## Production of Two-Dimensional Layered Materials Beyond Graphene

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2D materials received intensive attention due to their potential application in different fields such as electronics and energy storage. The era has started with graphene[1] by its unique properties and during the past decade different methods have been invented for production of high quality graphene<sup>[2]</sup>. However, graphene possesses a zero-bandgap which limits its applications in electronic and energy devices. Therefore different 2D semiconducting materials have been investigated and studied to tackle this problem. Among them, Black Phosphorous BP with broad band gab (0.3 eV to 2.0 MXenes with good eV)[3], electrical conductivity[4] and MoS<sub>2</sub> are the most promising 2D semiconductors. However, it is still a challenge to prepare large amount of these materials. Electrochemical exfoliation has recently emerged a promising strategy for producing large scale of graphene. Therefore, we have also investigated and stablished electrochemical production procedures for high quality BP flakes (Figure 1) and Fluoride-Free MXene (Ti<sub>3</sub>C<sub>2</sub>) (Figure 2).[5-6] The stablished methods are facile, scalable (gram scale in lab) and environmentally friendly with high yield (80%). This method is further exploring for exfoliation of other semiconductors like In<sub>2</sub>Se<sub>3</sub> and MoS<sub>2</sub>.

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Figures



Figure 1: The result of free-defeat and few-layer BP flakes by electrochemical exfoliation



Figure 2: Delamination process and characterization of Fluoride-Free MXene