

Advances in the integration of graphene with Nitrides for high frequency electronics

F. Giannazzo¹, G. Fisichella¹, G. Greco¹, E. Schilirò¹, I. Deretzis¹, R. Lo Nigro¹, A. La Magna¹, F. Roccaforte¹, F. Iucolano², S. Lo Verso², S. Ravesi², P. Prystawko³, P. Kruszewski³, M. Leszczyński³, R. Dagher⁴, E. Frayssinet⁴, A. Michon⁴, Y. Cordier⁴

¹ CNR-IMM, Strada VIII, 5, Zona Industriale, 95121 Catania, Italy.

² STMicroelectronics, Stradale Primosole 50, 95121 Catania, Italy

³ TopGaN, Prymasa TysiÄclecia 98 01-424 Warsaw, Poland

⁴ CRHEA-CNRS, Rue Bernard Gregory, 06560 Valbonne, France

filippo.giannazzo@imm.cnr.it

Group III Nitride semiconductors (III-N), i.e. GaN, AlN, InN and their alloys, are materials of choice for many applications in optoelectronics and high-power/high-frequency transistors (e.g. LEDs, diodes, HEMTs,..). Due to its electrical, optical and thermal properties, graphene (Gr) integration with III-N has been considered in the last years to address some issues of the state-of-the-art GaN technology, e.g. as transparent conductive electrode for GaN LEDs, or as a heat spreader for thermal management in high power AlGaIn/GaN HEMTs [1]. More recently, Gr integration with III-N has been proposed to realize novel device concepts for ultra-high frequency applications. In this context, Gr/AlGaIn/GaN heterostructures deserve particular interest, since they offer the possibility to exploit the properties of Gr and AlGaIn/GaN 2DEGs in close proximity. As an example, such a system can represent a building block for a Gr-Base Hot Electron Transistor (GBHET), a vertical device where Gr plays the role of the ultrathin base and the AlGaIn/GaN 2DEG of the emitter [1].

In our work, different approaches to fabricate Gr heterostructures with III-N have been explored, including the transfer of Gr grown by CVD on catalytic metals

(Cu) [2], and the direct CVD growth of Gr on AlN templates on different substrates, such as Si [3], SiC and sapphire.

Several structural/chemical, morphological and electrical characterization techniques have been employed to investigate the heterostructures realized by these different approaches. Micro-Raman spectroscopy was used to evaluate the number of Gr layers and defects density, while AFM provided information on the surface roughness of the transferred/grown Gr, which is crucial for GBHETs. Local electrical analyses by CAFM [2] and electrical measurements on properly fabricated test patterns were used to investigate vertical current transport across the Gr/III-N heterostructures. The experimental results have been compared with ab-initio calculations of the Gr/III-N interface structure and electronic properties. Furthermore, kinetic Monte Carlo simulations were employed to describe the mechanisms of CVD Gr growth on III-N templates. Finally, some key processes for the fabrication of the GBHETs have been developed, such as isolation of Gr and AlGaIn/GaN 2DEGs, Ohmic contacts formation, and the atomic layer deposition of ultra-thin dielectrics with high structural/electrical quality on Gr.

All these results represent important advances towards the assessment of a Gr/Nitrides hybrid technology for next generation high frequency electronics.

References

- [1] F. Giannazzo, et al., Phys. Status Solidi A (2016) / DOI 10.1002/pssa.201600460.
- [2] G. Fisichella, et al., Nanoscale 6 (2014) 8671.
- [3] A. Michon, et al., Appl. Phys. Lett. 104 (2014) 071912.