



## Scalable high-mobility graphene/hBN heterostructure

Leonardo Martini<sup>1</sup>, Vaidotas Miseikis<sup>1,2</sup>, Paolo Paletti<sup>1,2</sup>, David Esteban<sup>3</sup>, Jon Azepelitia<sup>3</sup>, Simona Pace<sup>1,2</sup>, Domenica Convertino<sup>1,2</sup>, Sergio Pezzini<sup>1,2,4</sup>, Mar Garcia Hernandez<sup>3</sup>, Igniacio Jimenez<sup>3</sup>, Camilla Coletti<sup>1,2</sup>

1) Center for Nanotechnology Innovation @ NEST, Istituto Italiano di Tecnologia, Piazza San Silvestro 12, 56127, Pisa, Italy

- **2)** Graphene Labs, Istituto italiano di tecnologia, Via Morego 30, I-16163 Genova, Italy
- **3)** Instituto de Ciencia de Materiales de Madrid, Consejo Superior de Investigaciones Científicas, E-28049 Madrid, Spain
- 4) NEST, Istituto Nanoscienze-CNR and Scuola Normale Superiore, Piazza San Silvestro 12, Pisa 56127, Italy

#### 02/09/2021

CHEM2DMAC : AUGUSC 31 - SEPTEMBER 03, 2021 • BOLOGNA, ICALY EUROPEAN CONFERENCE ON CHEMISCRY OF TWO-DIMENSIONAL MACERIALS

### **Graphene encapsulation**





#### LETTERS PUBLISHED ONLINE: 22 AUGUST 2010 | DOI: 10.1038/NNANO.2010.172

nature nanotechnology RAPHEN

ISTITUTO ITALIANO DI TECNOLOGIA

pubs.acs.org/NanoLett

### Boron nitride substrates for high-quality graphene electronics

C. R. Dean<sup>1,2\*</sup>, A. F. Young<sup>3</sup>, I. Meric<sup>1</sup>, C. Lee<sup>4,5</sup>, L. Wang<sup>2</sup>, S. Sorgenfrei<sup>1</sup>, K. Watanabe<sup>6</sup>, T. Taniguchi<sup>6</sup>, P. Kim<sup>3</sup>, K. L. Shepard<sup>1</sup> and J. Hone<sup>2\*</sup>

NANO LETTERS

#### Electronic Properties of Graphene Encapsulated with Different Two-Dimensional Atomic Crystals

A. V. Kretinin,\*\*<sup>†</sup> Y. Cao,<sup>†</sup> J. S. Tu,<sup>†</sup> G. L. Yu,<sup>‡</sup> R. Jalil,<sup>†</sup> K. S. Novoselov,<sup>‡</sup> S. J. Haigh,<sup>§</sup> A. Gholinia,<sup>§</sup> A. Mishchenko,<sup>§</sup> M. Lozada,<sup>‡</sup> T. Georgiou,<sup>‡</sup> C. R. Woods,<sup>‡</sup> F. Withers,<sup>†</sup> P. Blake,<sup>†</sup> G. Eda,<sup>||</sup> A. Wirsig,<sup>⊥</sup> C. Hucho,<sup>⊥</sup> K. Watanabe,<sup>#</sup> T. Taniguchi,<sup>#</sup> A. K. Geim,<sup>†,‡</sup> and R. V. Gorbachev<sup>†</sup>



#### REPORT

One-Dimensional Electrical Contact to a Two-Dimensional Material

L. Wang<sup>1,2,\*</sup>, I. Meric<sup>1,\*</sup>, P. Y. Huang<sup>3</sup>, Q. Gao<sup>4</sup>, Y. Gao<sup>2</sup>, H. Tran<sup>5</sup>, T. Taniguchi<sup>6</sup>, K. Watanabe<sup>6</sup>, L. M. Campos<sup>5</sup>, D. A. Muller... + See all authors and affiliations

Science 01 Nov 2013: Vol. 342, Issue 6158, pp. 614-617 DOI: 10.1126/science.1244358

## CVD-graphene





V. Miseikis et al., 2D Mater. 2 (2015) 014006

V. Miseikis et al., 2D Mater. 4 (2017) 021004

## High quality CVD-graphene



#### 2D Materials

## High-quality electrical transport using scalable CVD graphene

Sergio Pezzini<sup>1,2,6</sup> (D), Vaidotas Mišeikis<sup>1,2</sup> (D), Simona Pace<sup>1,2</sup> (D), Francesco Rossella<sup>3</sup> (D), Kenji Watanabe<sup>4</sup> (D), Takashi Taniguchi<sup>5</sup> and Camilla Coletti<sup>1,2</sup> (D) Published 17 August 2020 • © 2020 The Author(s). Published by IOP Publishing Ltd <u>2D Materials, Volume 7, Number 4</u>



2D Materials

#### LETTER • OPEN ACCESS

#### Fractional quantum Hall effect in CVD-grown graphene

M Schmitz<sup>1,2</sup> (D), T Ouaj<sup>1,2</sup>, Z Winter<sup>1,2</sup>, K Rubi<sup>3</sup> (D), K Watanabe<sup>4</sup> (D), T Taniguchi<sup>5</sup>, U Zeitler<sup>3</sup>, B Beschoten<sup>1</sup> (D) and C Stampfer<sup>1,2</sup> (D)

Published 10 September 2020  ${\scriptstyle \bullet \ } \odot$  2020 The Author(s). Published by IOP Publishing Ltd

2D Materials, Volume 7, Number 4





COMMUNICATIONS

### Scalable hBN sources





pubs.acs.org/NanoLett

#### ARTICLE

Received 10 Jun 2015 | Accepted 17 Sep 2015 | Published 28 Oct 2015

comms9662 OPEN

Synthesis of large-area multilayer hexagonal boron nitride for high material performance

Soo Min Kim<sup>1,2</sup>, Allen Hsu<sup>2</sup>, Min Ho Park<sup>3</sup>, Sang Hoon Chae<sup>4,5</sup>, Seok Joon Yun<sup>4,5</sup>, Joo Song Lee<sup>1</sup>, Dae-Hyun Cho<sup>6</sup>, Wenjing Fang<sup>2</sup>, Changgu Lee<sup>7,8</sup>, Tomás Palacios<sup>2</sup>, Mildred Dresselhaus<sup>2,9</sup>, Ki Kang Kim<sup>10</sup>, Young Hee Lee<sup>4,5</sup> & Jing Kong<sup>2</sup>

#### Wafer-Scale and Wrinkle-Free Epitaxial Growth of Single-Orientated Multilayer Hexagonal Boron Nitride on Sapphire

A-Rang Jang,<sup>†,‡,§</sup> Seokmo Hong,<sup>†</sup> Chohee Hyun,<sup>‡</sup> Seong In Yoon,<sup>‡</sup> Gwangwoo Kim,<sup>‡</sup> Hu Young Jeong,<sup>⊥</sup> Tae Joo Shin,<sup>⊥</sup> Sung O. Park,<sup>∨</sup> Kester Wong,<sup>∨</sup> Sang Kyu Kwak,<sup>||,∨</sup> Noejung Park,<sup>||,#</sup> Kwangnam Yu,<sup>O</sup> Eunjip Choi,<sup>O</sup> Artem Mishchenko, Freddie Withers, Kostya S. Novoselov, Hyunseob Lim,<sup>\*,†,§,||</sup> and Hyeon Suk Shin<sup>\*,†,‡,§,||</sup>



#### Synthesis and Characterization of Hexagonal Boron Nitride Film as a Dielectric Layer for Graphene Devices

Ki Kang Kim,<sup>†,‡</sup> Allen Hsu,<sup>†</sup> Xiaoting Jia,<sup>§</sup> Soo Min Kim,<sup>†</sup> Yumeng Shi,<sup>†</sup> Mildred Dresselhaus,<sup>†,⊥</sup> Tomas Palacios,<sup>†</sup> and Jing Kong<sup>†,\*</sup>

It is possible to improve the graphene electrical characteristics, using scalable hBN, but we are still not in pair with exfoliated hBN



## PVD - IBAD hBN growth





- hBN thickness between 10 and 20 nm
- Either hBN with basal plane • orientation perpendicular and parallel to the substrate have been studied
- Sample growth with Boron and B<sub>4</sub>C as solid precursor has been tested
- Graphene has been successfully transferred on hBN growth from Boron and  $B_4C$  precursors, and planar orientation either parallel and orthogonal to the substrate



Claudia Backes et al 2020 2D Mater. 7 022001 R. To – IBAD growth of hBN rres et al, Carbon 74 (2014) 374 I. Caretti and I. Jimenez, J. Appl. Phys. 110, 023511 (2011) - 378

I. Jimenez et al, . Mater. Res., Vol. 27, No. 5, Mar 14, 2012



## hBN roughness - AFM



Parallel



SiO<sub>2</sub>(300nm)/Si

 $B_4C(vap) + N_2^+$ 

10

**JA-BCN-010** 

## Graphene transfer on hBN: device fabrication

















## Exfoliated hBN as dielectric for g-FET







## Exfoliated hBN as dielectric for g-FET



28



# Exfoliated hBN as dielectric for g-FET







# Conclusion and further perspective



- IBAD grown hBN presents roughness in pair with the growth substrate
- High quality scalable single crystal graphene has been successfully transferred on scalable hBN
- The scalable graphene/hBN stack has been characterized via AFM, Raman spectroscopy and electrically
- Doping of graphene on hBN is comparable with that measured on SiO<sub>2</sub>/Si substrates
- Raman indicate strain reduction for graphene on hBN
- RT mobility of grapheme/hBN is ~10 000 cm<sup>2</sup>/Vs, a factor 1.5 higher than those measured on SiO<sub>2</sub>/Si substrate
- RT mobility of 15 000 cm<sup>2</sup>/Vs has been measured implementing an exfoliated hBN top gate.
- Further reduction of the roughness could be achieved with a transfer of the hBN film on a pristine substrate
- Characterization of the hBN as dielectric is still under development
- Full-scalable graphene encapsulation, with IBAD-grown hBN

## ISTITUTO ITALIANO

DITECNOLOGIA

## **GRAPHENE** FLAGSHIP

leonardo.martini@iit.it