# Up-scaling of high conductivity graphene nanoplatelets and its integration in thermal interface materials

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## Abstract

As a result of participating in the H2020 INSPIRED Project, Thomas Swan has developed a novel scalable method for exfoliating graphite in liquids to give largevolume dispersions of graphene nanoplatelets. The product is a pristine, high conductivity graphene nanoplatelet material which is available in both powder format and as a surfactant stabilised aqueous dispersion (Elicarb® Graphene).

Several graphene dispersions have been studied in terms of stability by zeta potential measurements. The Results are consistent with a relatively stable dispersion when unwashed (zeta potential magnitude > 30 mV. Their rheological behaviour is shown on figure 2.

Structural characterization of Elicarb® graphene by SEM is shown in figure 1. Ratio of Raman D/G peaks (measure of graphene quality): D/G < 0.5. The ratio is consistent with small, defect free flakes. Number of layers < 10 for "Premium Grades"

Thermal Conductivity of graphene nanocomposites (TIMs): at 7% loading in a

resin, the GNPs typically double the thermal conductivity and are easily dispersed.

#### References

- [1] Paton K R et al, Nature Materials, 13 (2014) 224
- [2] KMF Shahil, AA Balandin , Nano Lett. 12 (2012) 861

## Figures



Figure 1: Elicarb® Premium Grade Typically ca.1  $\mu$ m D/G 0.2-0.3 Sheet resistance <10  $\Omega/\Box$ 



**Figure 2:** Rheologic profile of different composition Elicarb graphene dispersion

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