

# Raman spectral indicators of catalyst decoupling for transfer of CVD grown 2D materials

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We present a systematic study of the relationship between the evolution of the Raman spectra of graphene on Cu during water oxidation and the graphene coverage obtained after transfer. We find that it is possible to measure the point at which the graphene is fully decoupled from the Cu substrate and consequently when close to 100% coverage is obtained. Changes in the Raman 2D peak characteristics

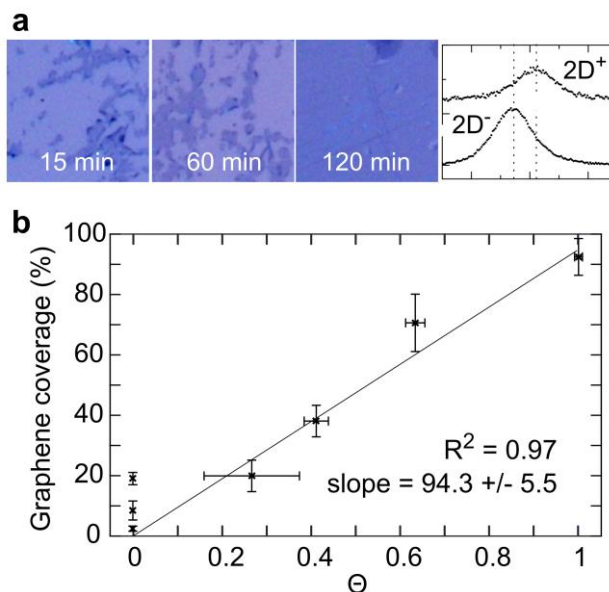
$$\Theta = \frac{I(2D^-)}{I(2D^-) + I(2D^+)}$$

give a reliable indication of the decoupling time, enabling us to transfer graphene with up to 99.7 % monolayer graphene coverage on SiO<sub>2</sub>.

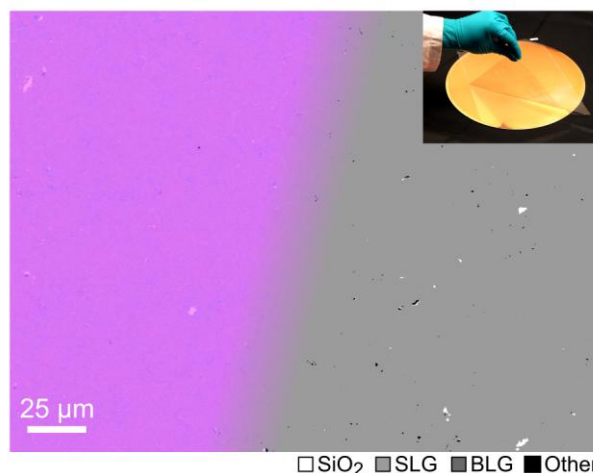
We also show that the mechanical peeling based transfer method is applicable to hexagonal boron nitride (hBN), which we transfer with coverages of >97.5 %.

We expect that Raman spectroscopy could consequently be used both for detecting the decoupling time before transfer and for post-transfer characterization.

Figures



**Figure 1:** (a) Optical images of graphene transferred to SiO<sub>2</sub> after different oxidation times in DI water at 40°C together with the Raman 2D peak before (top) and after 120 min water oxidation. (b) Graphene coverage on SiO<sub>2</sub> after transfer as a function of  $\Theta$ .



**Figure 2:** White light optical microscopy (left) and coverage image (right) of graphene transferred to SiO<sub>2</sub>. Inset shows a photograph of graphene being transferred from a 12-inch wafer using PVA.