

# Synthesis of nitrogen doped graphene derivatives for new renewable nano structured membranes used for direct alkaline ethanol fuel cell

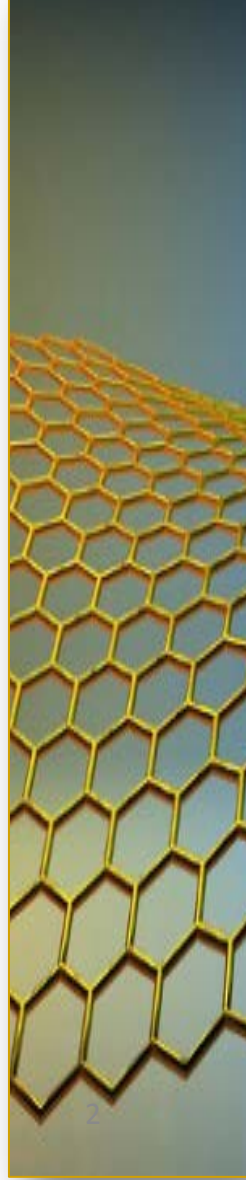
*Azadeh Motealleh*  
*PhD in Material Science*



26-29 June 2018  
Dresden, Germany

# Outline

- **Abalonyx AS**
- **NanoEIMem project**
- **Nitrogen Doping**
- **Results and Discussion**
- **Summary**



# Location



Labs and offices at  
Sintef, Oslo, Norway

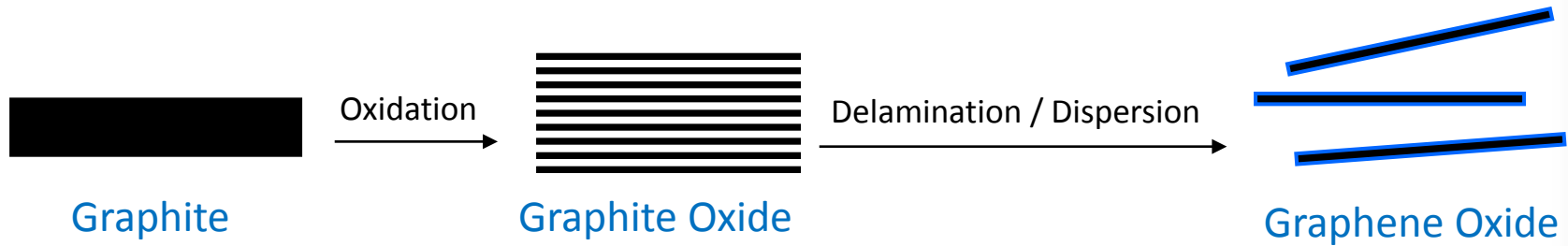


Production site at  
Tofte, Norway

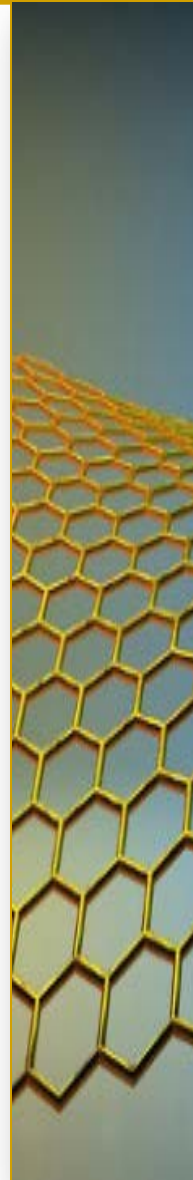
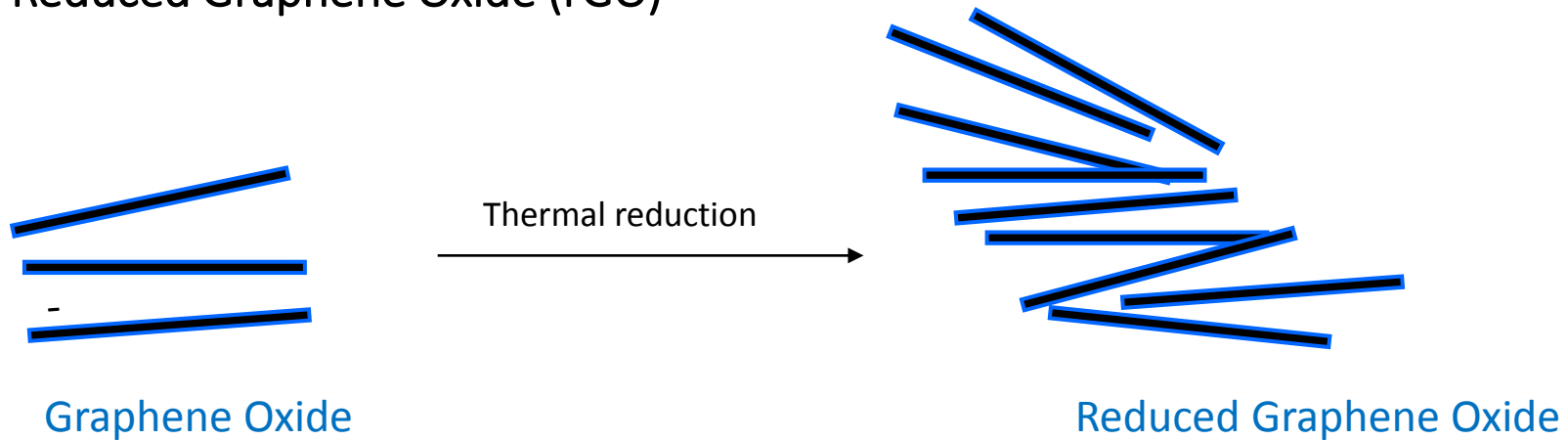


# Products

## Graphene Oxide (GO)



## Reduced Graphene Oxide (rGO)



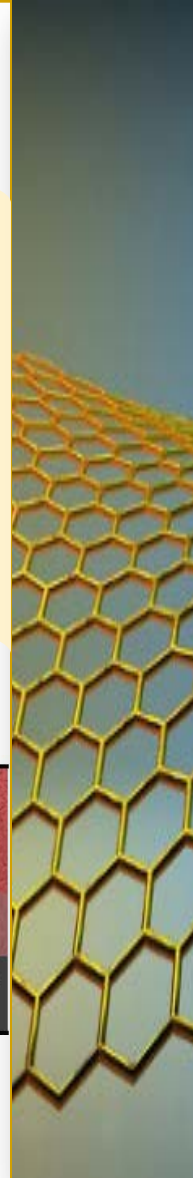
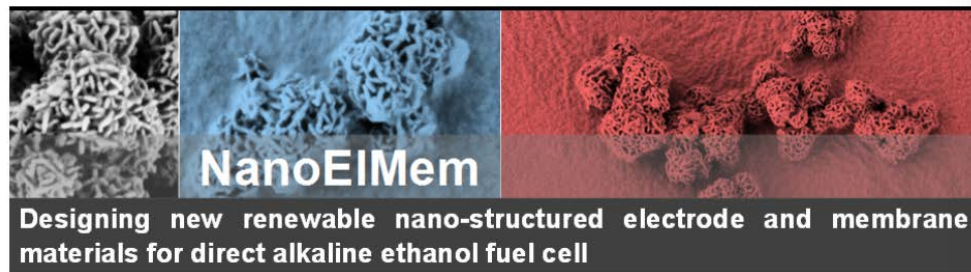
# Participation in EU projects

- **NanoEIMem**

Designing new renewable **nano-structured electrode** and **membrane** materials for direct alkaline ethanol **fuel cell**



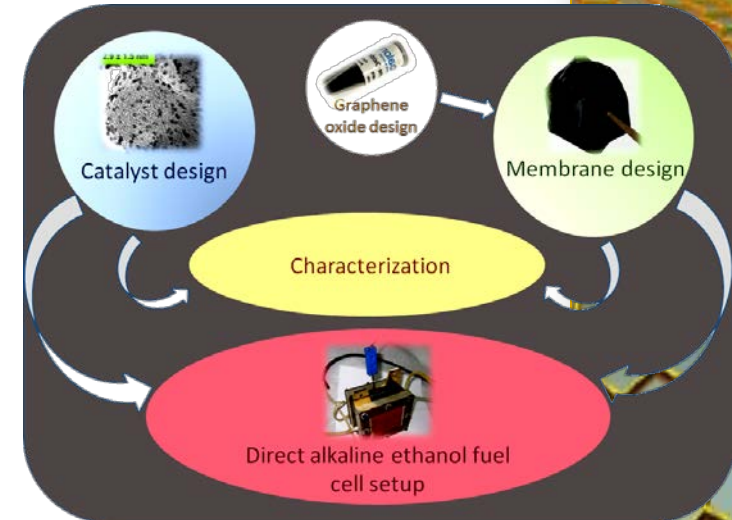
**M-era.Net** Funded in 2017



# NanoEMem Partners

<b>Coordinator (P1):</b> University of Maribor (UM)	<b>Partner 2:</b> University of Nova Gorica (UNG)	<b>Partner 3:</b> <b>Abalonyx</b>	<b>Partner 4:</b> Norwegian University of Science & Technology (NTNU)	<b>Partner 5:</b> Chang Gung University (CGU)
Slovenia	Slovenia	Norway	Norway	Taiwan

- **Emphasis on :**
- **Platinum (Pt)-free anode catalysts**
- **Nano-composite membranes**



**Abalonyx + University of Maribor**



# Nitrogen Doping

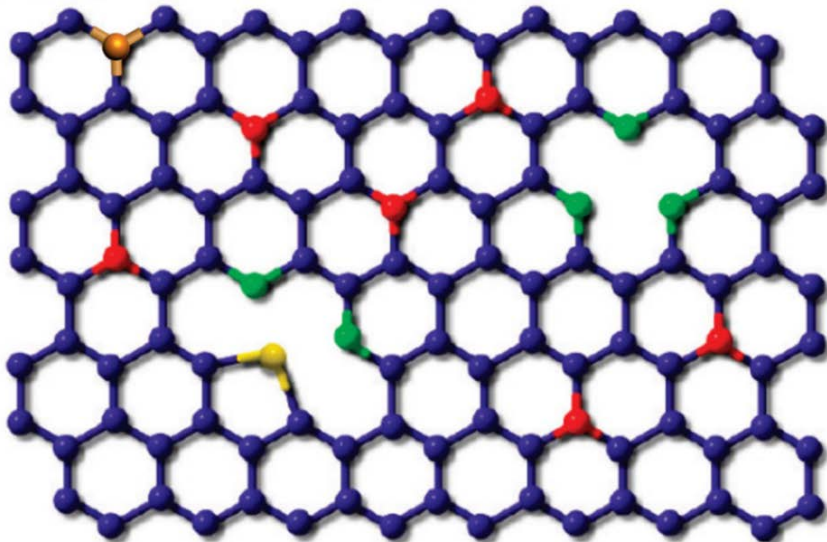
The introduction of N into graphene can modify the local electronic structure.

0.6 at% of N doping



4 times higher electrical conductivity

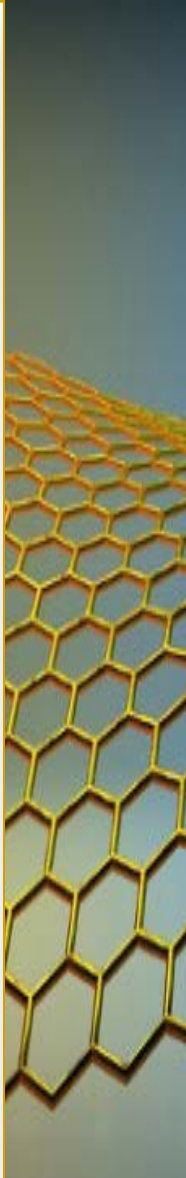
- C atom
- "graphitic" N atom (bulk) **N3**
- "graphitic" N atom (edge)
- "pyridinic" N atom **N1**
- "pyrrolic" N atom **N2**



Both *graphitic (N3)* and *pyridinic (N1)* have been suggested to facilitate ORR\*

\*oxygen reduction reaction

***N bonding Configurations***



# Results and Discussion (Synthesis)

## N doped GO

- **1- Ultrasonic treatment**

A simple, rapid and scalable wet-chemical method

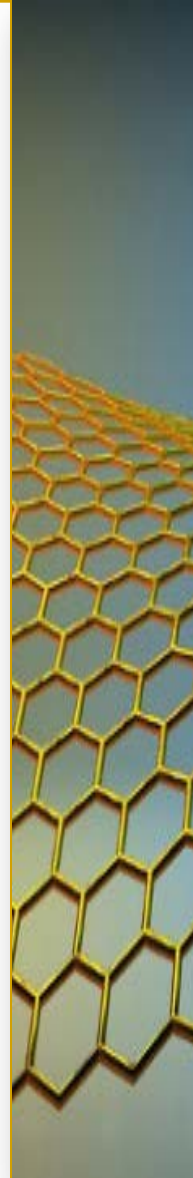
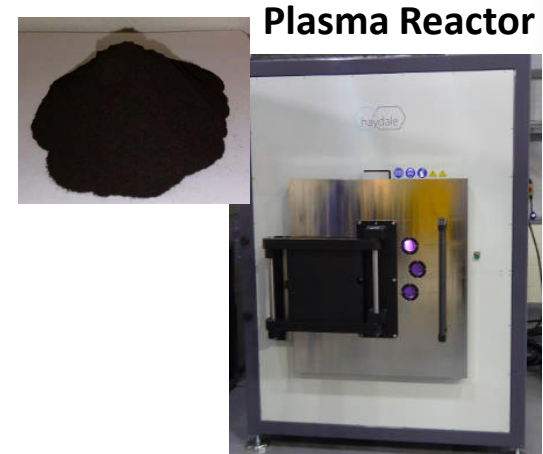
Parameters: **Time** and **Temperature**.



- **2- Plasma treatment**

Exposure to NH<sub>3</sub> gas at room temp

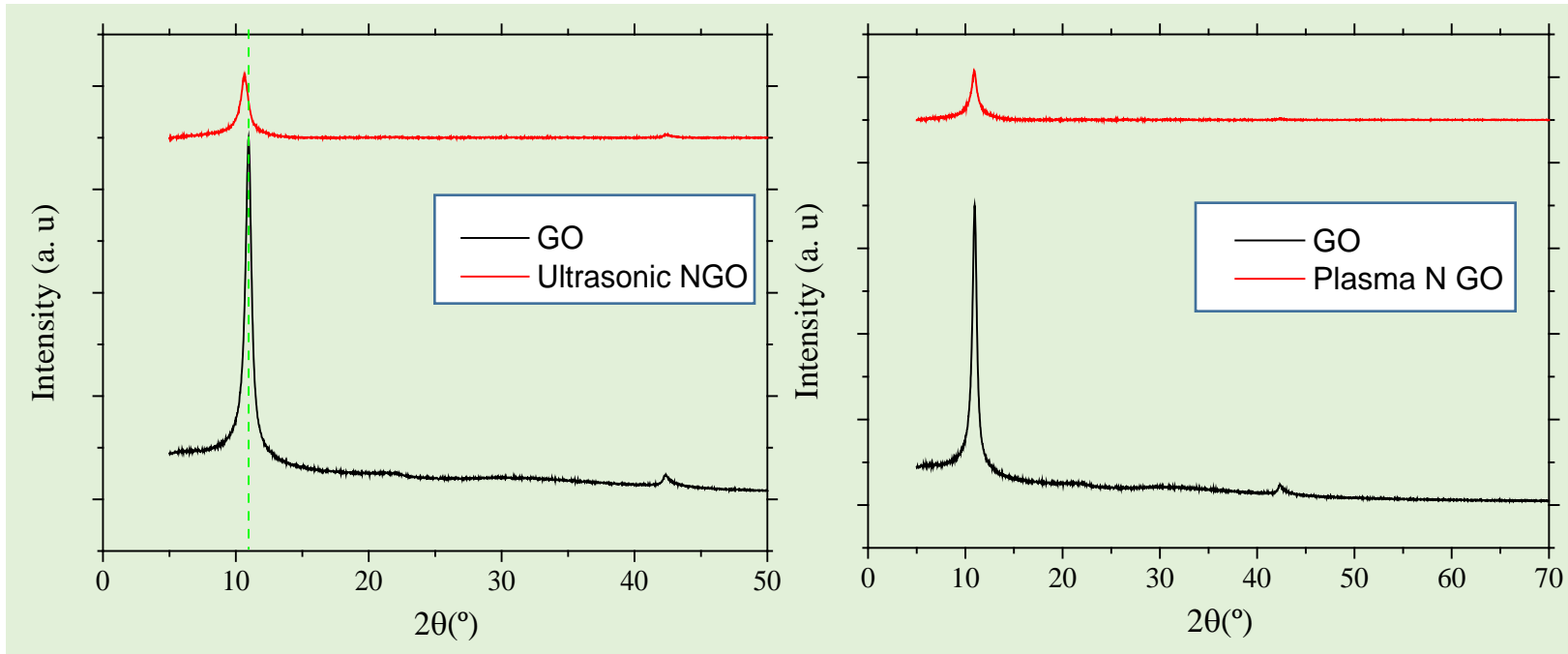
Parameters: **Exposure time** and **Plasma strength**



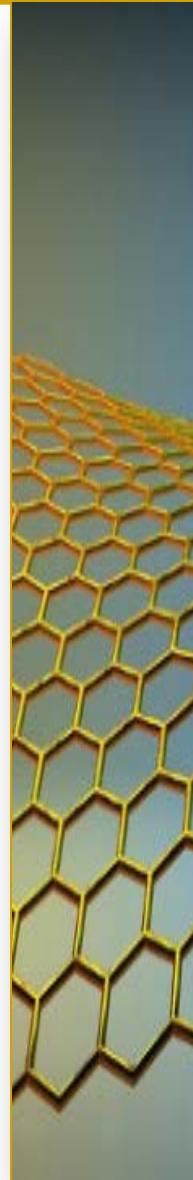


# Results and Discussion (Characterizations)

## X-ray diffractometry (XRD)

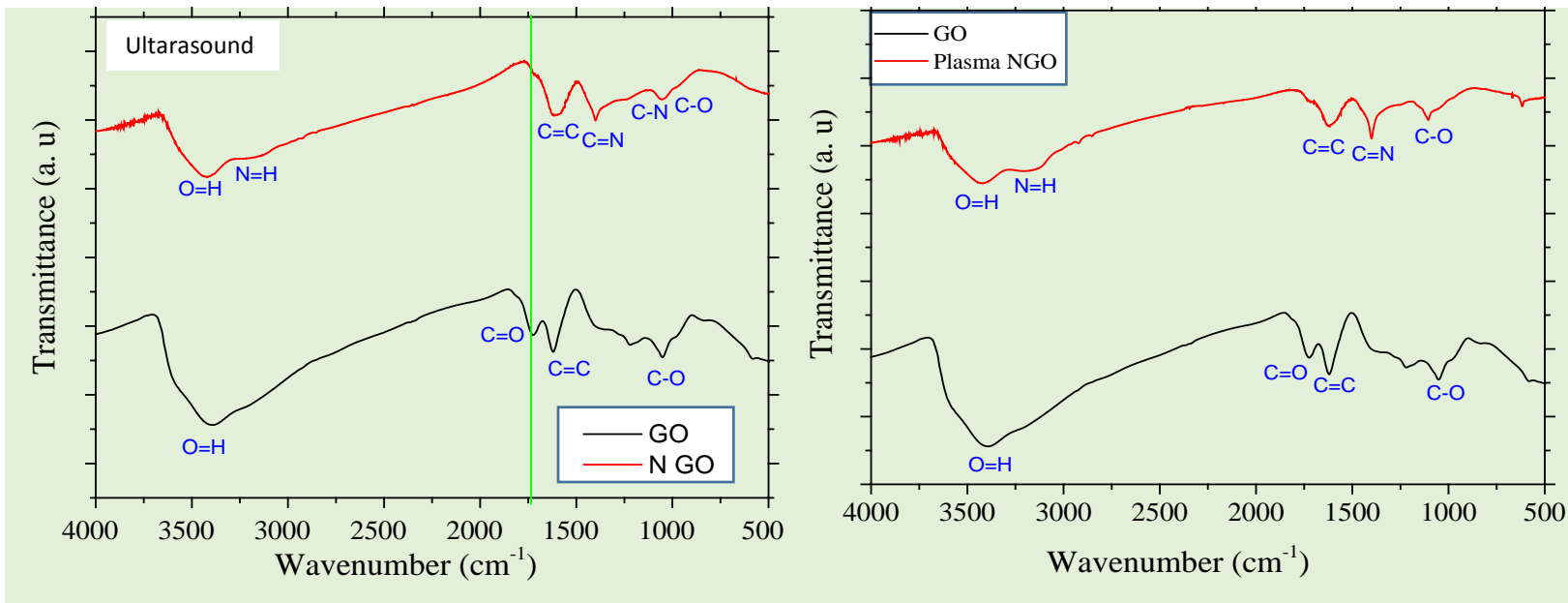


- GO peak at around  $11^\circ$
- NGO peak with a slight downshift
- Expansion of an interlayer distance as a result of insertion of N atoms



# Results and Discussion (Characterizations)

## Fourier transform infrared (FTIR)



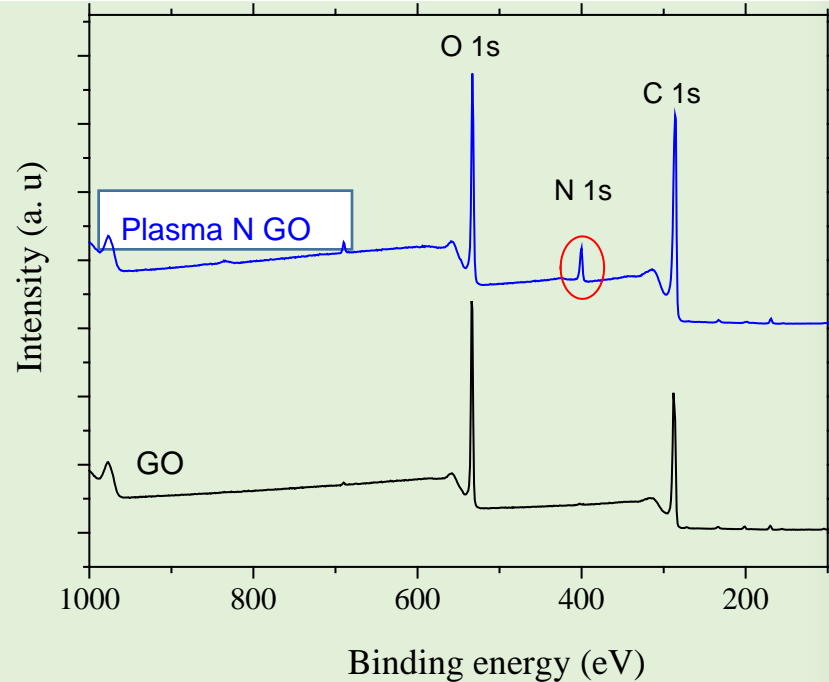
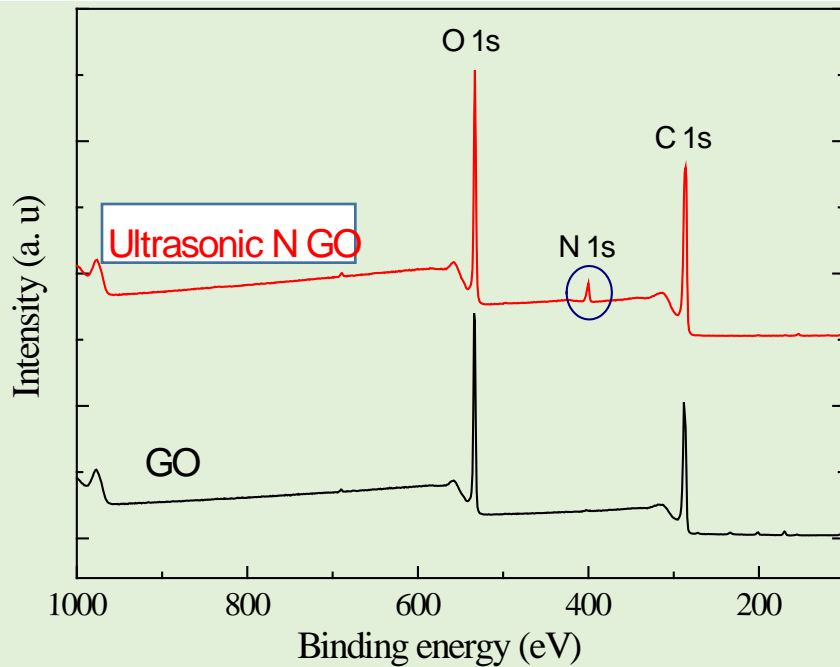
**GO:** The peaks at around  $1722$ ,  $1618$ , and  $1055 \text{ cm}^{-1}$  correspond to the stretching vibrations of C=O, C=C, and C-O groups.

**NGO:** The intensity of the C=O peak significantly reduced and meanwhile, two new bands at about **1400** and **1250**  $\text{cm}^{-1}$  appeared that originated from C=N and C-N stretching vibrations, respectively.

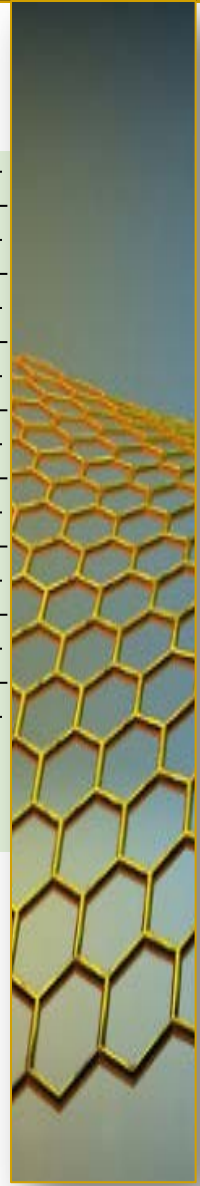


# Results and Discussion (Characterizations)

## X-ray photoelectron spectroscopy (XPS)



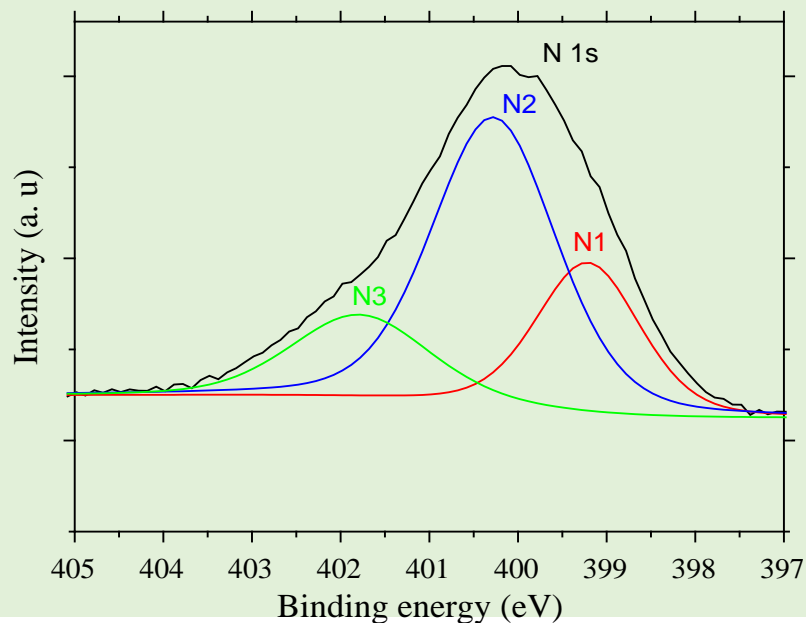
The wide-survey spectra shows presence of N in addition to C and O after doping in NGO samples.



# Results and Discussion (Characterizations)

## XPS Calculations

Sample	C (at.%)	O (at.%)	N (a.%)
GO	66.79	30.89	0.3
Ultrasonic NGO	72.94	23.62	3.44
Plasma NGO	74.68	19.91	5.41



Around **50% of N** belongs to **pyridinic (N1)** and **graphitic (N3)** that facilitate oxygen reduction reaction (ORR).

N configuration	% in total N	Amount in at.%
N1 (pyridinic)	28.16	1.03
N2 (pyrrolic)	51.46	1.9
N3 (graphitic)	20.38	0.75



# Results and Discussion (Synthesis)

## N doped rGO

- 1- Thermal annealing

The **annealing temperature** and the **nature of the N sources (precursors)**.

Melamine (MA) used as N precursor with different ratios  
Heat treated at 450°C and at 900°C

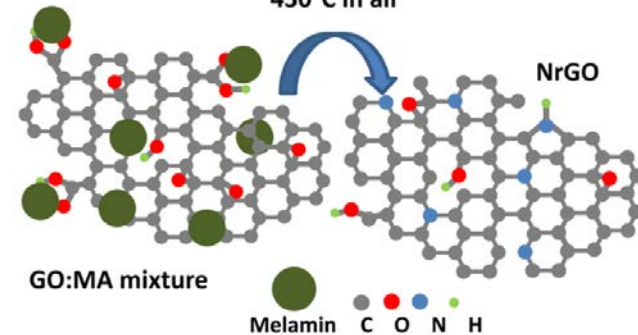
- 2- Plasma treatment

Exposure to  $\text{NH}_3$  gas at room temp

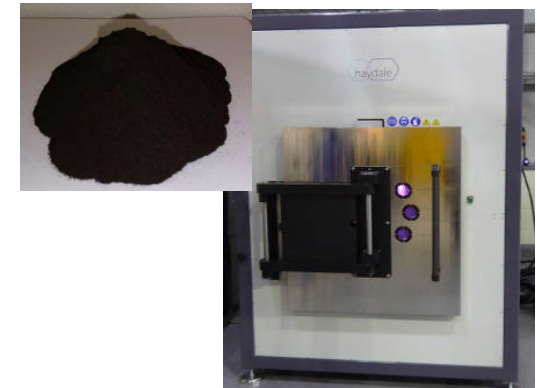
Parameters: **Exposure time** and **Plasma strength**



430°C in air



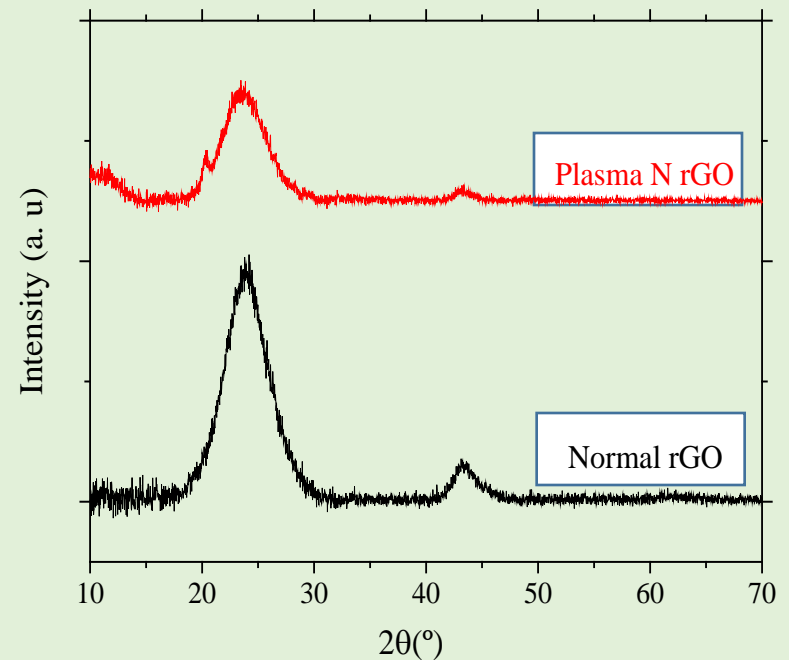
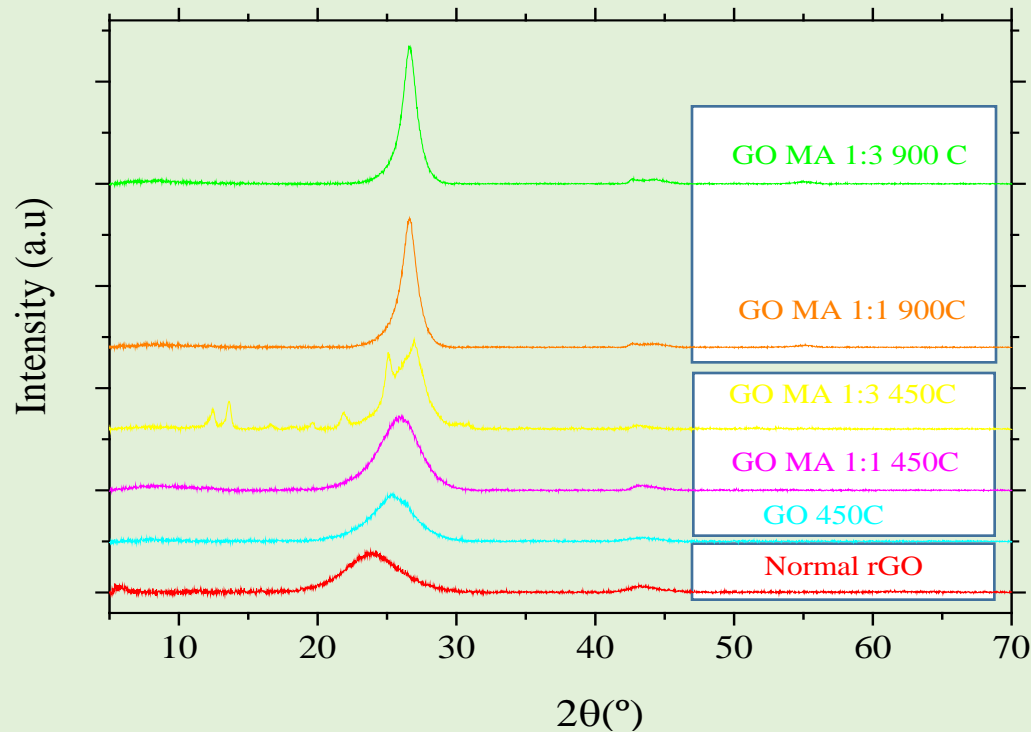
Plasma Reactor





# Results and Discussion (Characterizations)

## X-ray diffractometry (XRD)

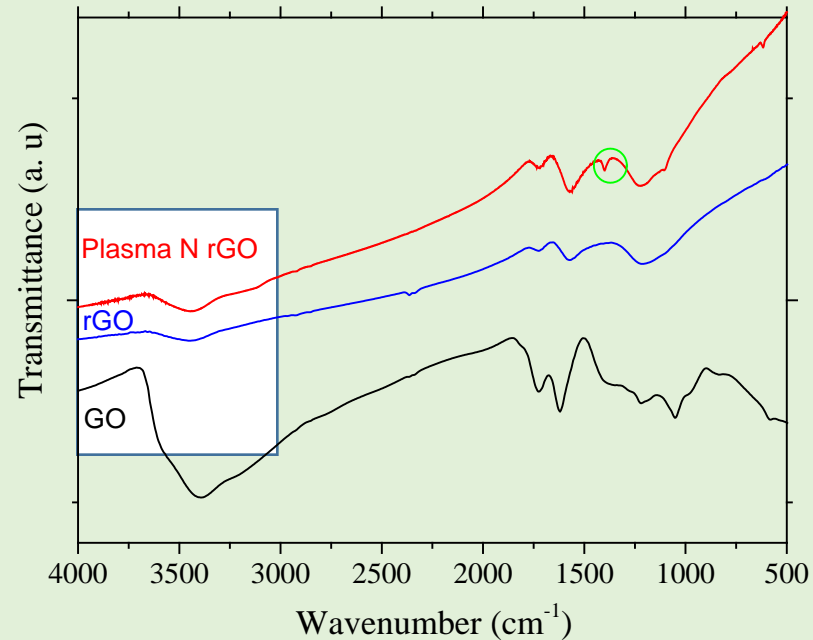
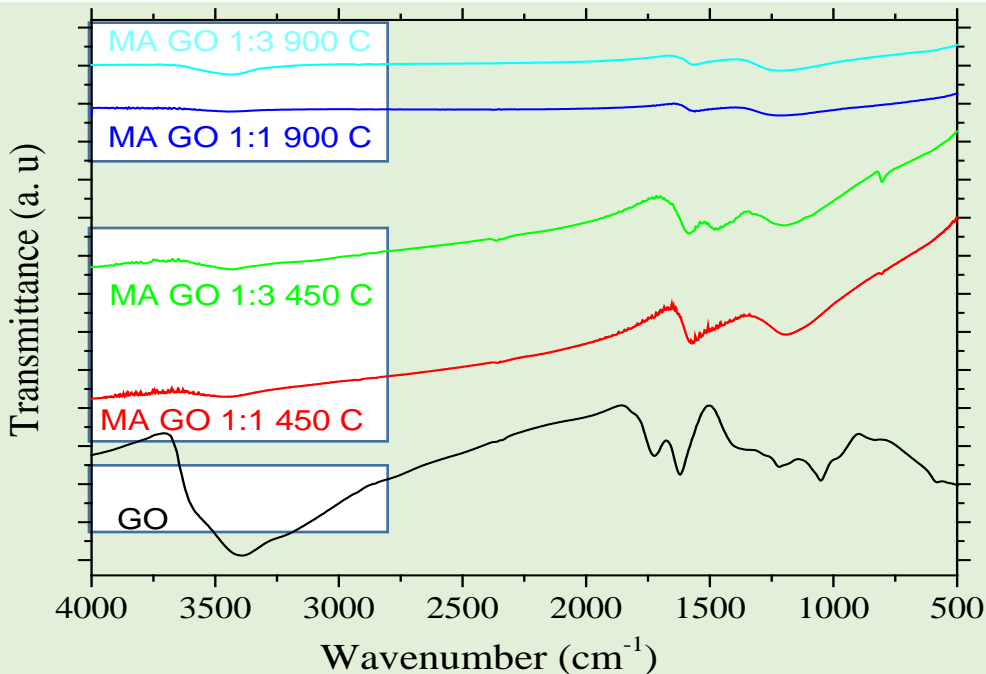


The degree of crystallinity (peak intensity) of NrGO increases with increasing the temperature  
The peak was shifted to a higher  $2\theta$  degree, implying a better reducibility.

Both rGO and NrGO show a broad peak placed at around  $2\theta = 24^\circ$ .  
The peak of NrGO show a broader width and weaker intensity.

# Results and Discussion (Characterizations)

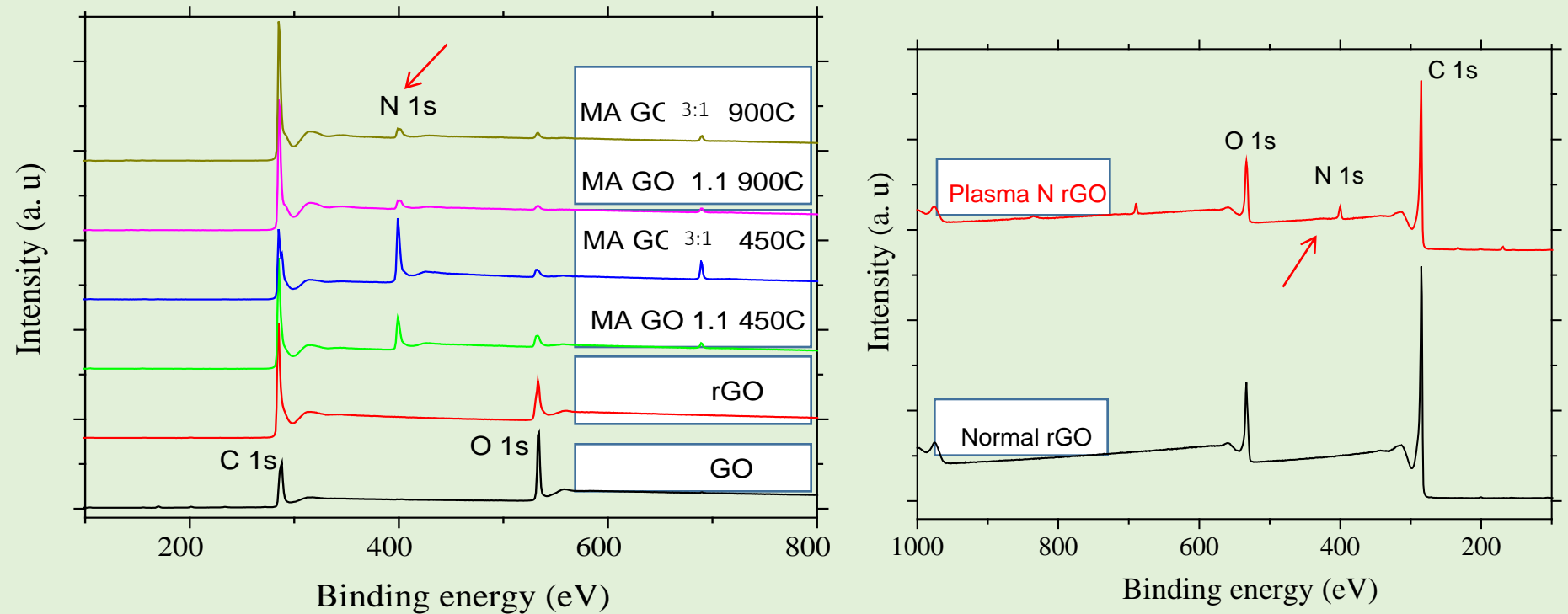
## Fourier transform infrared (FTIR)



The peaks corresponding to the oxygen functionalities, such as the C–O and C=O, decreased dramatically. Two new bands at about **1400 and 1250  $\text{cm}^{-1}$**  appeared that originated from **C=N and C–N**

# Results and Discussion (Characterizations)

## X-ray photoelectron spectroscopy (XPS)



The wide-survey spectra shows presence of N in addition to C and O after doping in NrGO samples.

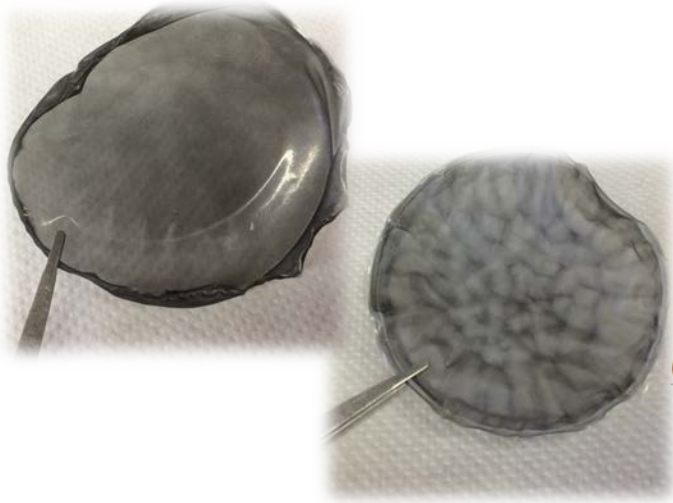
# Results and Discussion (Characterizations)

## XPS Calculations

Chemical Composition	C (at.%)	O(at.%)	N(at.%)
<b>rGO</b>	86.47	13.09	-
<b>Plasma NrGO</b>	82.94	13.58	3.47
<b>MA GO 1:1 450°C</b>	80.11	4.39	15.50
<b>MA GO 3:1 450°C</b>	67.69	2.95	29.34
<b>MA GO 1:1 900°C</b>	93.55	1.33	5.12
<b>MA GO 3:1 900°C</b>	92.63	1.77	5.60

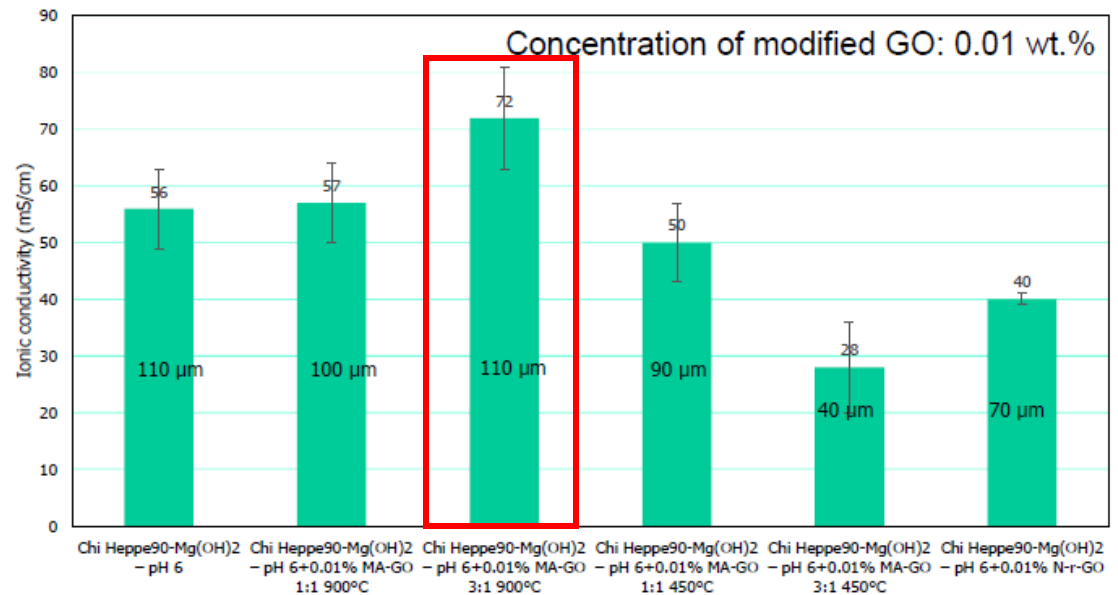
Chemical Composition	N1 %	N2 %	N3 %	N4 %	N(at.%)
<b>NrGO Plasma</b>	15.05	53.07	31.88	-	3.47
<b>MA GO 1:1 450°C</b>	39.7	33.6	21.7	4.95	15.50
<b>MA GO 3:1 450°C</b>	50.76	24.55	19.03	5.67	29.34
<b>MA GO 1:1 900°C</b>	31.88	40.17	14.48	13.47	5.12
<b>MA GO 3:1 900°C</b>	33.36	32.27	14.9	19.47	5.60

# Composite membrane with NGO



CS-90  
0.01 % MA-GO (3:1, 900 °C)

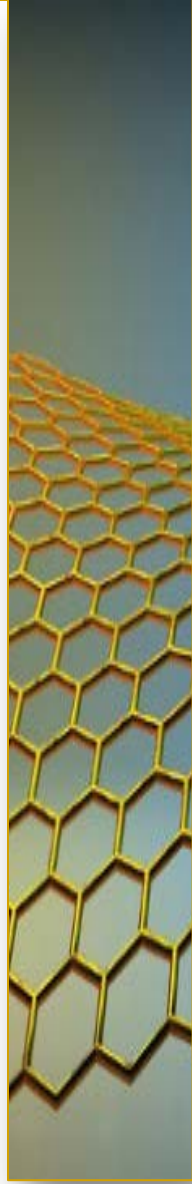
OH – conductivity

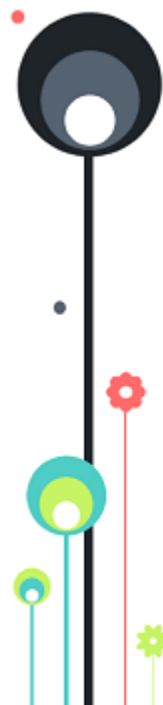




# Summary

- Abalonyx is producing GO and rGO in large scales.
- The energy section might be taught as a potential candidate for graphene commercialization.
- NanoElmem seeks for solutions to enhance performance of fuel cells by N doping of GO.





Do you have any questions?

**THANK YOU FOR YOUR  
ATTENTION !**

## ACKNOWLEDGEMENTS

M-era.Net 2017

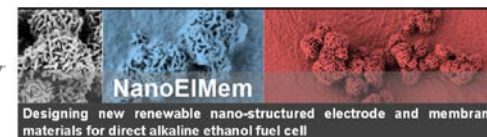
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**Azadeh Motealleh**  
[am@abalonyx.no](mailto:am@abalonyx.no)  
Forskningsveien 1  
0373 Oslo, Norway



**M-era.Net**



**MultiComp**