any substrate of interest. In this work, we use water-based and biocompatible graphene and hBN inks to fabricate all-2D material and fully inkjet-printed capacitors [6]. We demonstrate a high areal capacitance of  $2.0 \pm 0.3 \text{ nF cm}^{-2}$  for a dielectric thickness of  $\sim 3 \mu\text{m}$ , giving rise to a derived dielectric constant of  $6.1 \pm 1.7$ , averaged across more than 100 devices. The inkjet printed hBN dielectric layer exhibits negligible leakage currents, with a breakdown field of  $1.9 \pm 0.3 \text{ MV cm}^{-1}$ . The hBN dielectric has additionally been

exploited within two fully inkjet-printed demonstrators: an RC low-pass filter and a graphene-based field effect transistor [6], showing excellent performance.

## References

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## Figures



**Figure 1:** Device capacitance plotted as a function of the hBN dielectric area to thickness (A/t) ratio, showing the linear fitting from which the dielectric constant ( $\epsilon_r \sim 6$ ) is derived.