## Graphene Nucleation Control: Methods for Analysis and Quality Control

## Philipp Braeuninger-Weimer

Barry Brennan, Andrew J. Pollard, Sebastian Funke, Thiesen Peter, Stephan Hofmann

Department of Engineering, University of Cambridge,Cambridge CB3 0FA, United Kingdom

## pab96@cam.ac.uk

## Abstract

CVD is emerging as the industrially dominant growth technique for "electronic-grade", mono- or few-layer large-area films of 2D materials.[1] A crucial aspect of such CVD development process is to control nucleation of the 2D material effectively, as this dictates the texture of the growing 2D film. However, there is little understanding what the key mechanisms are that allow achieving a low graphene nucleation time-of-fliaht density. Here, we use secondary ion mass spectrometry (SIMS) to depth- and surface-profile the Cu foils after various CVD process stages in the unprecedented detail (Fig. 1). This enables us to unambiguously show the critical importance of carbon impurities and the mechanism by which oxygen scavenges unwanted impurities.[2] Focusina on scalable graphene manufacturing in a commercial CVD reactor, with 50 cm<sup>2</sup>-sized Cu foils over which graphene is grown homogeneously, we investigate spectroscopic imaging ellipsometry (SIE) as a quick method to characterise layer number and coverage on the catalyst directly (Fig. 2). The implications of these findings are discussed regarding highthroughput mono-layer graphene CVD with domain sizes >1 mm and generalized guidelines for the most efficient pretreatment methods for Cu catalysed graphene CVD are established.

References

- Hofmann, et al. , J.Phys.Chem.L., 6 (2015) 2714
- [2] Braeuninger-Weimer, et al., Chem.Mater, 28 (2016) 8905

Figures



**Figure 1:** SIMS measurement on catalyst foils to understand graphene nucleation.



Figure 2: Fast mapping of graphene by spectroscopic imaging ellipsometry (SIE) for coverage and number of layer analysis on the catalyst directly.