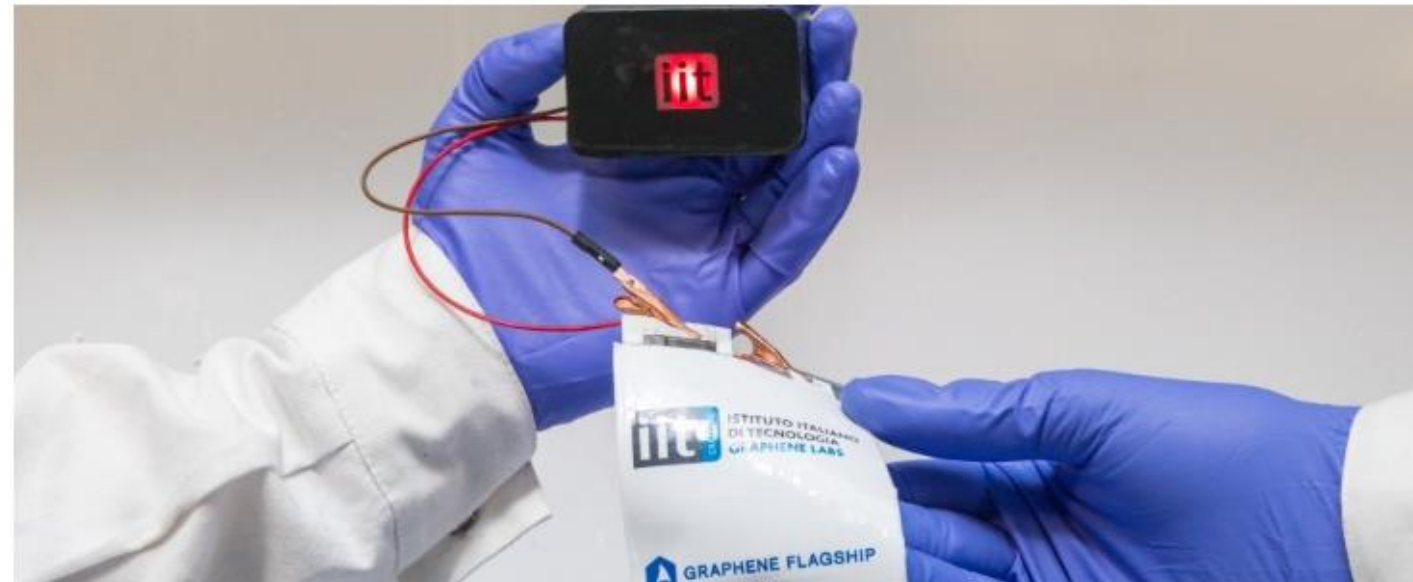




Graphene/Carbon nanotubes for advanced flexible supercapacitor

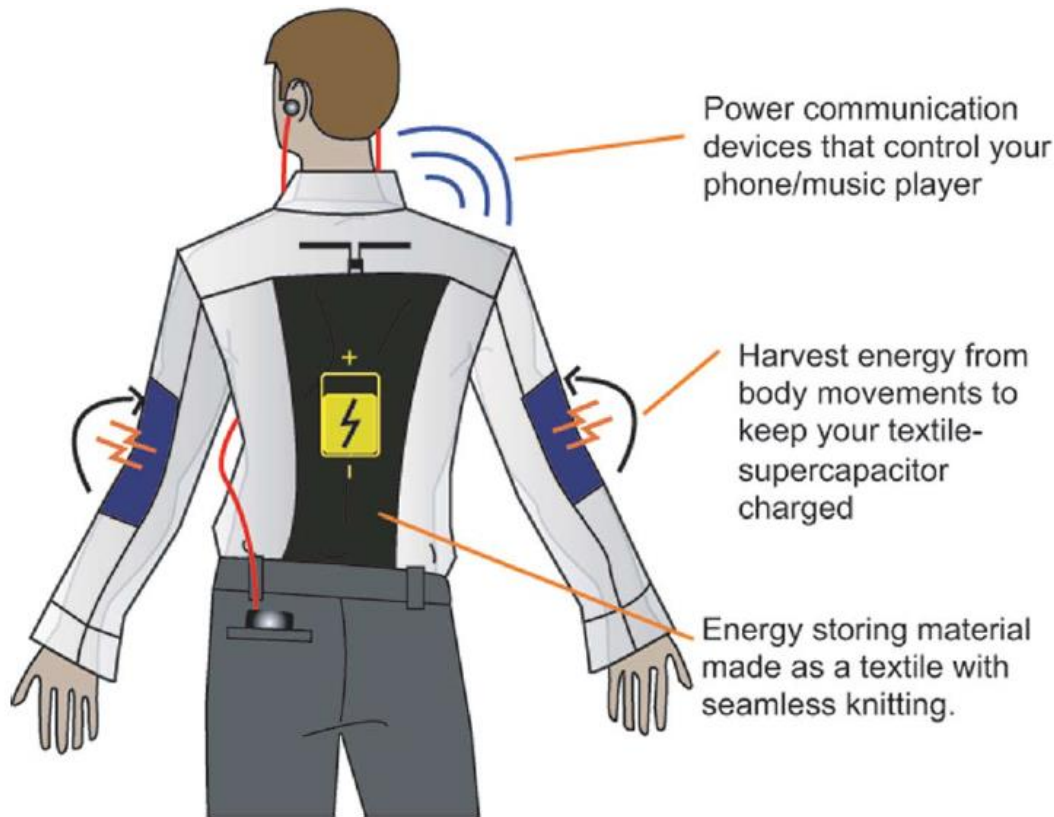


V. Romano, S. Bellani, B. Martin-Garcia, L. Najafi, A. E. Del Rio Castillo, M. Prato, G. D'Angelo and F. Bonaccorso

Possible applications

Wearable electronic applications

Average human body surface $\approx 1.5 \text{ m}^2$
High C_{areal} (F/cm^2) is needed

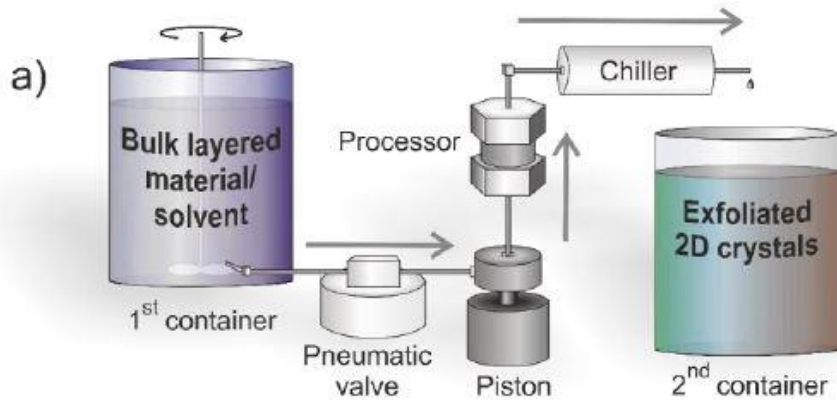


Selection of materials

- Flexible and stretchable devices
- Scalable production of materials
- Scalable fabrication of devices

Graphene – Single Wall/Double Wall Carbon Nanotubes (CNT)

Graphene production



Wet Jet Milling

200 g – graphite flakes
20 L - NMP

$$c_i = 10 \text{ g/L}$$

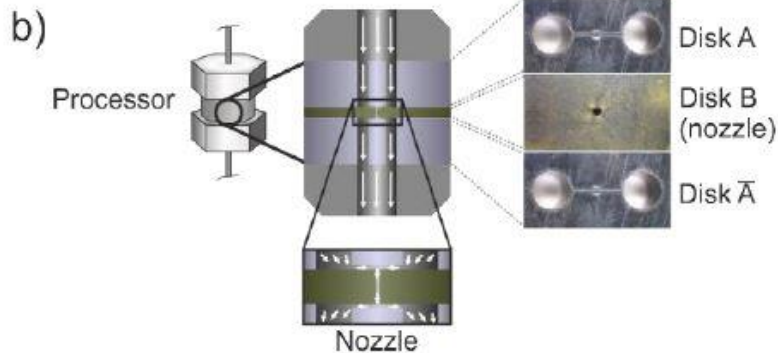
Pressures up to 250 MPa

Nozzle diameters

0.3 mm

0.15 mm

0.1 mm



Production

2 L/h

$$c = 10 \text{ g/L}$$

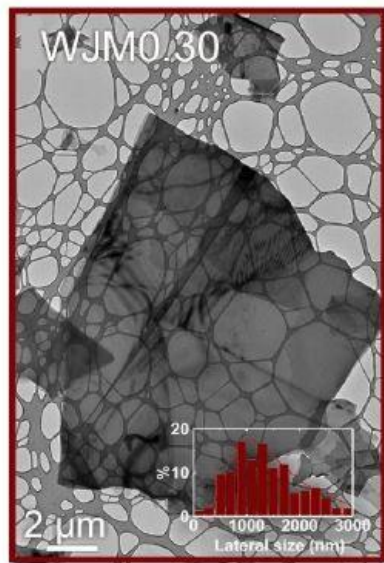
Patent number: UB2015A005920

Ink characterization

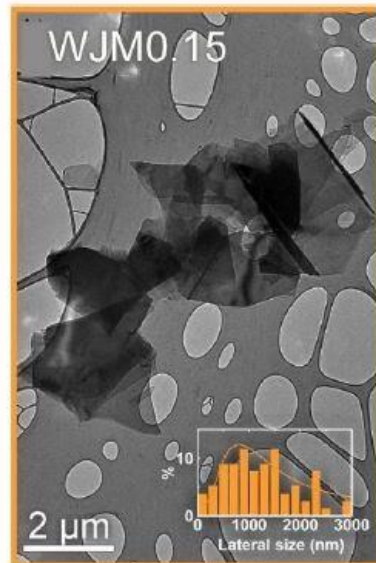
Lateral size (TEM)

reduction by successive nozzle diameter reduction

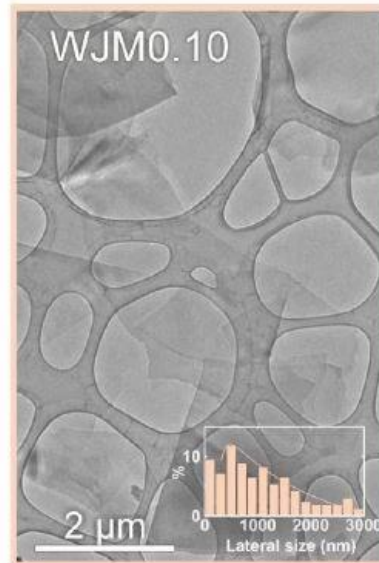
1000 nm



850 nm



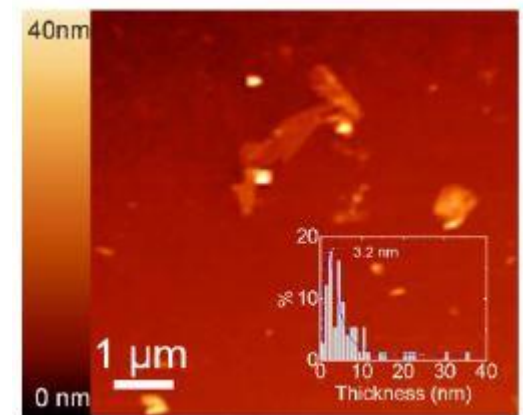
460 nm



Thickness (AFM)

WJM 0.10
Few layers graphene

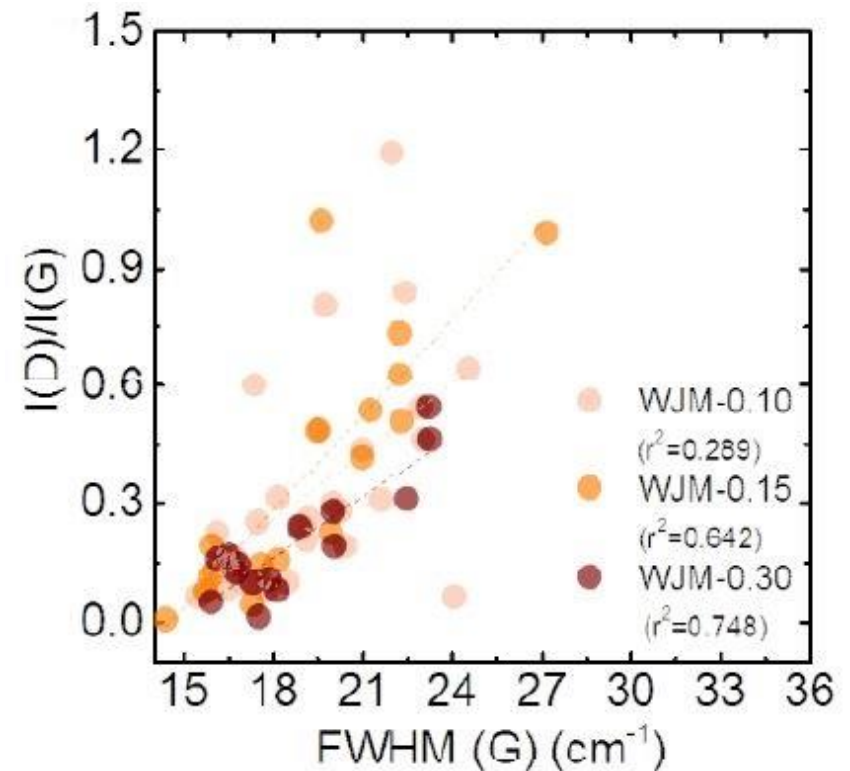
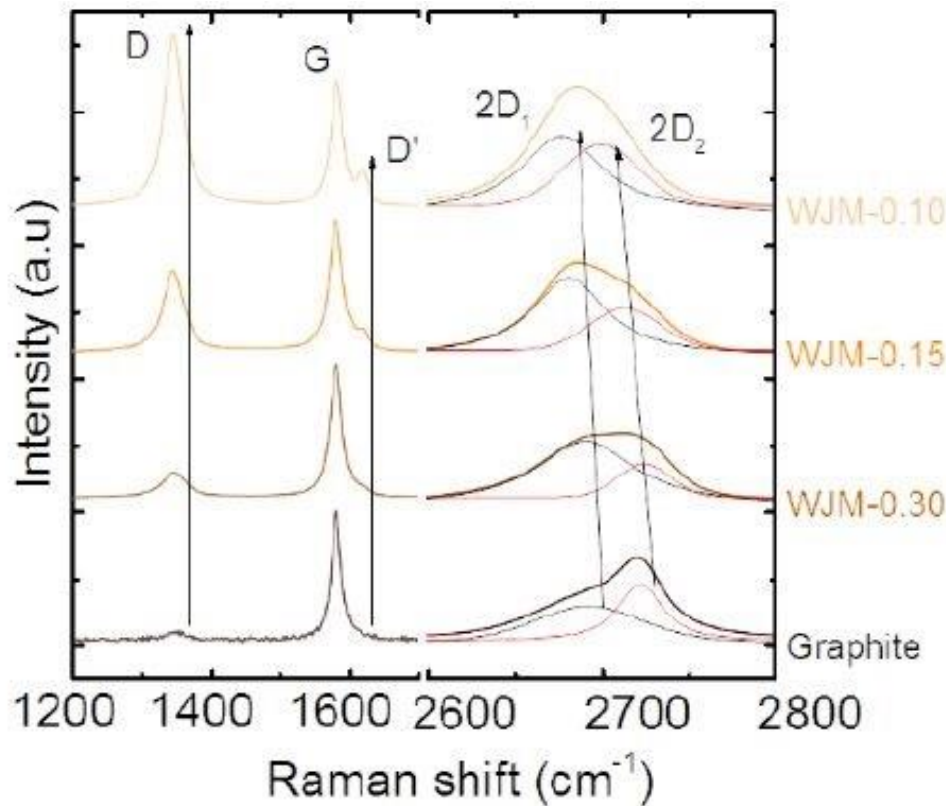
3.2 nm



Ink characterization

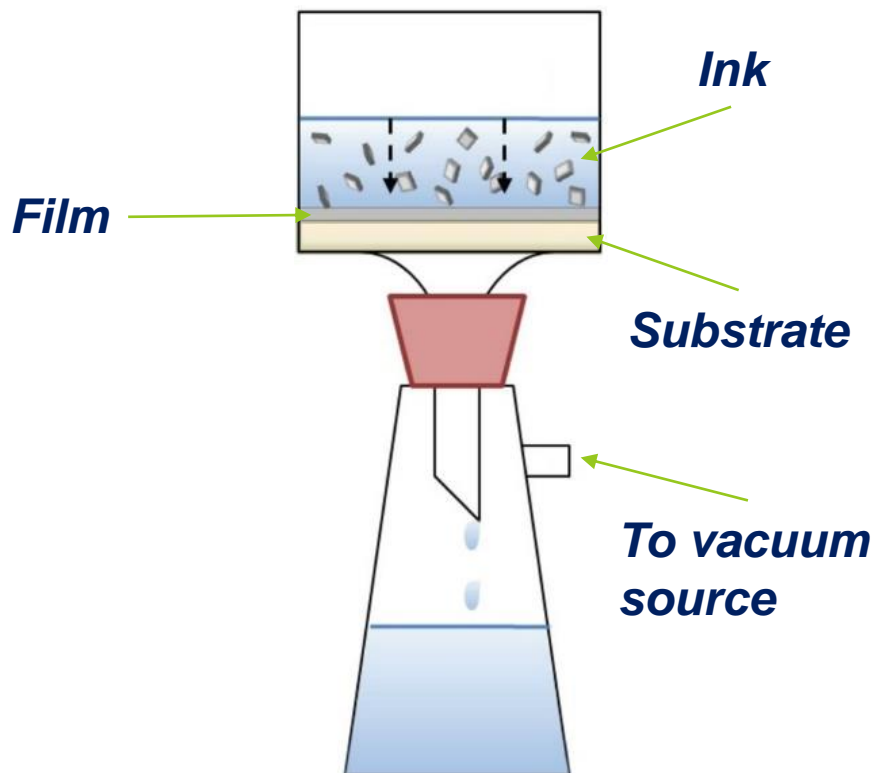
Crystalline integrity

(Raman Spectroscopy)



Super – C fabrication

Graphene-based self-standing, binder and metal-free electrodes



CNT in NMP

Debundling
by sonic tip



50:50% w – G:CNT



Vacuum filtration

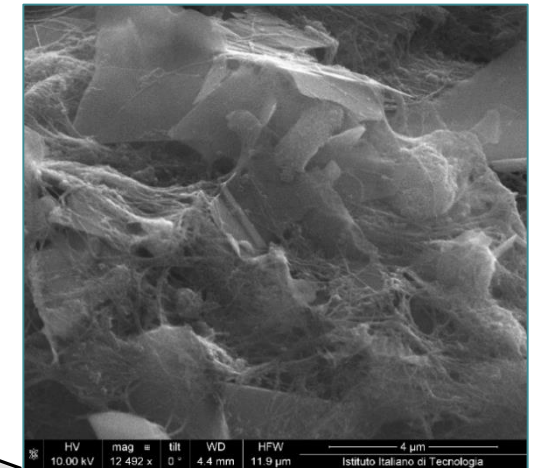
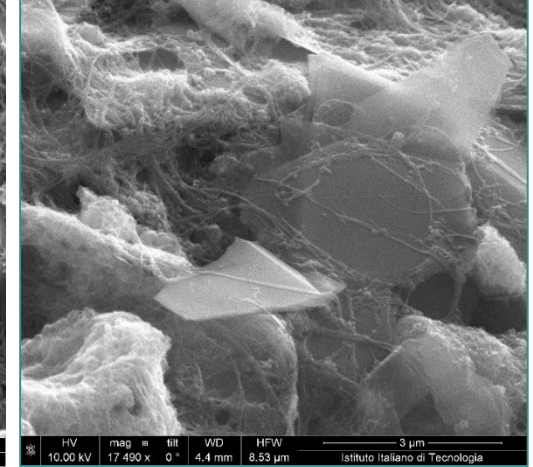
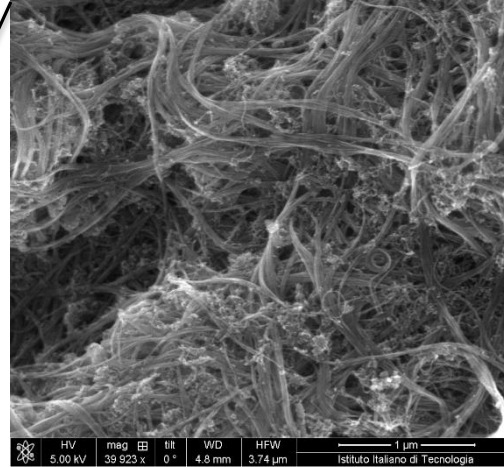
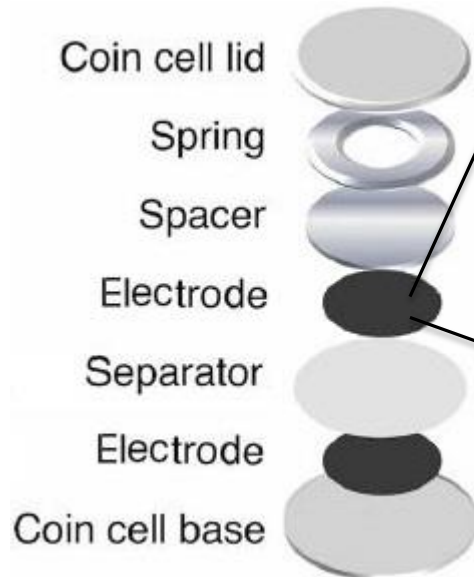
Super – C fabrication

Taking a look inside the self-standing binder-free flexible electrodes by SEM

Reference
CNT

Graphene +
CNT

Assembly in coin cells



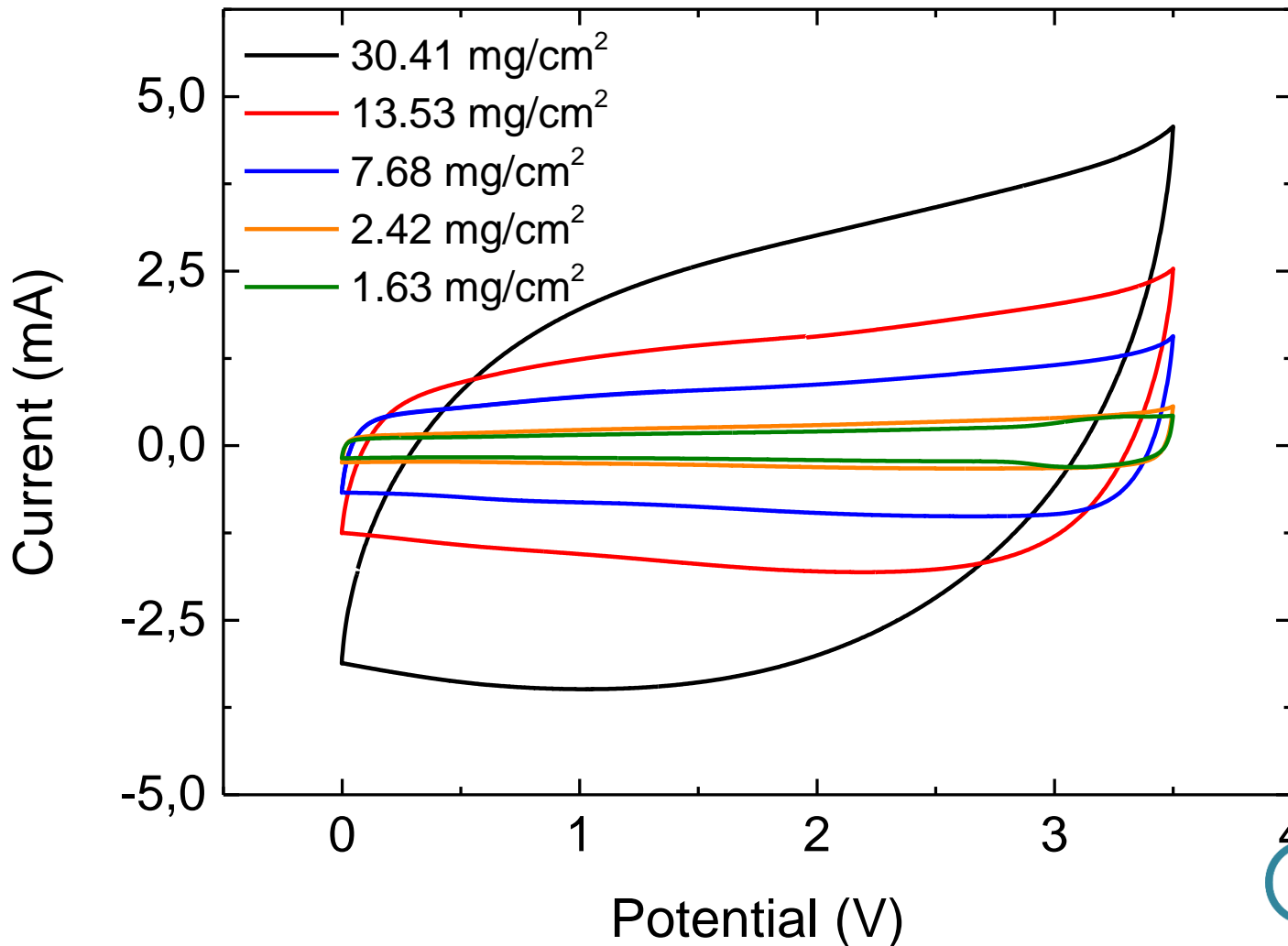
Electrolyte – TEABF₄ in PC

Electrochemical characterizations

0 – 3.5 V , 100 mV/s

Cyclic Voltammetry

Nearly rectangular shape

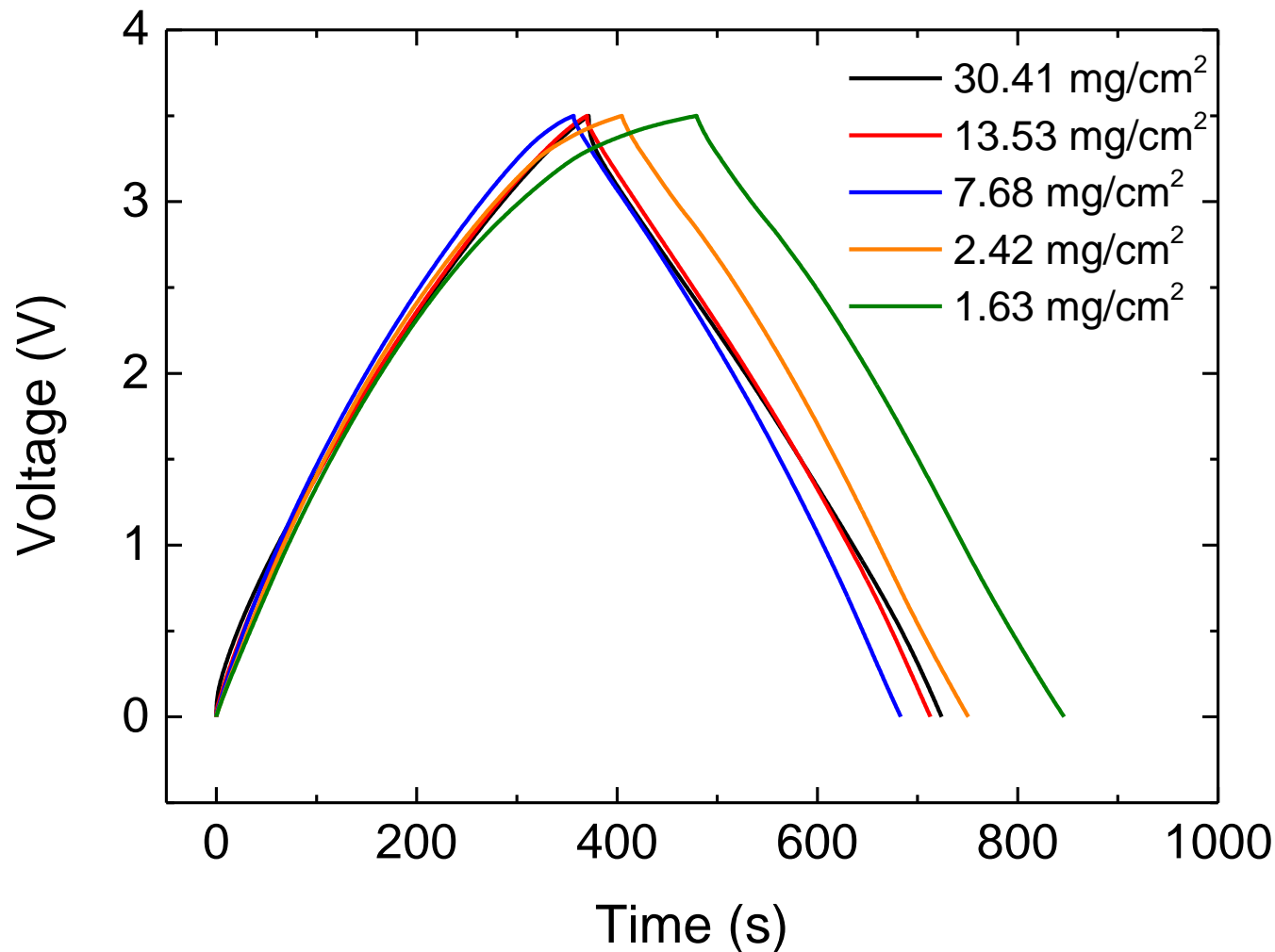


Electrochemical characterizations

Galvanostatic
charge-discharge

0 – 3.5 V , 0.1 mA/mg

Nearly triangular shapes

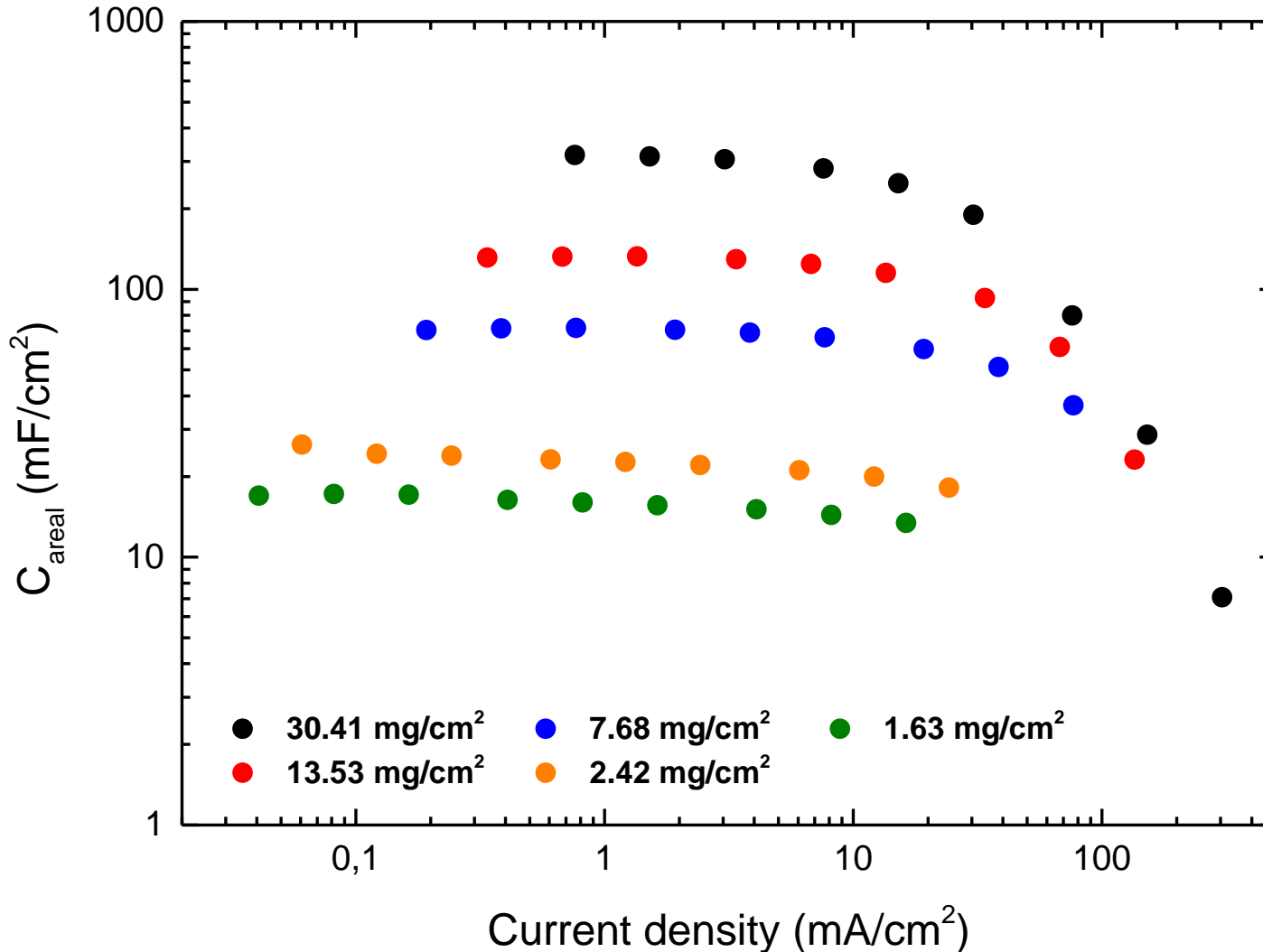


$$C = \frac{i \cdot \Delta t}{\Delta V}$$

Performance characterizations

Areal Capacitance

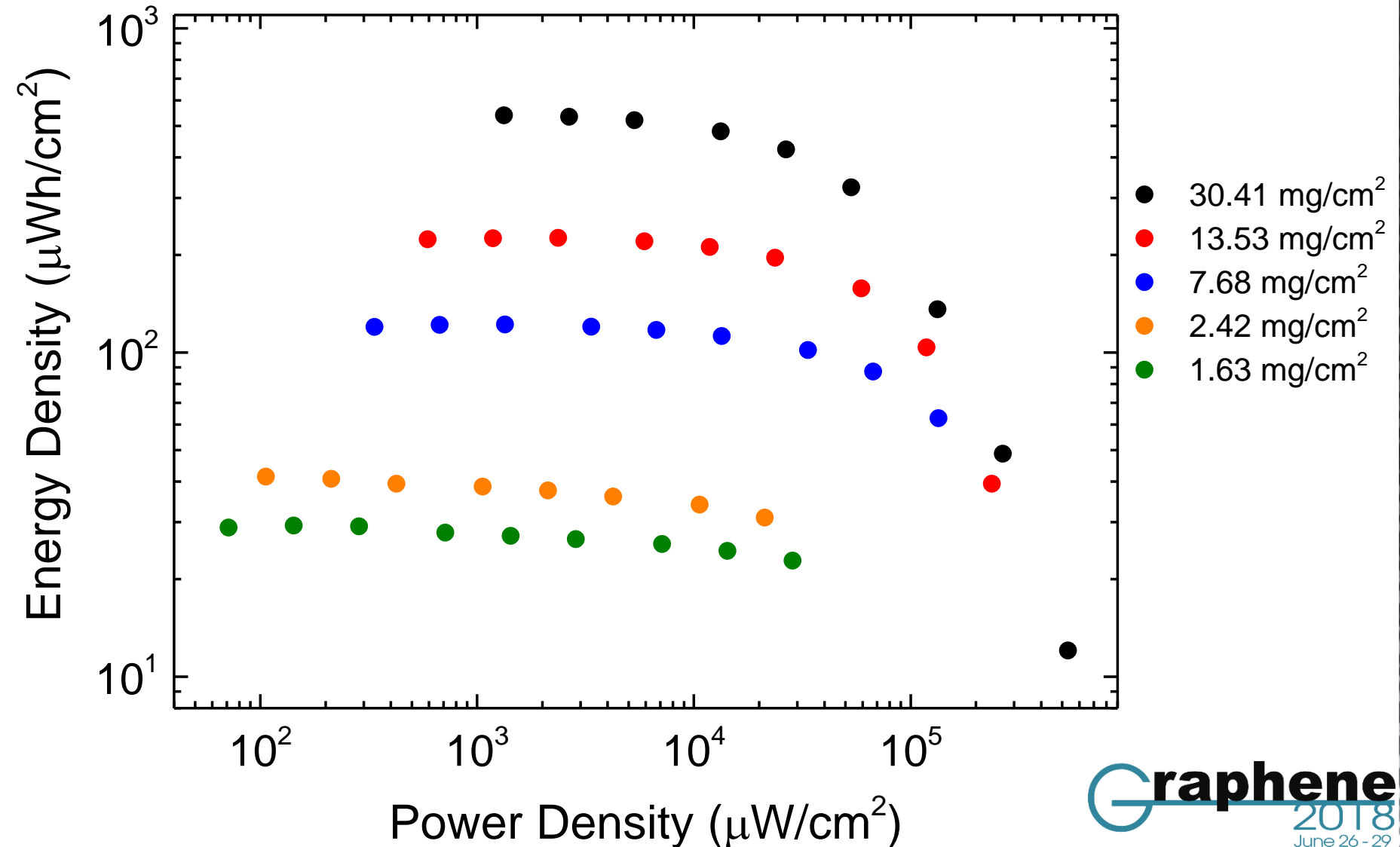
Good C_{areal} values for high mass loadings
High rate capability for low mass loadings ($\approx 74\%$)



Performance characterizations

Ragone plot

High rate capability for low mass loadings ($\approx 74\%$)

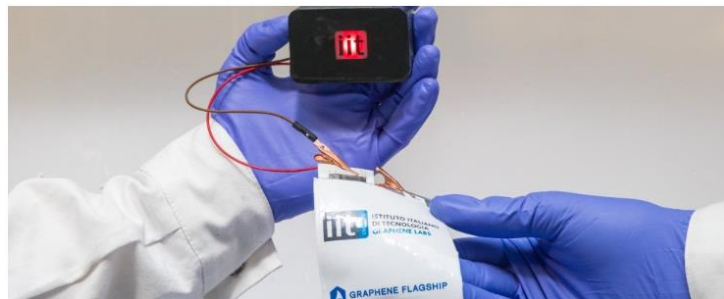


Conclusions

- Super C: binder free graphene – CNT hybrid (50:50)
- High yield production of graphene by wet-jet milling (2 L/h, $c = 10 \text{ g/L}$; $S = 0.1256 \text{ cm}^2 \Rightarrow$ more than 5000 super - C with mass loadings 30.41 mg/cm^2)
- Scalable electrodes fabrication procedure (vacuum filtration)
- Good areal performances values (wearable electronic applications)

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 **Graphene**
2018
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Thank you for your attention!



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