

## Water-based 2D-crystal Inks: from Formulation Engineering to All-Printed Heterostructures

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The isolation of various two-dimensional (2D) materials allows combining these materials into heterostructures. Such a concept can be used to study particular phenomena [1-3] or to make functional devices: tunnel diodes [4], tunnelling transistors [5,6], photodetectors [7] and light emitters [8] have been recently demonstrated, using mechanically exfoliated 2D crystals.

Exploiting the properties of 2D crystals for commercial applications requires a mass production method able to produce heterostructures of arbitrary complexity on any substrate. Solution processing of 2D crystals allows simple and low-cost techniques, such as inkjet printing, to be used for device fabrication [9-11]. However, available printable formulations are still far from ideal: for example they are not suitable for thin-film heterostructure fabrication due to the re-mixing of different 2D crystals, leading to uncontrolled interfaces and poor device performance.

Here we show a general approach to achieve inkjet printable water-based 2D crystal formulations, which also provide optimal film formation for multi-stack fabrication [12]. We show examples of all-inkjet printed heterostructures, such as large area arrays of photosensors on plastic and paper and programmable logic memory devices [12]. Finally, in vitro dose-escalation cytotoxicity assays confirm the inks biocompatibility, extending the possible use of such inks to biomedical applications [12].

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