## Towards very low sheet resistance of CVD graphene by SOCI<sub>2</sub> chemical doping

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Following the discovery of the unique properties of graphene and in particular of its three core-values of transmittance, conductivity and transparency, one of the most important applications of graphene is undoubtedly in optoelectronics, where devices require transparent conductive layers (TCO). Today, the TCO material used par excellence is ITO, whose transparency (typically 85%) and sheet resistance (10-100  $\Omega/\Box$ ) make possible the realization of devices such as LCD, PV cell, OLED and many more. However, while the transparency of a single layer graphene of about 98% is significantly higher than that of a 82-85% standard ITO, the sheet resistance of the pristine graphene layer is reported to be 0.5-1.5 K $\Omega$ / $\Box$ which is much higher than that of commercialized ITO. This drawback has led the scientific community to investigate methods of doping of graphene to reduce the sheet resistance, while maintaining high transparency, in order to satisfy the demand of industrial applications. Potential doping procedures are those using HNO3 [1], AUCl<sub>3</sub> [2,3] FeCl<sub>3</sub> [4], and Cl<sub>2</sub> [5]. However, only few researchers have investigated the stability aspect of doping and, in particular of doping with AuCl<sub>3</sub>, as its stability is very low [4].

In this contribute, we report the study on the doping of CVD graphene, also as multilayers, using the thionyl chloride (SOCl<sub>2</sub>) in a "new" treatment procedure as the dopant molecule. With this method, sheet resistance of a single layer graphene on glass significantly decreases to less than 20% without any change in transmittance. Furthermore, using a layer-by-layer doping procedure, we prepared doped-graphene multilayers and for a 6-layer graphene we obtained 12  $\Omega/\Box$  at 85% transmittance, a new record for such type of structure which meets the technical target required by several industrial applications. Data are summarized in figure 1. In addition, we doped-graphene validated our layers through functional devices including heaters, microwave antennas [6], and organic solar cells [7].

## References

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Figure 1: Sheet resistance <u>vs</u> Transmittance for pristine and SOCl<sub>2</sub> doped single and multilayers graphene on Corning glass. Also reported are literature data for doped-graphene layers with: HNO<sub>3</sub> (★) in ref.1, AuCl<sub>3</sub> (◆) in ref.2, AuCl<sub>3</sub>-CH<sub>3</sub>NO<sub>2</sub> (★) in ref.3, FeCl<sub>3</sub> (▲) in ref. 4 and Cl<sub>2</sub>-doped (●) in ref. 5. Also shown is the typical trend for ITO.