# Impact of the Dielectric Substrate on the Sensitivity of Multi-Layered Graphene-Based Gas Sensors

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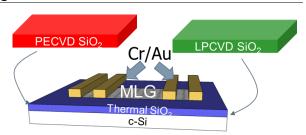
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Graphene provides the great potential to drastically lower the limit of detection (LOD) due to the large specific surface area and strong surface activity [1]. To further improve the sensitivity, the approaches mainly adopted by literature aim at modifying the sensing material. Here we present an alternative and extremely lowcost approach to tune the sensitivity. The sensor's sensitivity is altered simply by changing the deposition process of the dielectric substrate underneath the sensing layer. SiO<sub>2</sub> was grown in three different ways: thermal oxidation, low-pressure (LP) or plasma-enhanced chemical vapour deposition (PECVD). MLG prepared by chemical vapour deposition on a prepatterned CMOS compatible Mo catalyst, was released on the underlying SiO2. The sensors were tested upon NO<sub>2</sub> working at temperature (RT) and relative humidity (RH) set at 50%. The sensor based on LPCVD SiO<sub>2</sub> results one order of magnitude more sensitive with respect to other two devices. This demonstrates experimentally feasibility of concept only proved calculations [2].

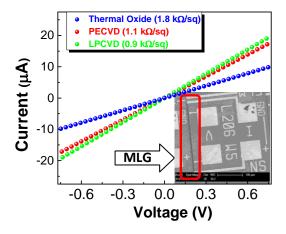
### References

- [1] S. Yang, et al., Appl. Phys. Rev., 2017, 4(2), 021304.
- [2] T. O. Wehling, et al., Appl. Phys. Lett., 2008, 93(20), 202110.

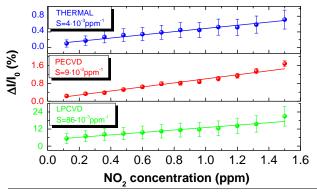
## **Figures**



**Figure 1:** Figure 1: Schematic view of the evices. Between Si and multi-layered graphene, the SiO2 layer (90nm ) is prepared by thermal oxidation (TH\_OX), LPCVD or PECVD.



**Figure 2:** I-V curves of the three different devices and SEM image of the sensor propotype with the MLG bar (206 x 5  $\mu$ m<sup>2</sup>) enclosed in the red box(inset).



**Figure 3:** Current percentage variations ( $\Delta I/I_0$ ) as function of NO<sub>2</sub> concentration. Io represents the current value at the gas inlet for each gas injection. The slope of the calibration plots clearly shows a difference in the sensitivity attributed to the different depositions of SiO<sub>2</sub>.